

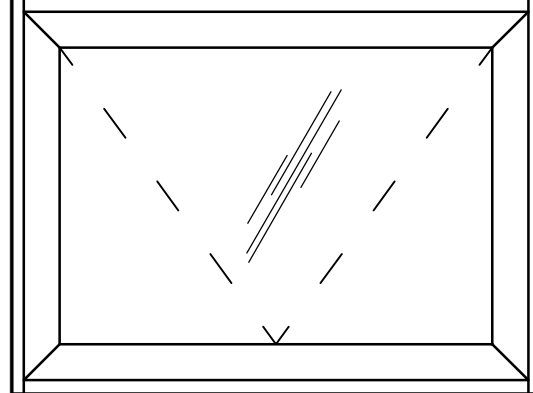
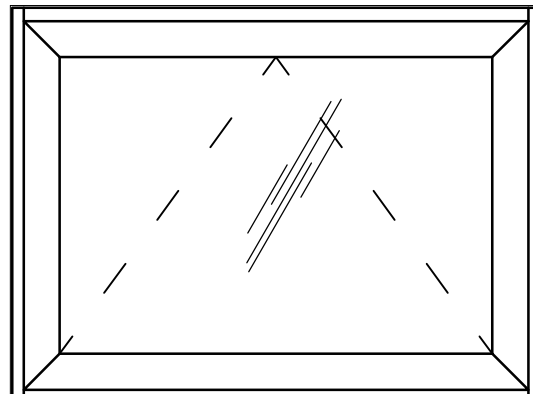
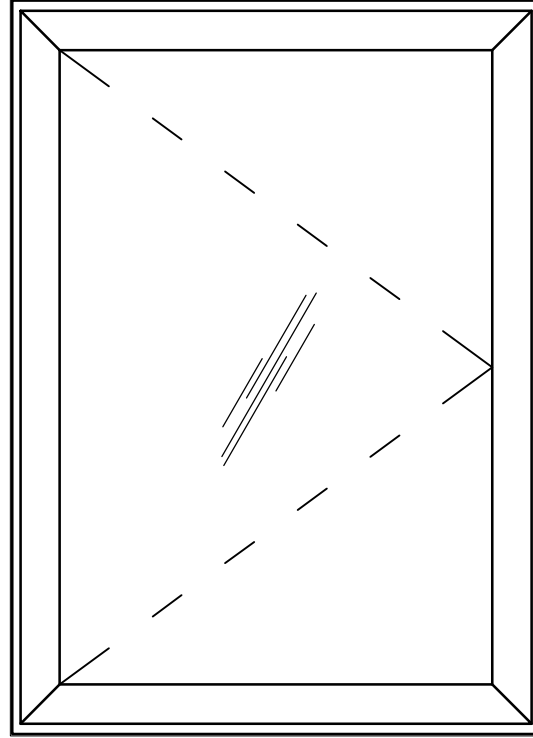


WINDOWS - SERIES 7200

U.S. ALUMINUM OFFERS A FULL LINE OF OPERABLE WINDOWS TO MEET VIRTUALLY ANY SPECIFICATION REQUIREMENT FOR USE IN STOREFRONT, CURTAIN WALL, AS WELL AS RETROFIT. ALL UNITS ARE TESTED FOR AIR, WATER, AND STRUCTURAL INTEGRITY IN ACCORDANCE SET FORTH IN ANSI/AAMA101 / I.S.2-97 OR CSA-A440-98

PROJECTED AND CASEMENT WINDOWS OPERATE BY MOVING AWAY, OR PROJECTING, FROM THE WINDOW FRAME, AS AWNING OR HOPPER VENTS, AND AS IN-SWINGING OR OUT-SWINGING CASEMENT VENTS. PROJECTED WINDOWS OPEN AND CLOSE HORIZONTALLY WHILE CASEMENT WINDOWS OPERATE ON A VERTICAL AXIS

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2	1.01	ELEVATION, PLAN AND SECTION				
3	1.02	DETALHES				
4	2.01	ELEVATION, PLAN AND SECTION				
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7	3.02	DETAILS				
8	4.01	ELEVATION, PLAN AND SECTION				
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10	5.01	ELEVATION, PLAN AND SECTION				
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22	11.01	ELEVATION, PLAN AND SECTION				
23	11.02	DETAILS				
24	12.01	ELEVATION, PLAN AND SECTION				
25	12.02	DETAILS				
26	13.01	DETAILS				
27	13.02	DETAILS				

OPERABLE WINDOW SIZE LIMITATION			
WINDOW NAME	DISPLAY	MIN. SIZE W H	MAX. SIZE W H
PROJECT-IN "HOPPER"		16" X 16"	60" X 32"
PROJECT-OUT "AWNING"		16" X 16"	60" X 32"
SWING-OUT ONLY "CASEMENT"		16" X 16"	30" X 60"

STANDARD ABBREVIATIONS

RO	ROUGH OPENING
FD	FRAME DIMENSION
DLO	DAYLIGHT OPENING
DO	DOOR OPENING
DD	DOOR DIMENSION

GLASS SIZING NOTE:
REFERENCE U.S. ALUMINUM
CATALOGS AND WEBSITE'S
LOAD CHARTS FOR SIZING
GUIDELINES.

Revisions By:



Description:

CRL / US ALUMINUM
WINDOWS
SERIES 7200

Drawn By: RP

Date: 03/06/15

Scale: AS NOTED

File Name:

Series 7200 - Windows.dwg

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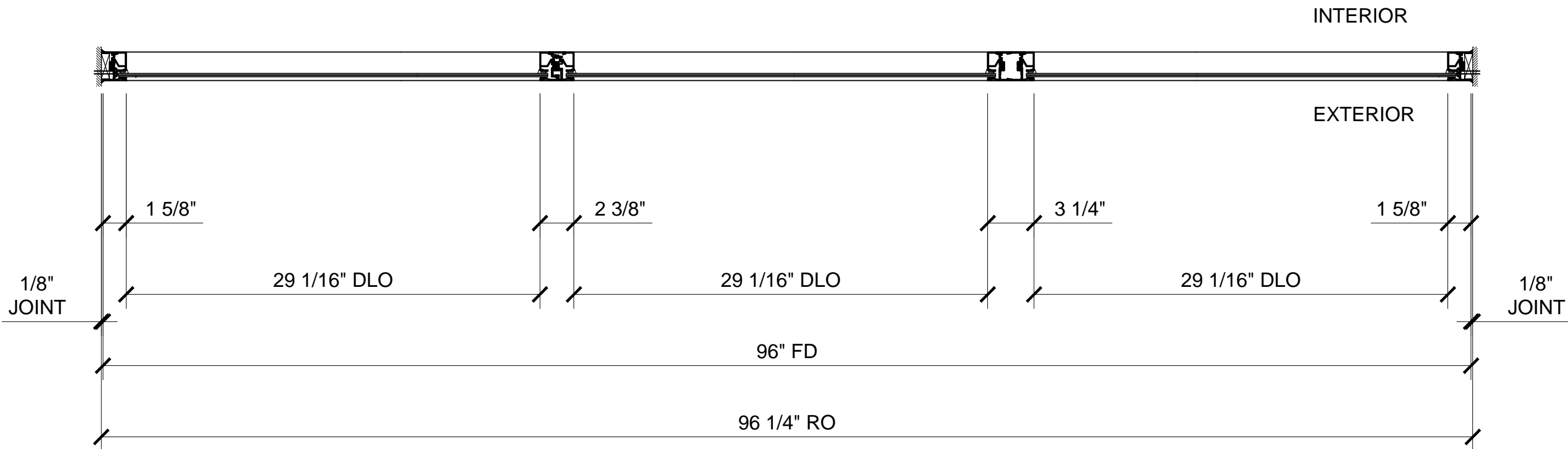
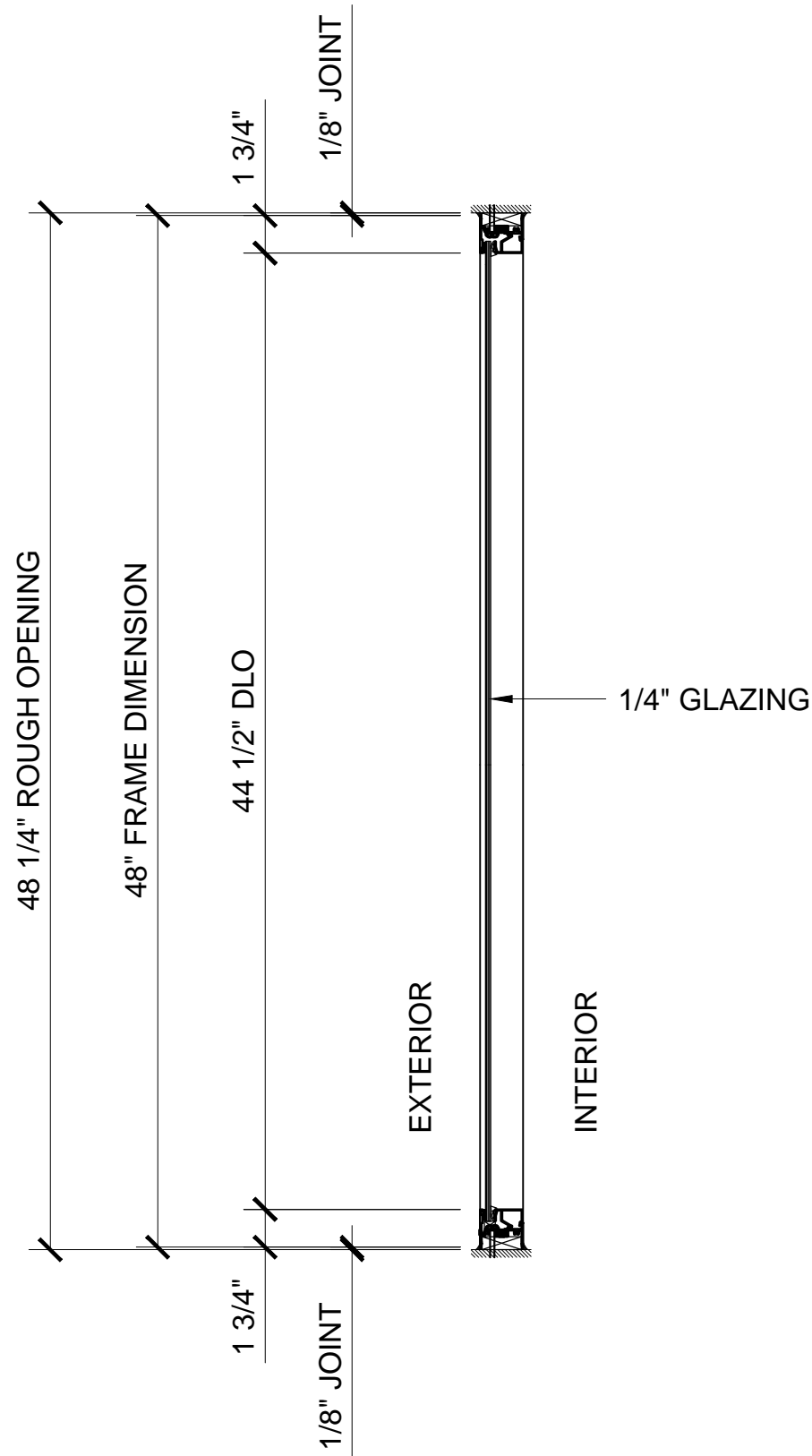
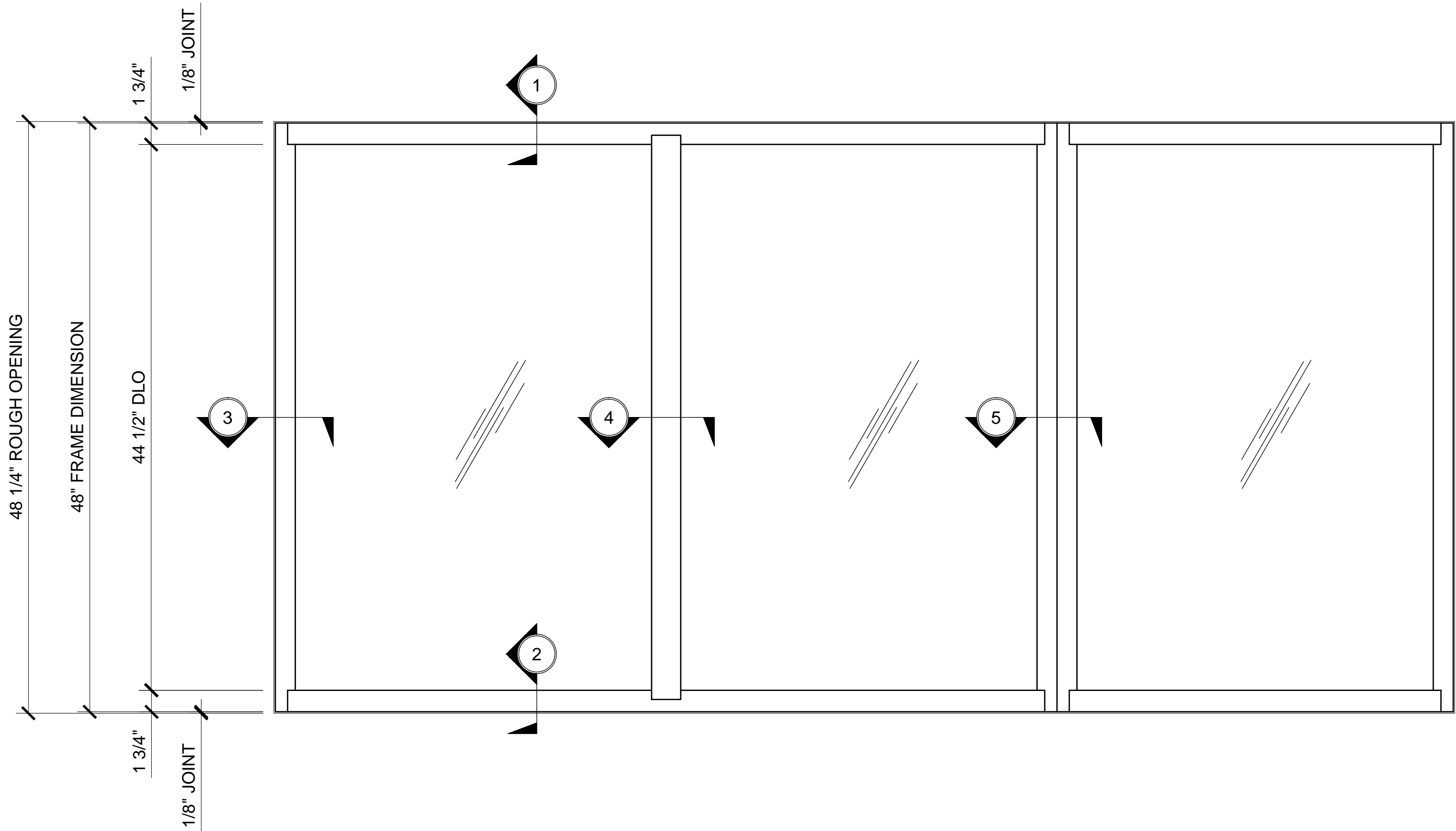
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WINDOWS

SERIES 7200 / FIXED / 1/4" GLAZING

1 1/2" = 1'-0"



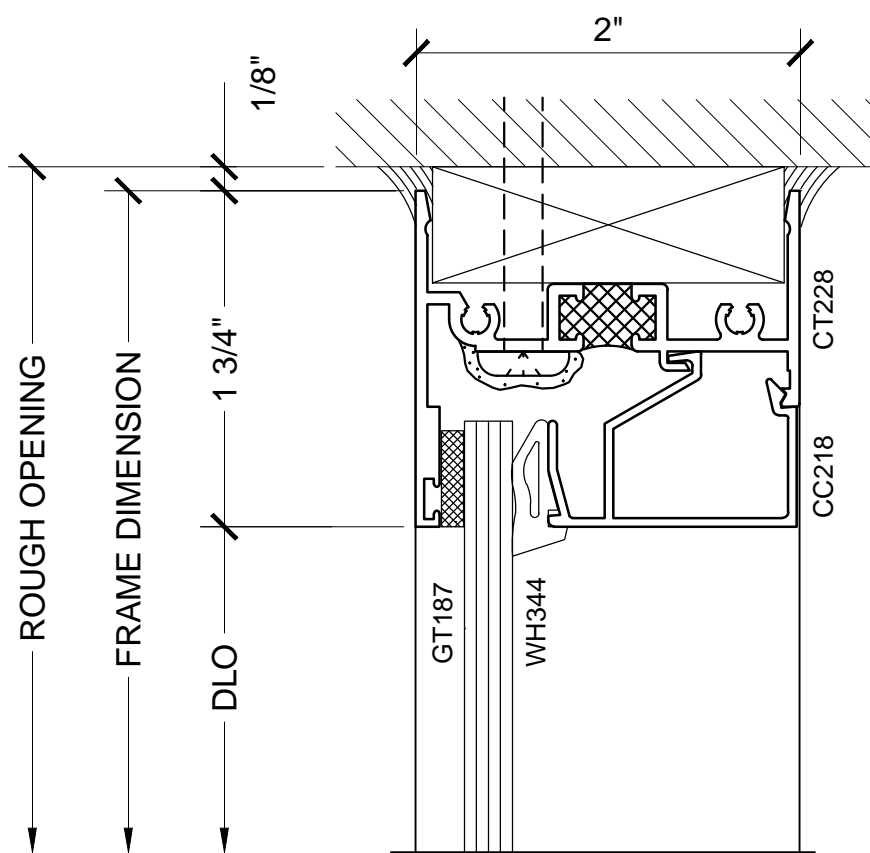
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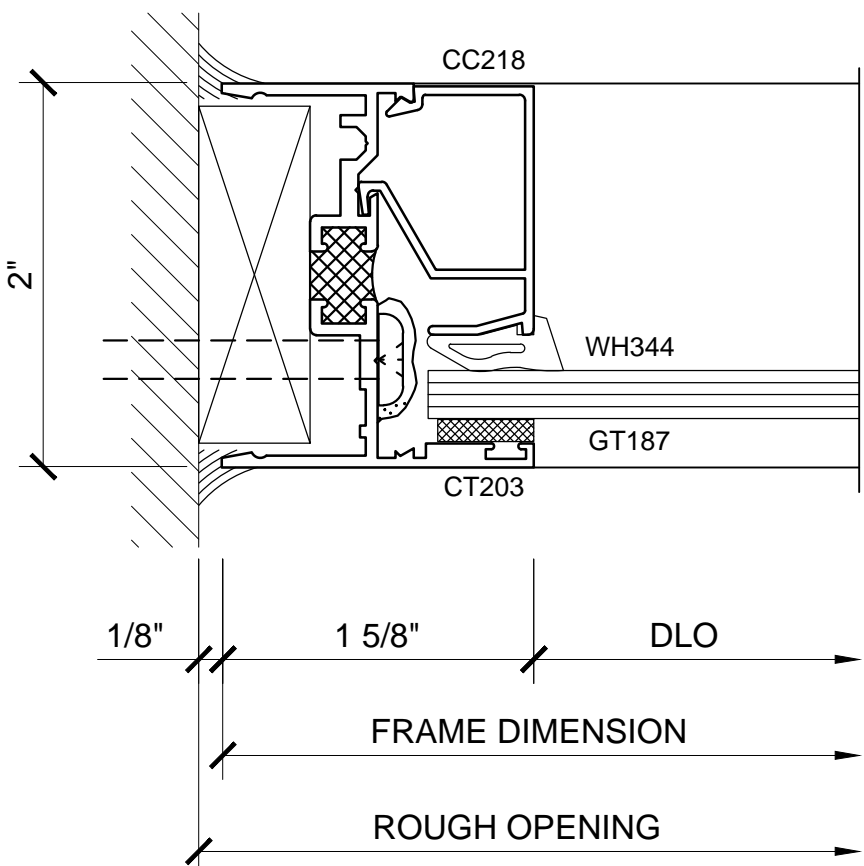
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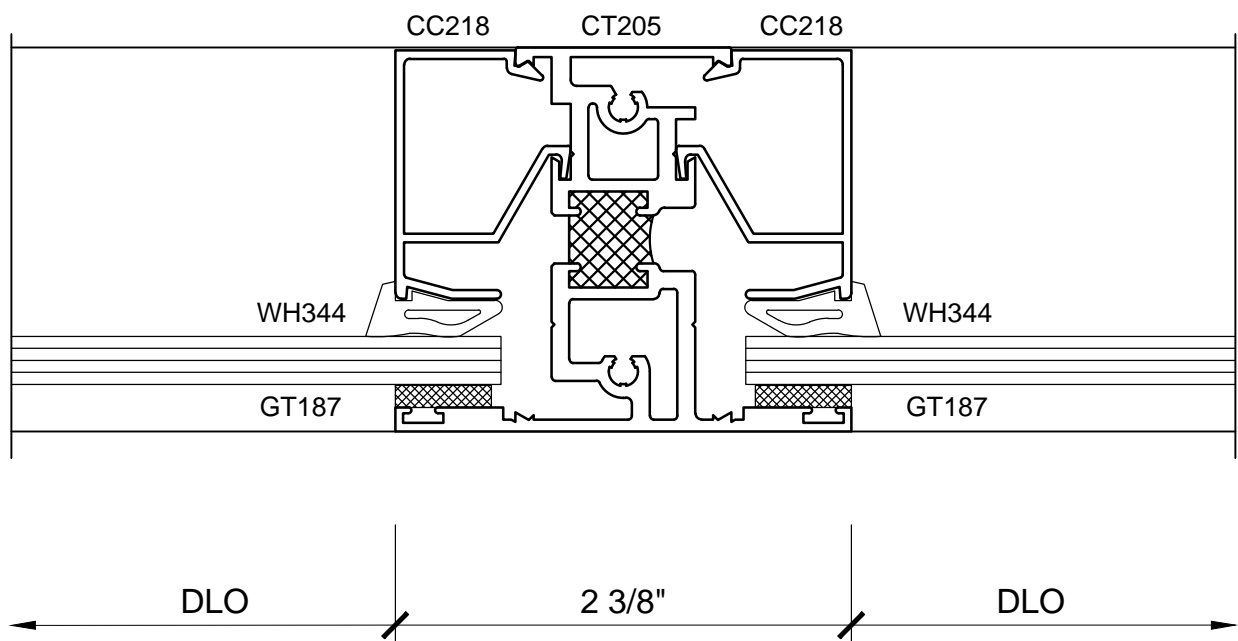
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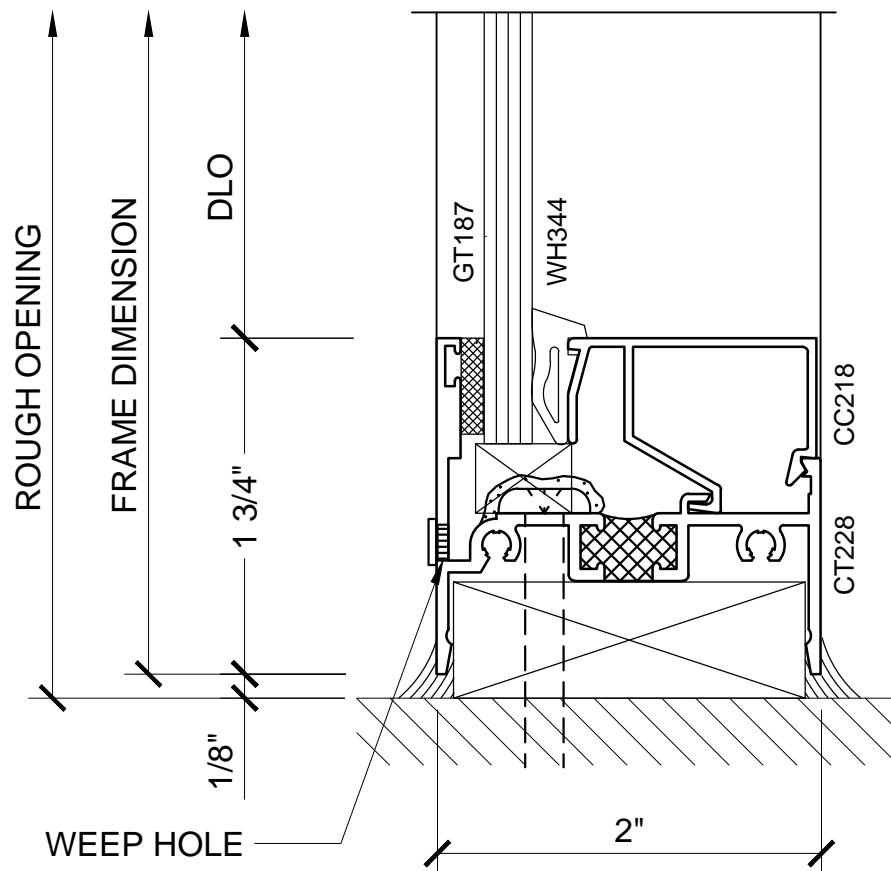
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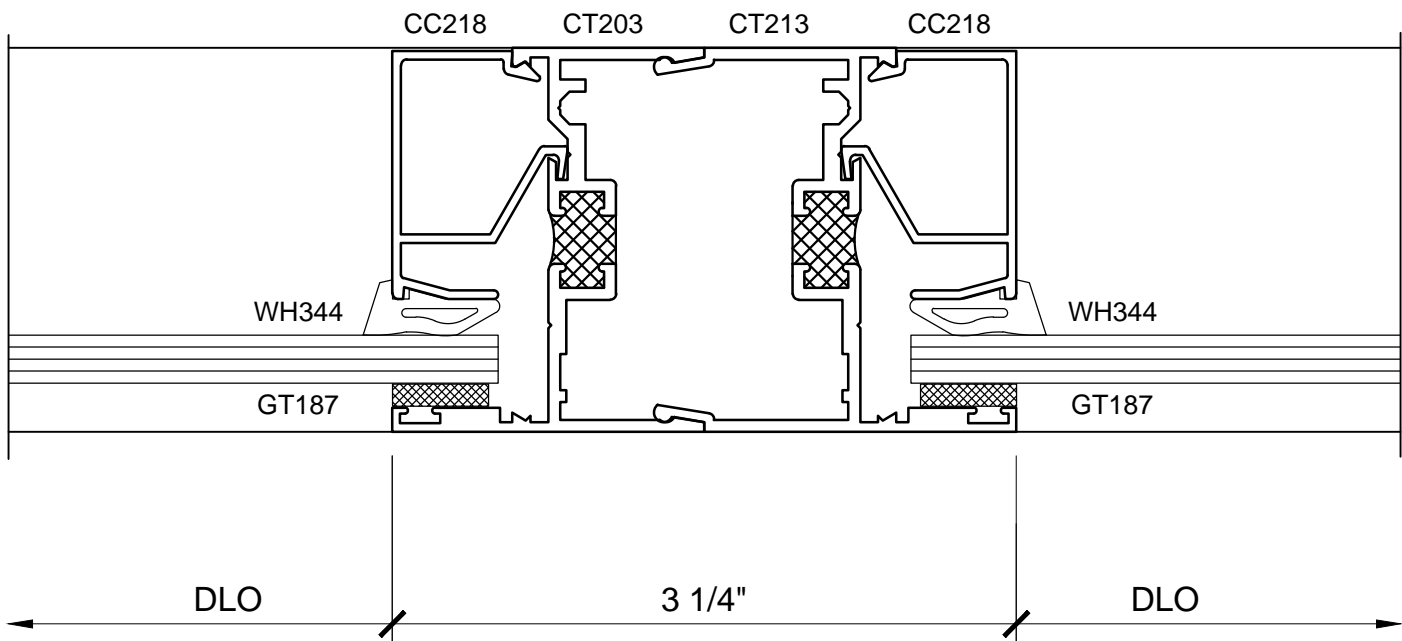
SECTION DETAIL AT JAMB 3



SECTION DETAIL AT VERTICAL MULLION 4



SECTION DETAIL AT SILL 2



SECTION DETAIL AT VERTICAL MULLION - OPTIONAL 5

Revisions By:

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WINDOWS
SERIES 7200

Drawn By: RP
Date: 03/06/15
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File Name:
Series 7200 - Windows.dwg

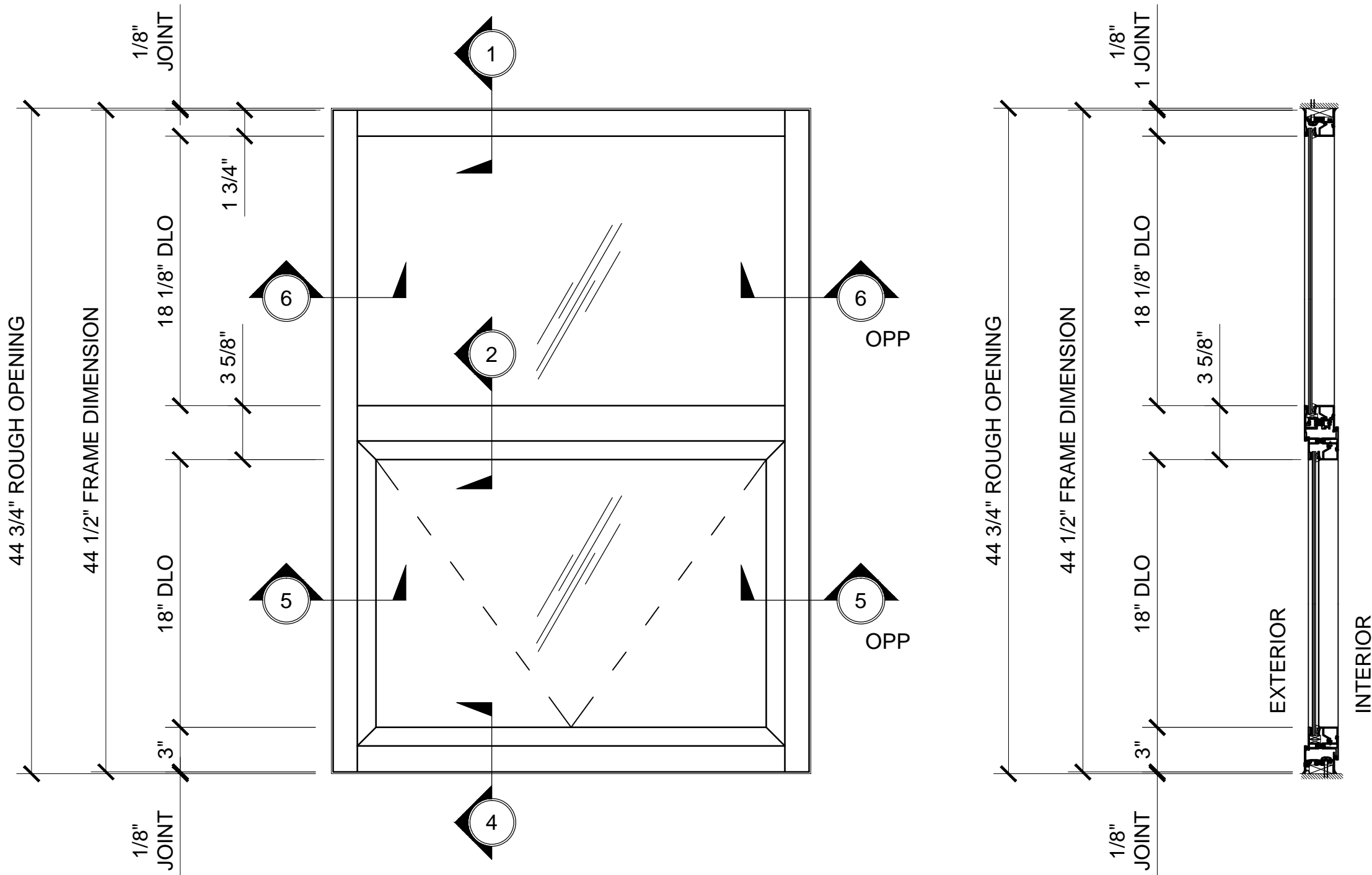
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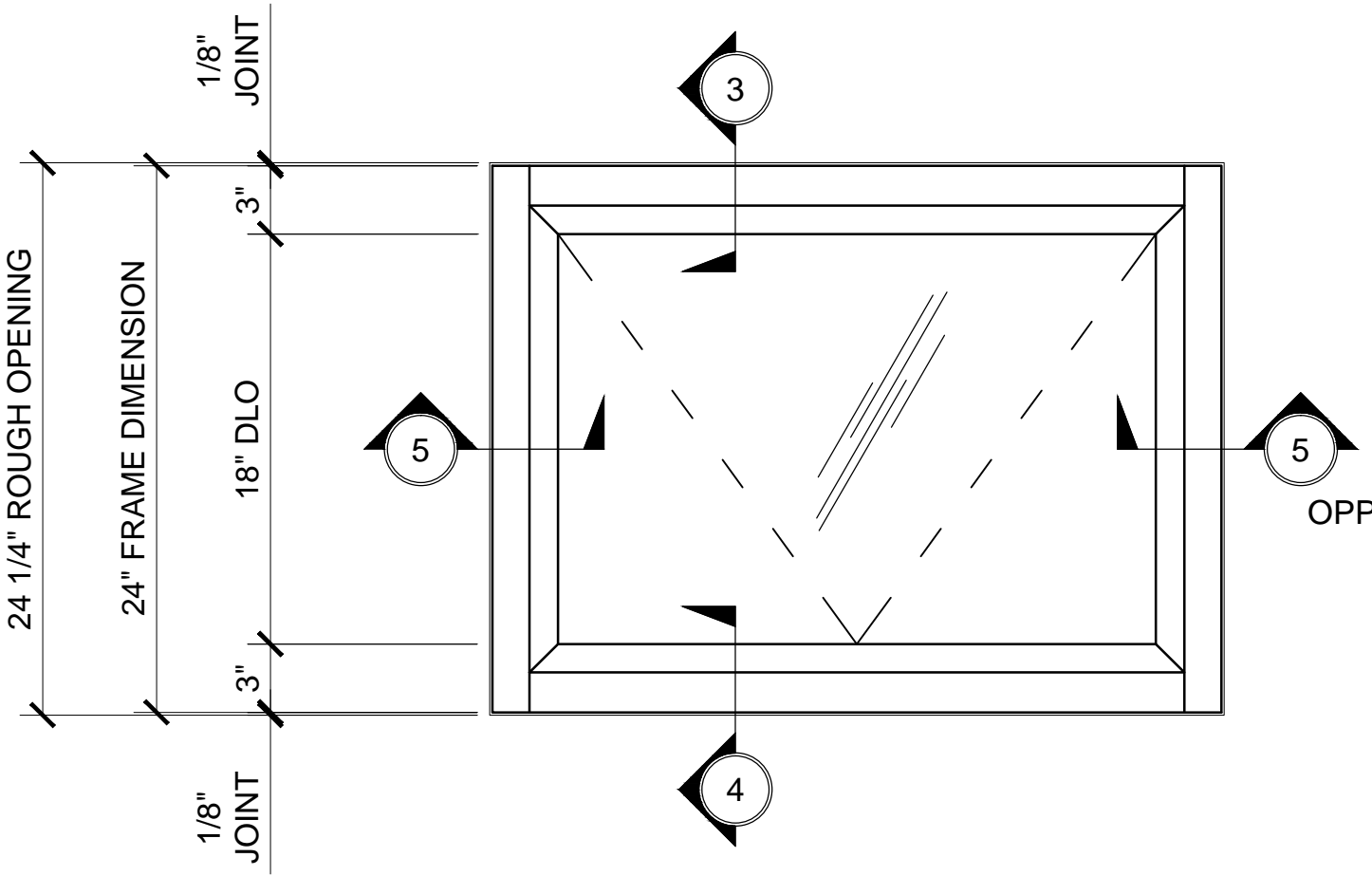
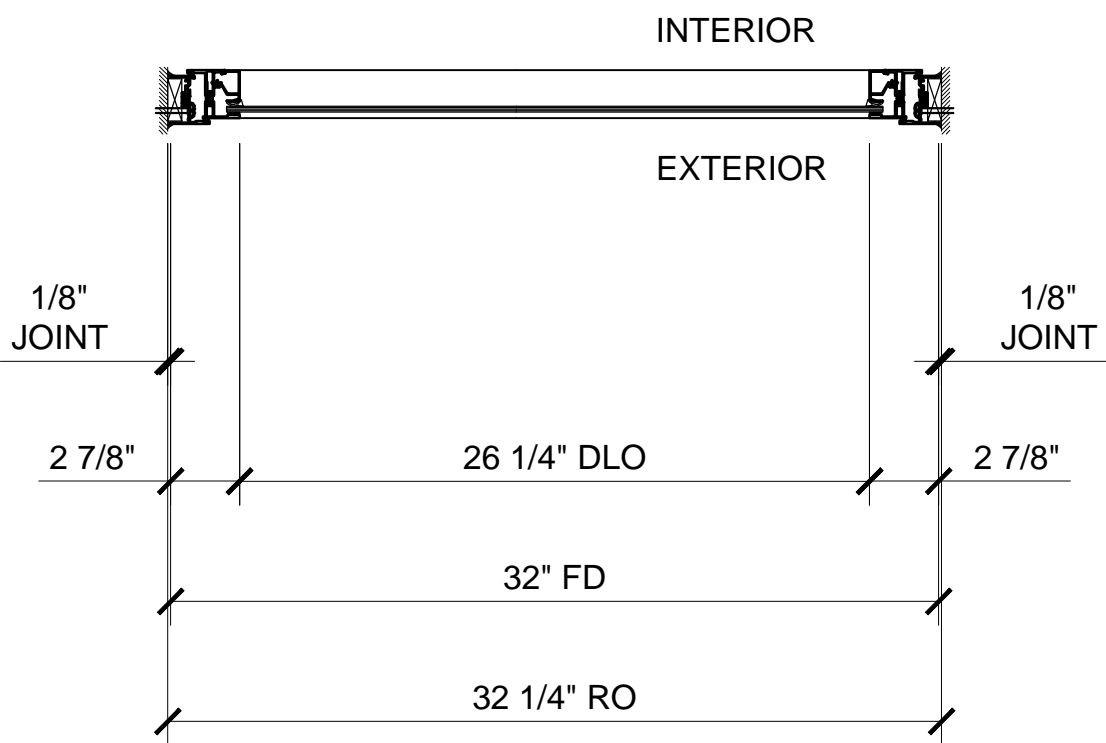
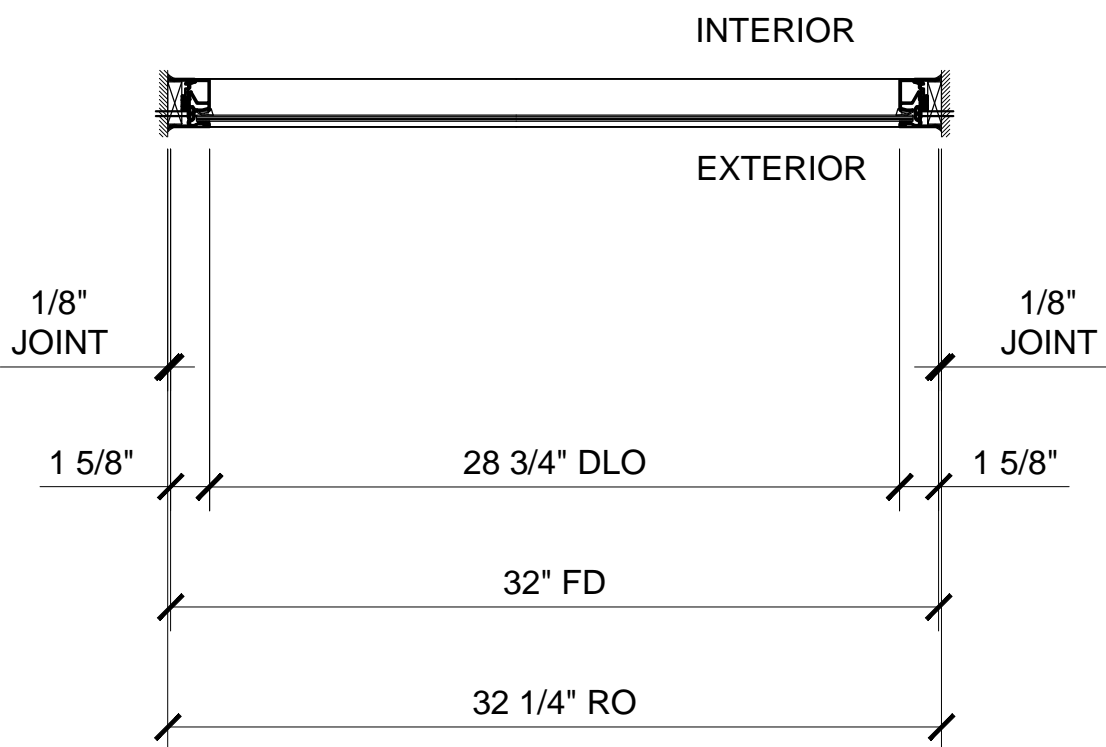
WINDOWS

SERIES 7200 / PROJECT-IN AND FIXED LITE PROJECT-IN / 1/4" GLAZING

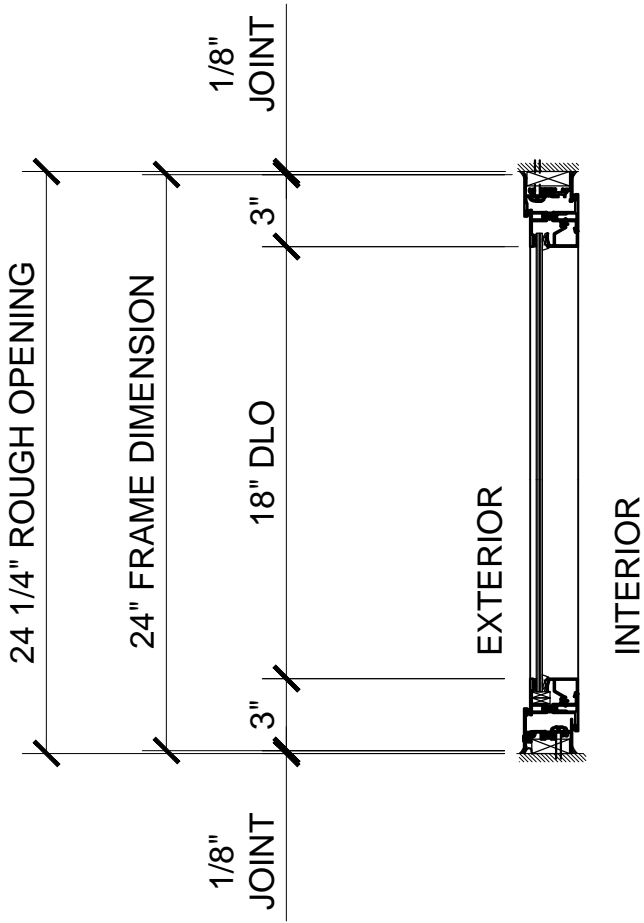
1 1/2" = 1'-0"



FIXED LITE PROJECT-IN



PROJECT-IN



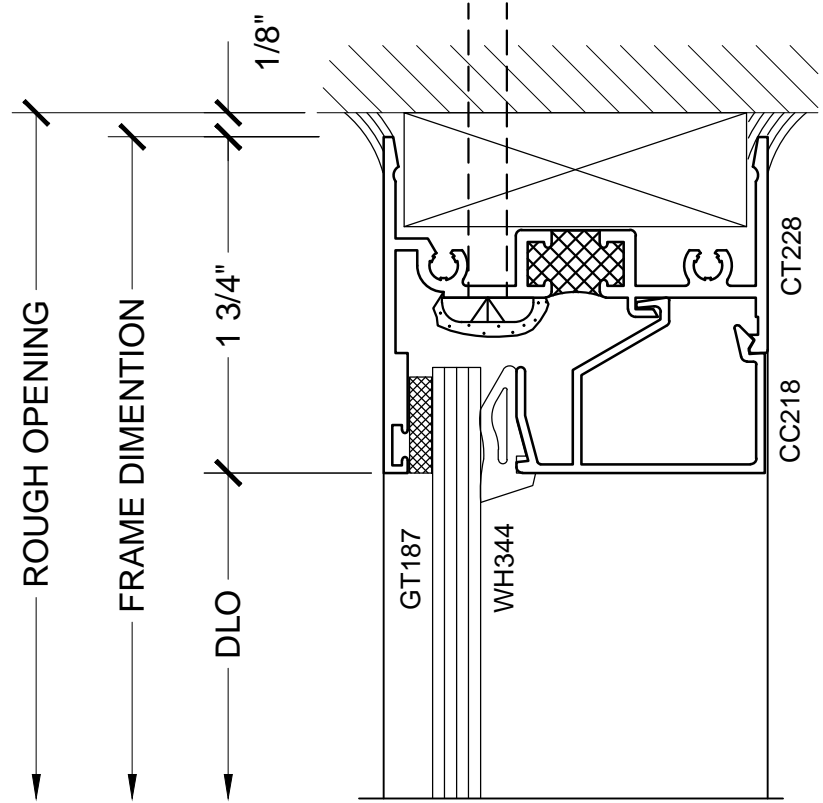
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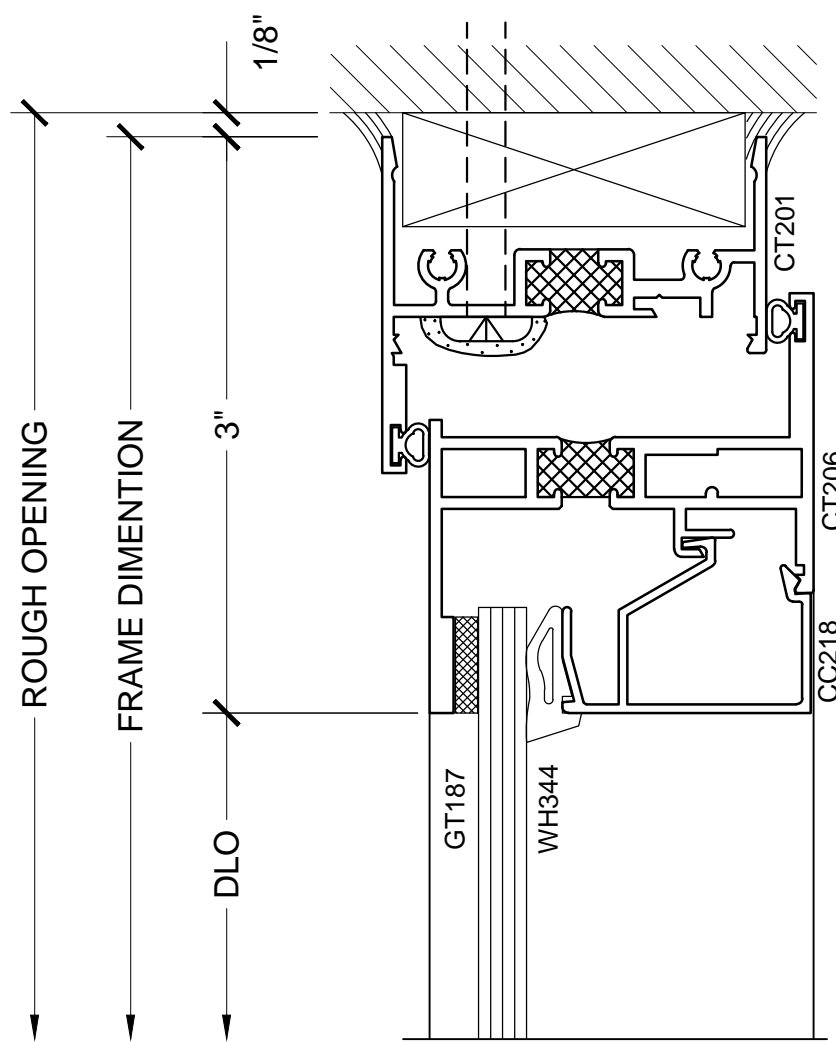
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CRL / US ALUMINUM
WINDOWS
SERIES 7200

Drawn By: RP
Date: 03/06/15
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Series 7200 - Windows.dwg

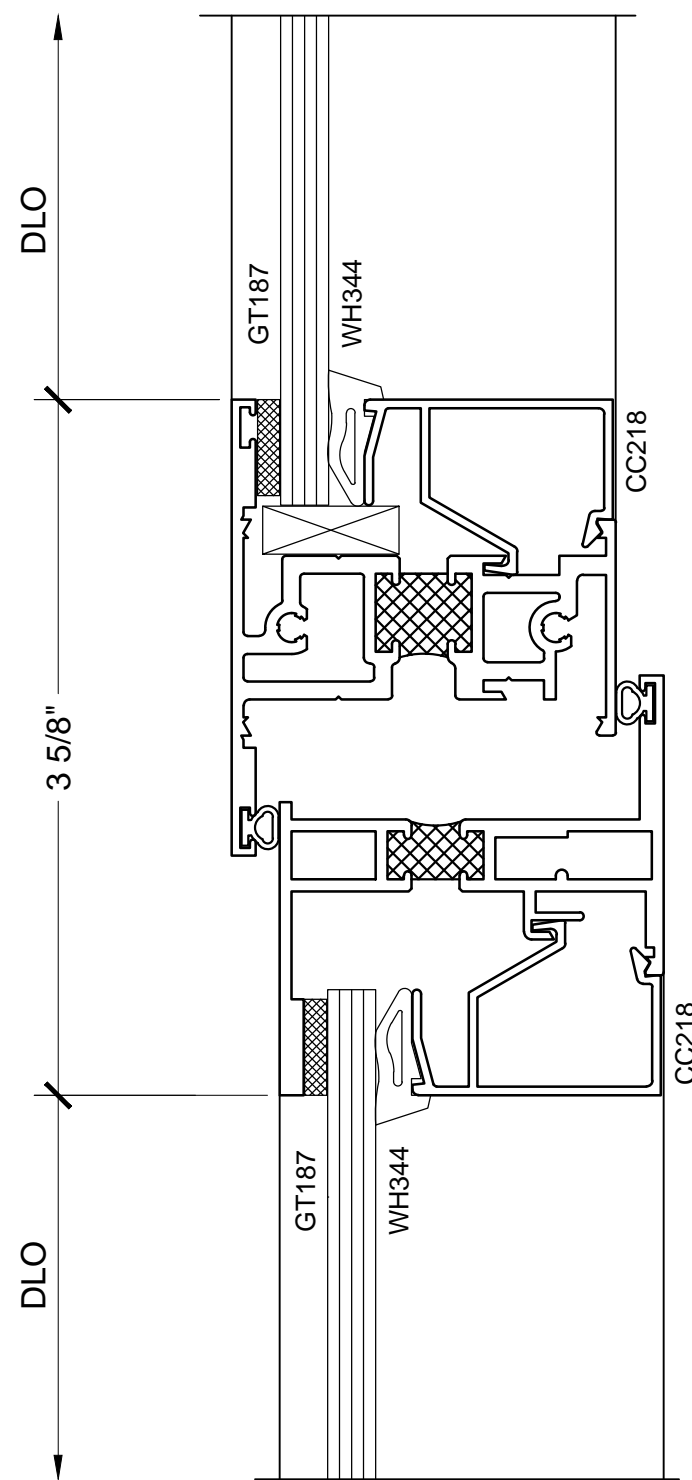
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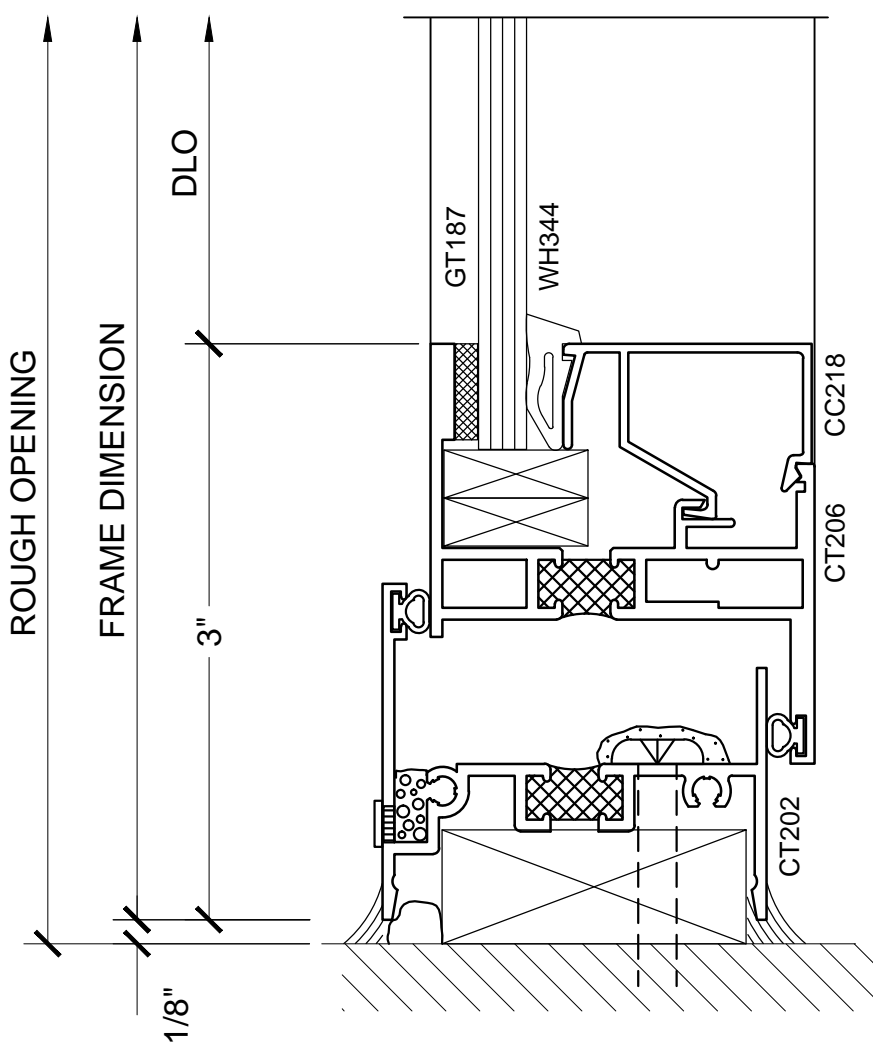
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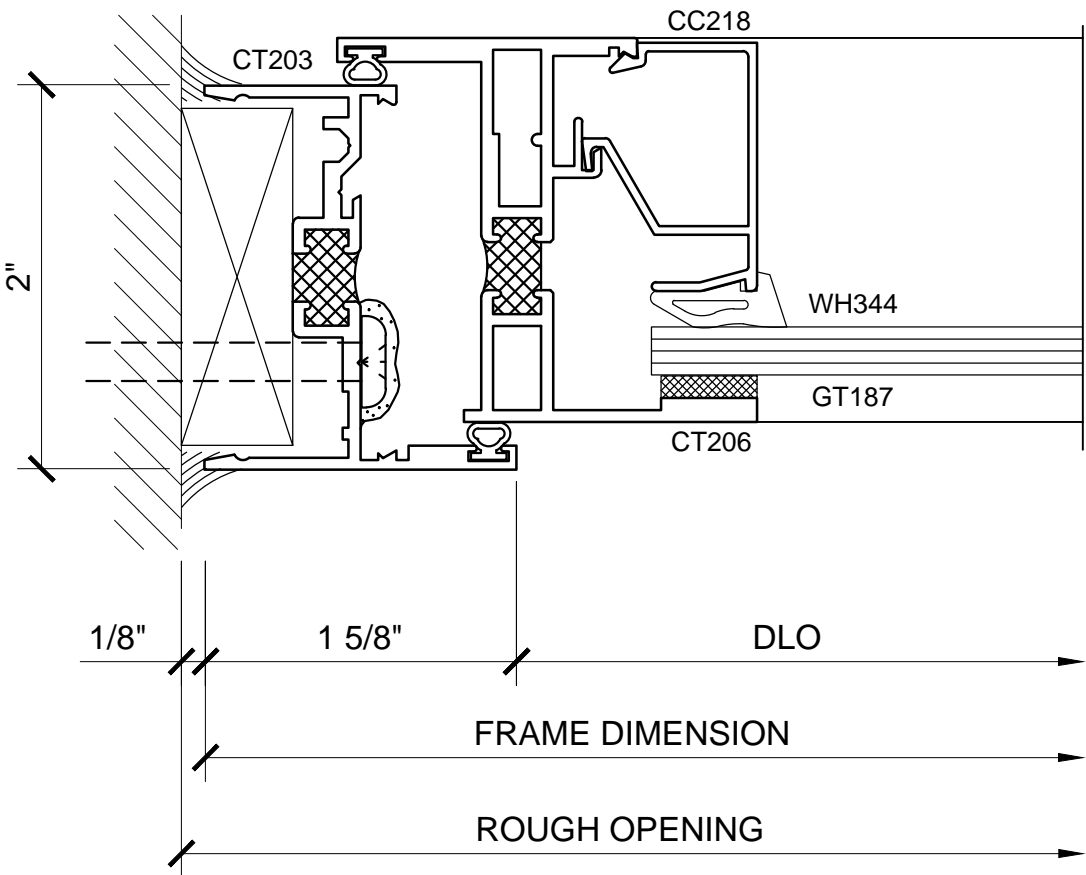
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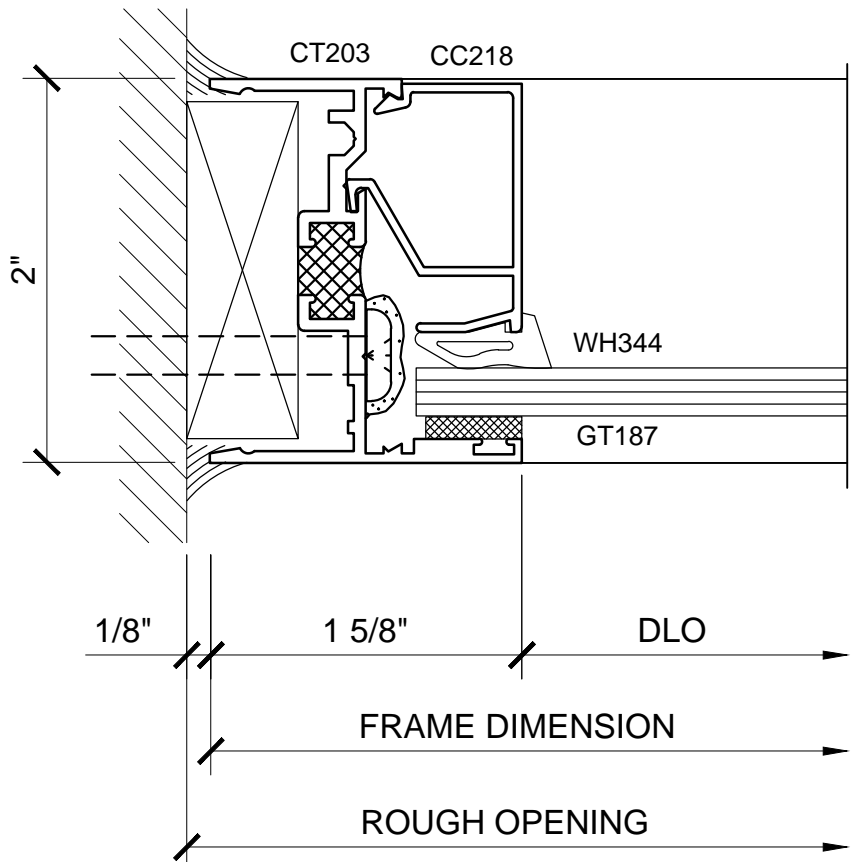
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SECTION DETAIL AT SILL 4



SECTION DETAIL AT JAMB 5



SECTION DETAIL AT JAMB 6

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WINDOWS

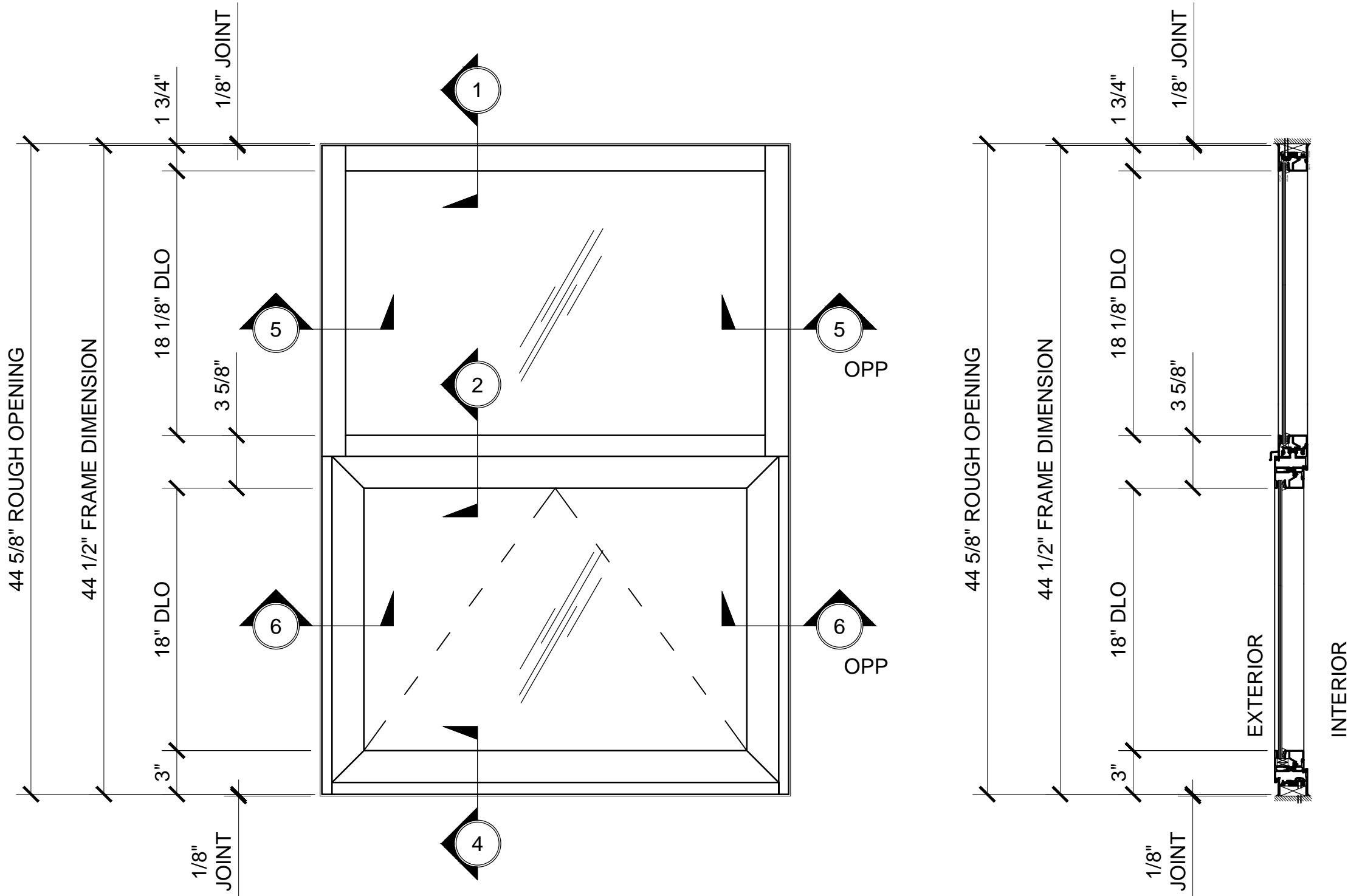
SERIES 7200 / PROJECT-OUT AND FIXED LITE PROJECT-OUT / 1/4" GLAZING

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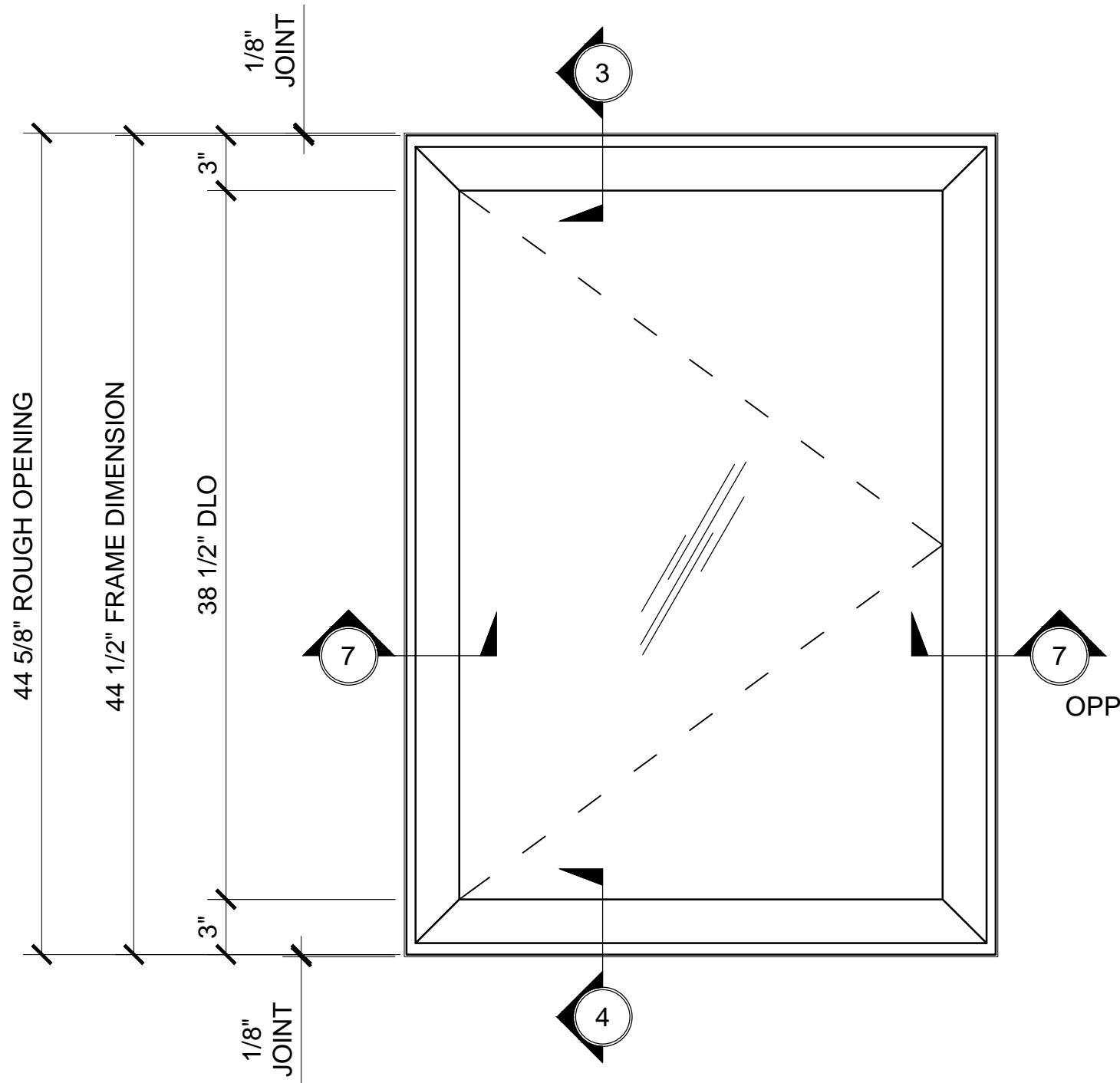
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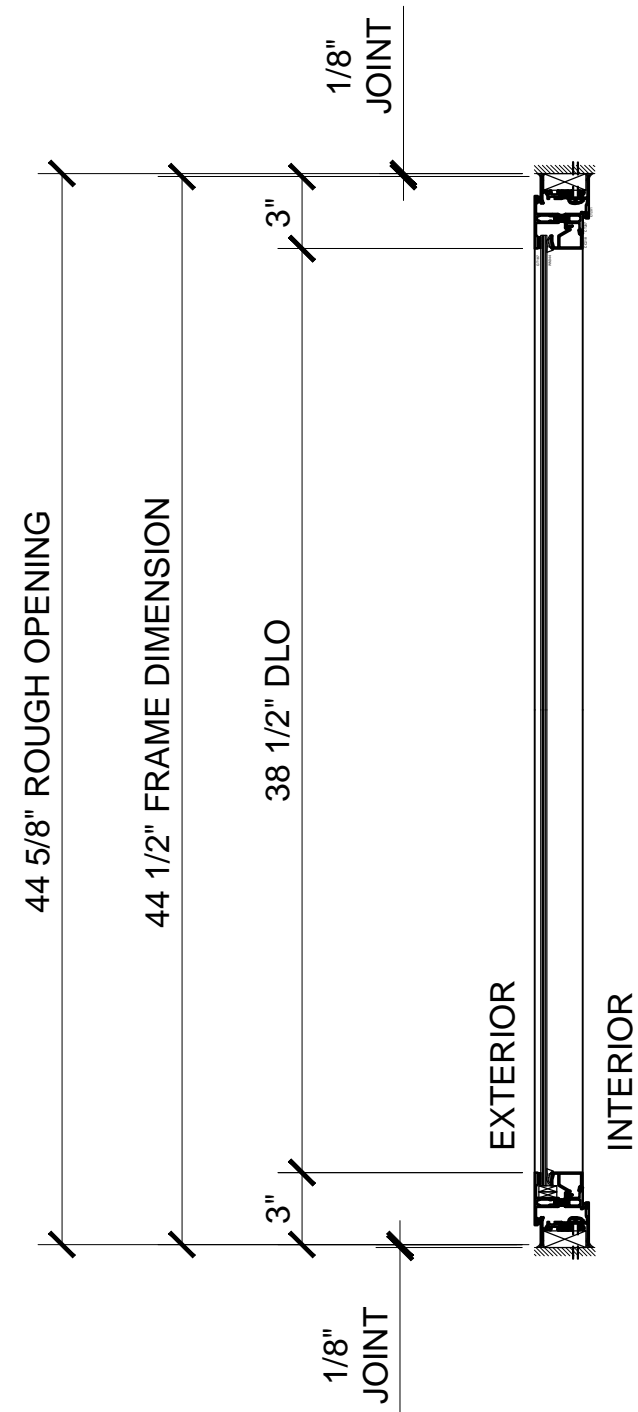
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WINDOWS
SERIES 7200



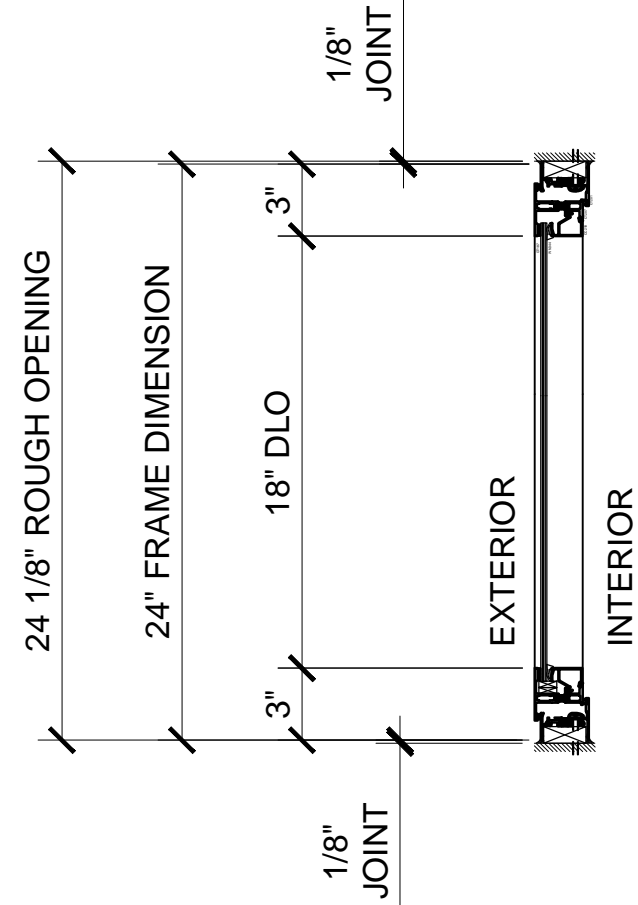
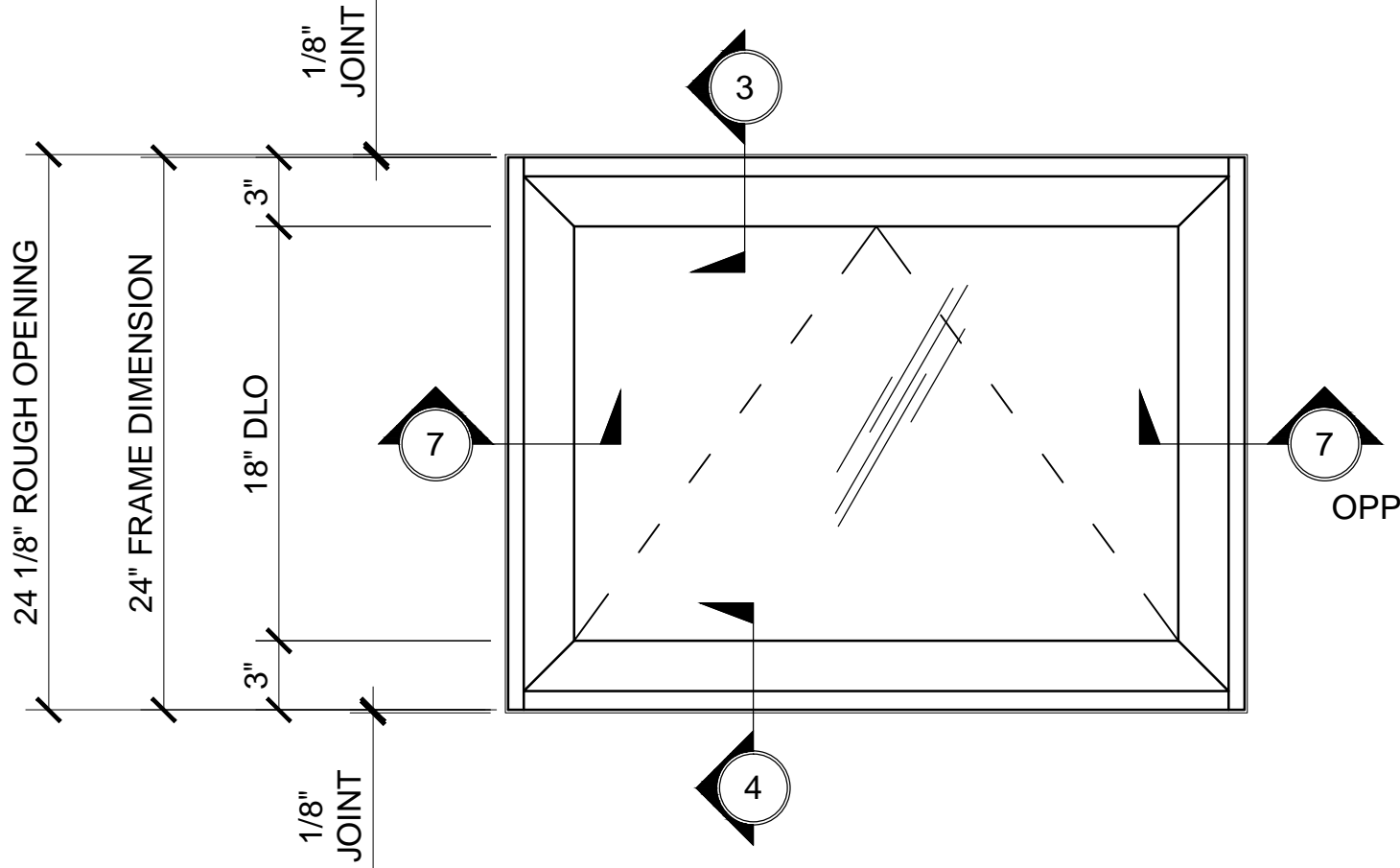
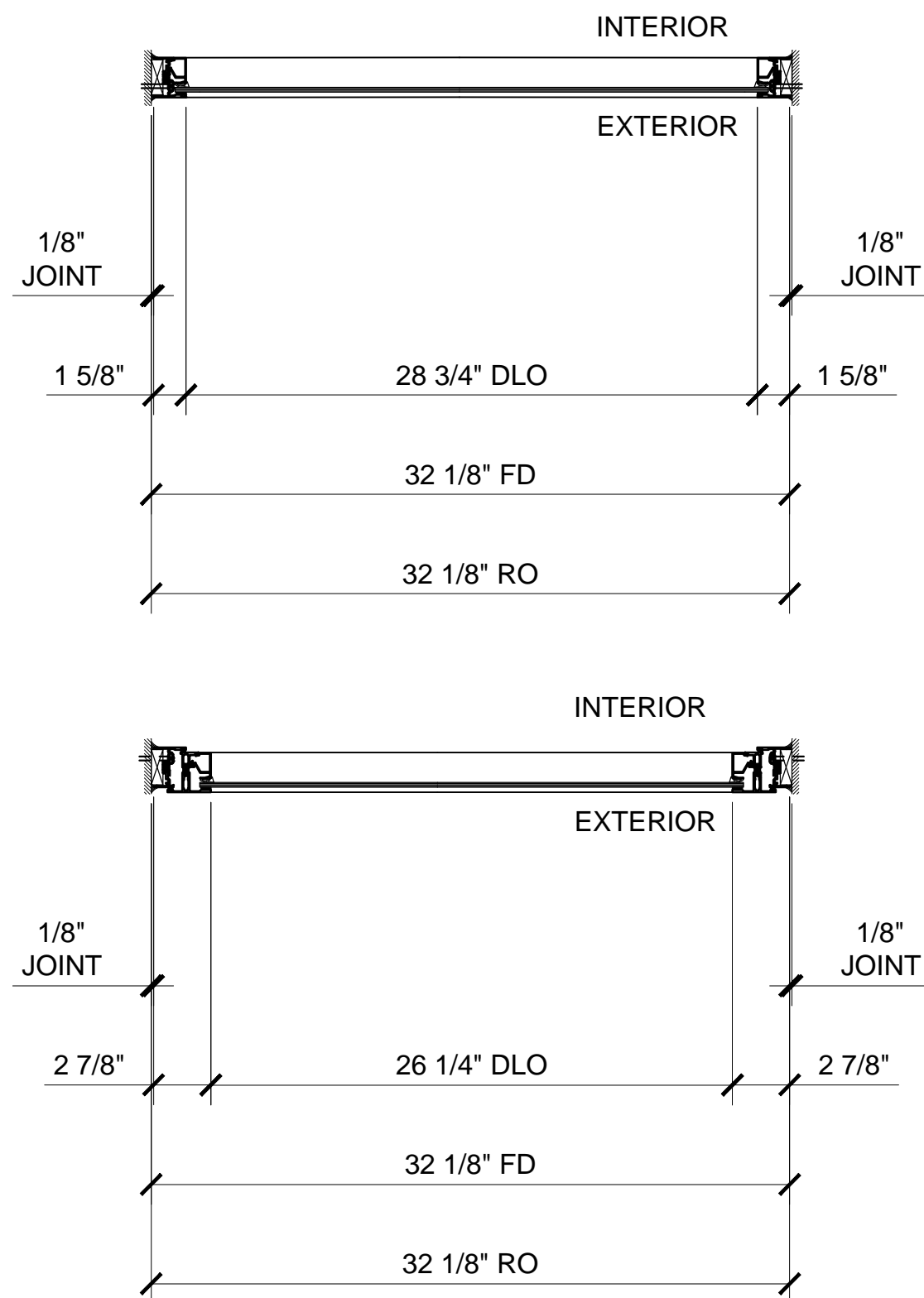
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CASEMENT WINDOW

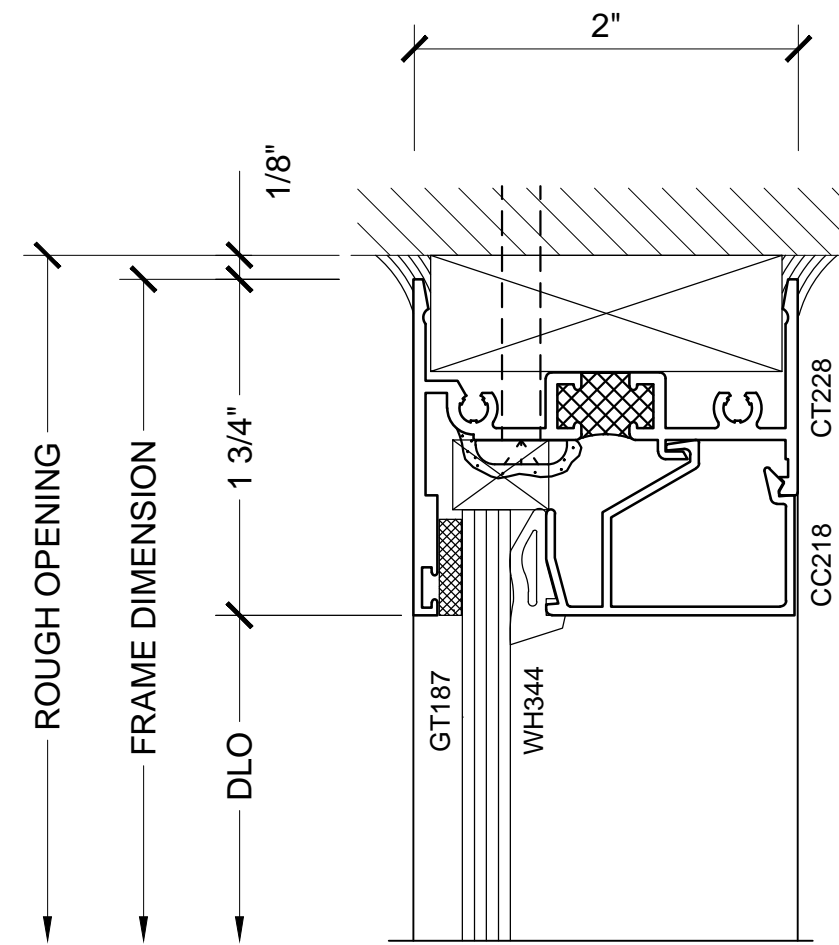


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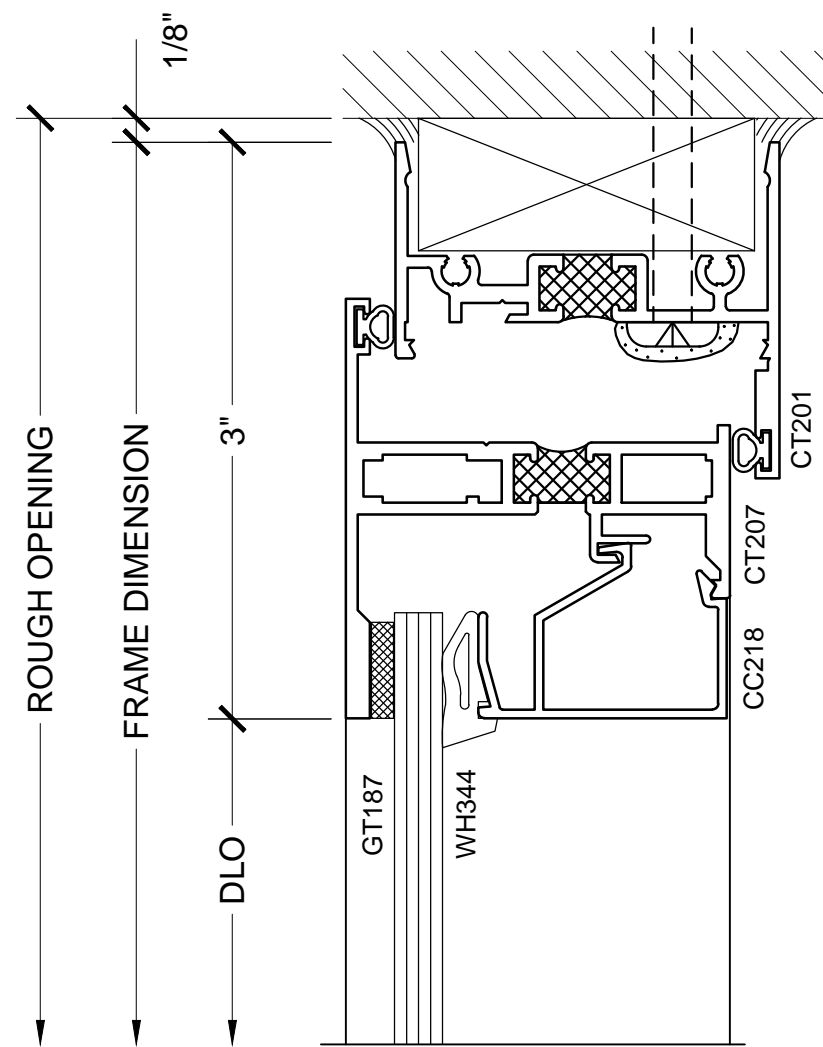
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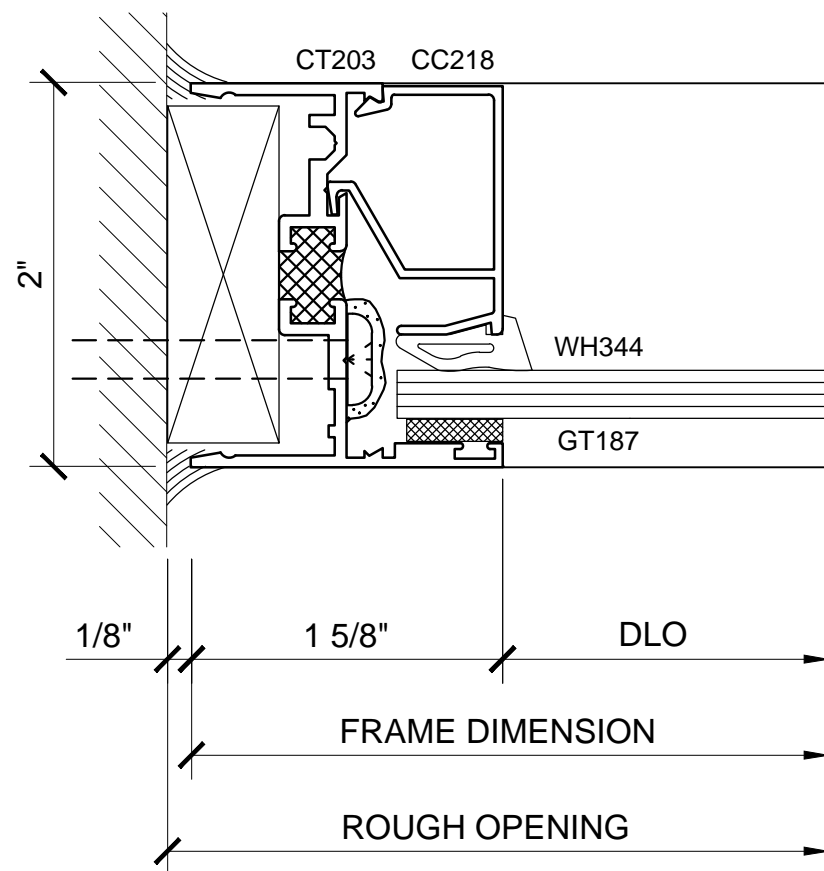
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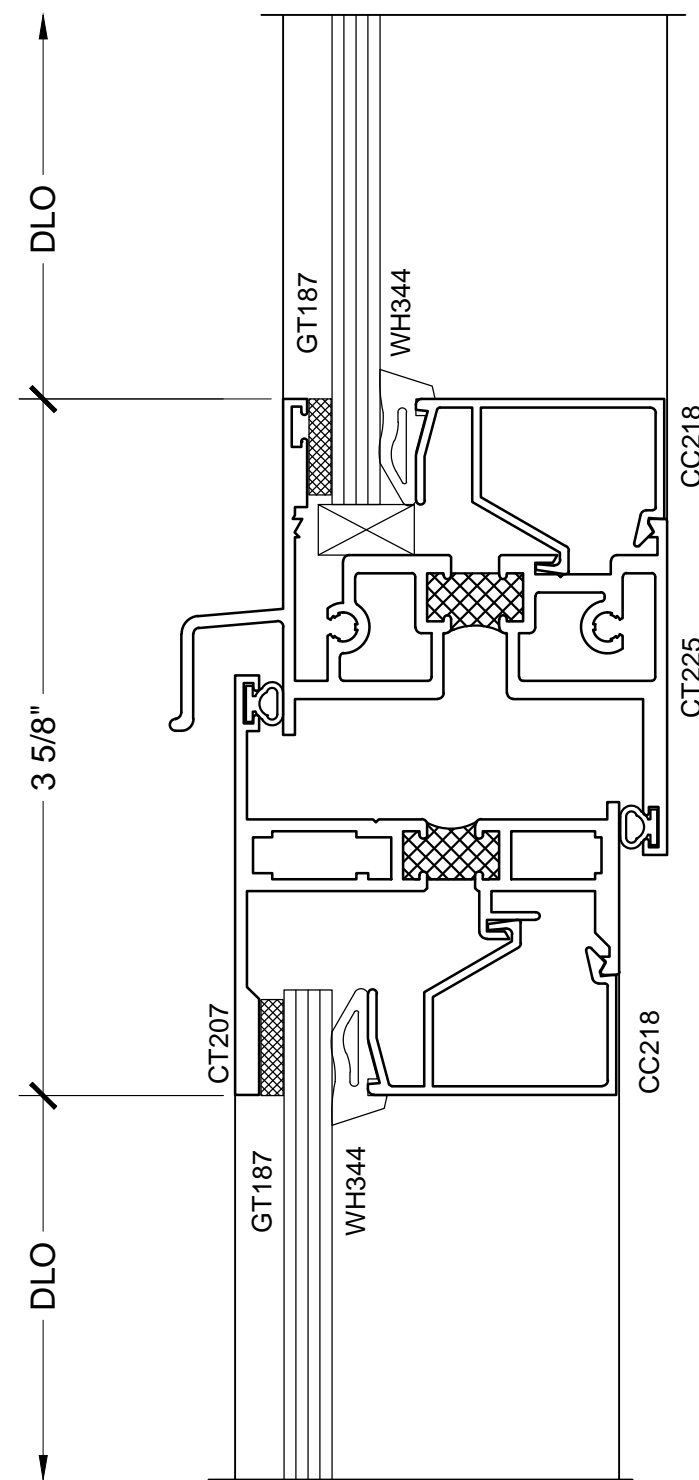
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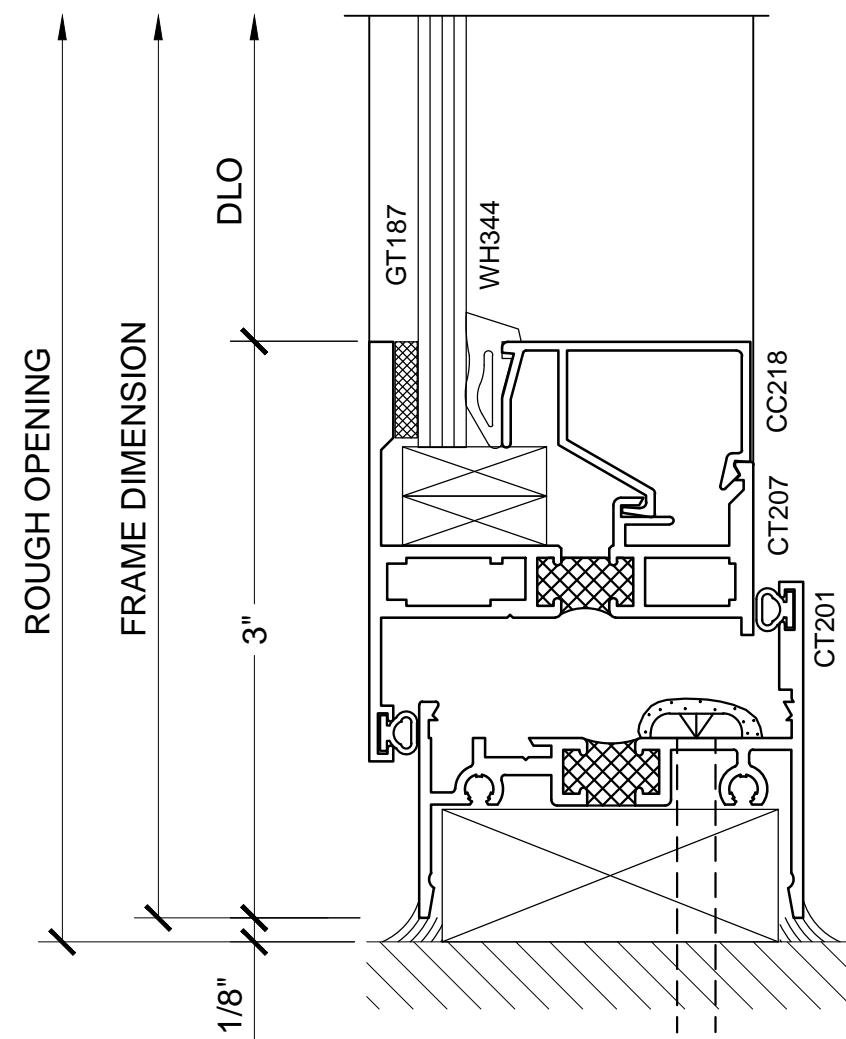
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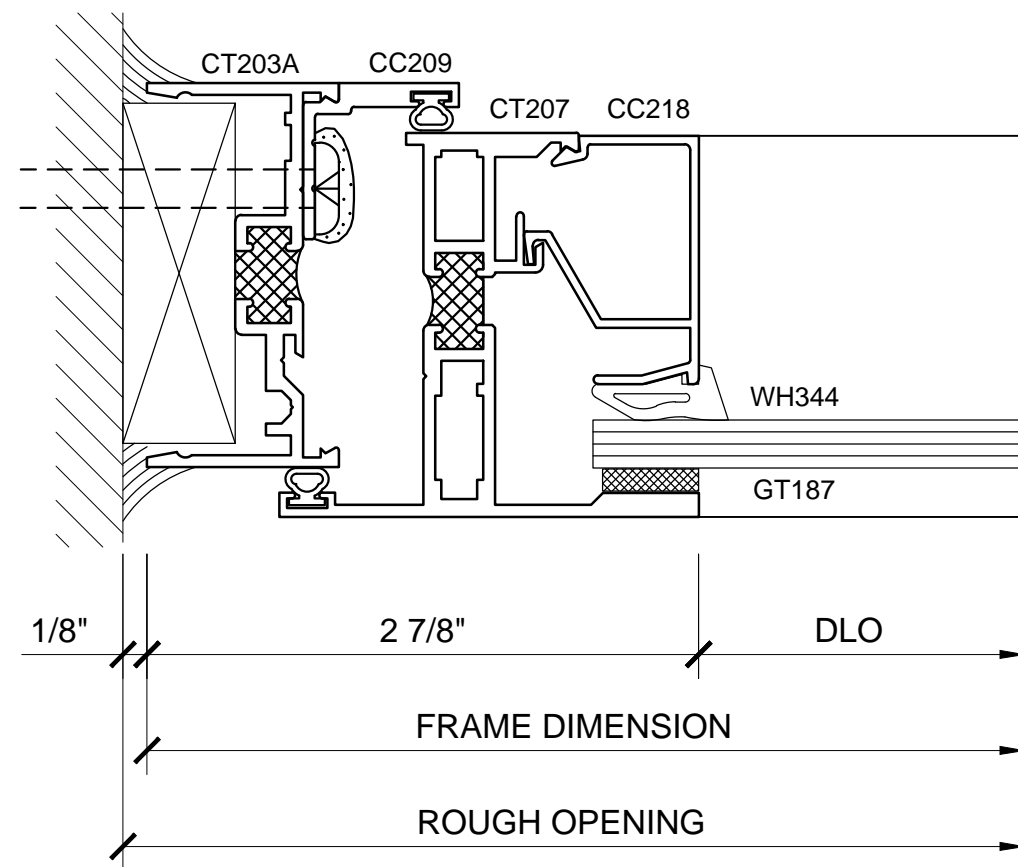
SECTION DETAIL AT
HORIZONTAL INTERMEDIATE

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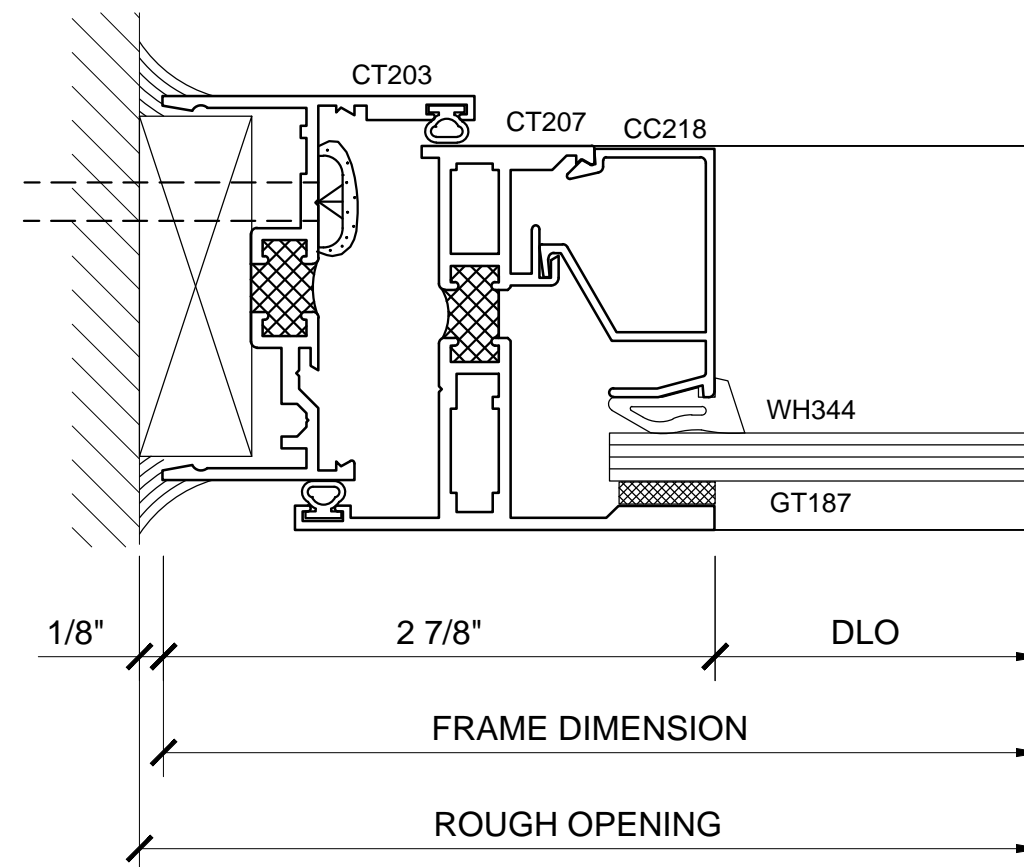
SECTION DETAIL AT SILL

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SECTION DETAIL AT JAMB

6



SECTION DETAIL AT JAMB

7

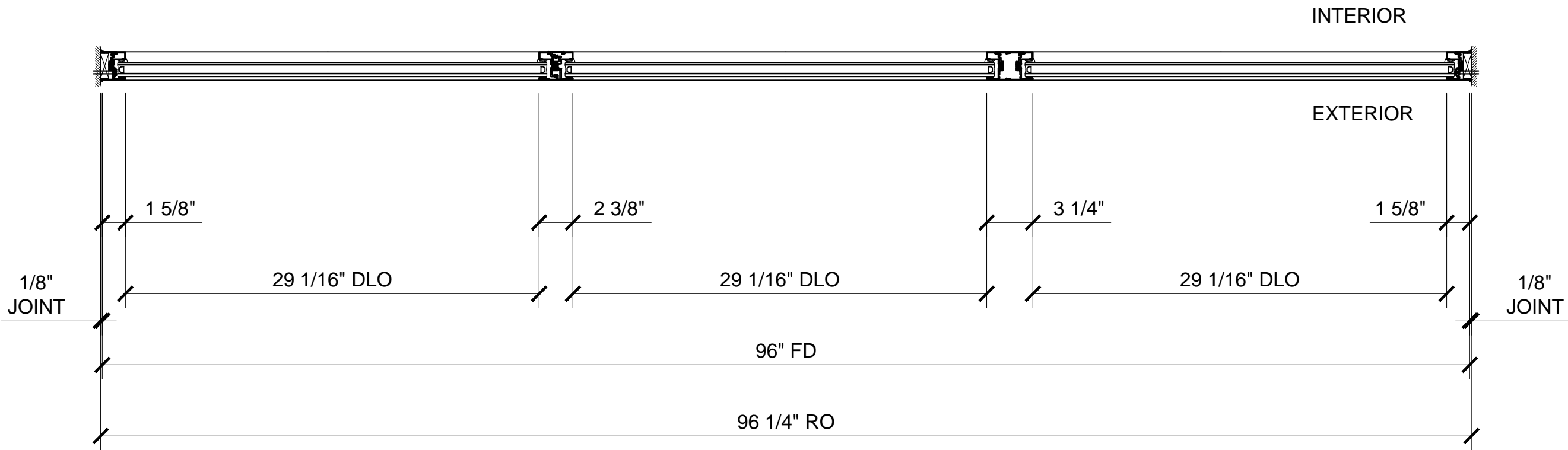
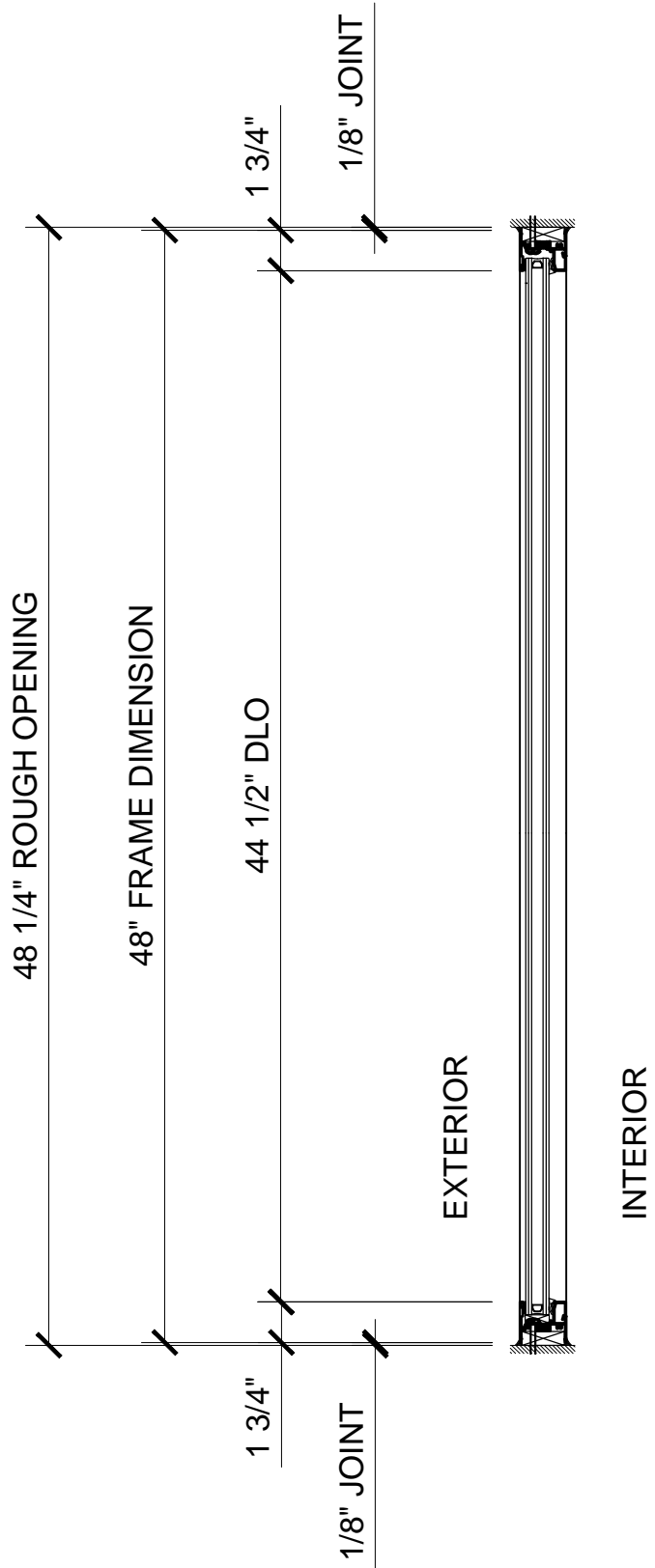
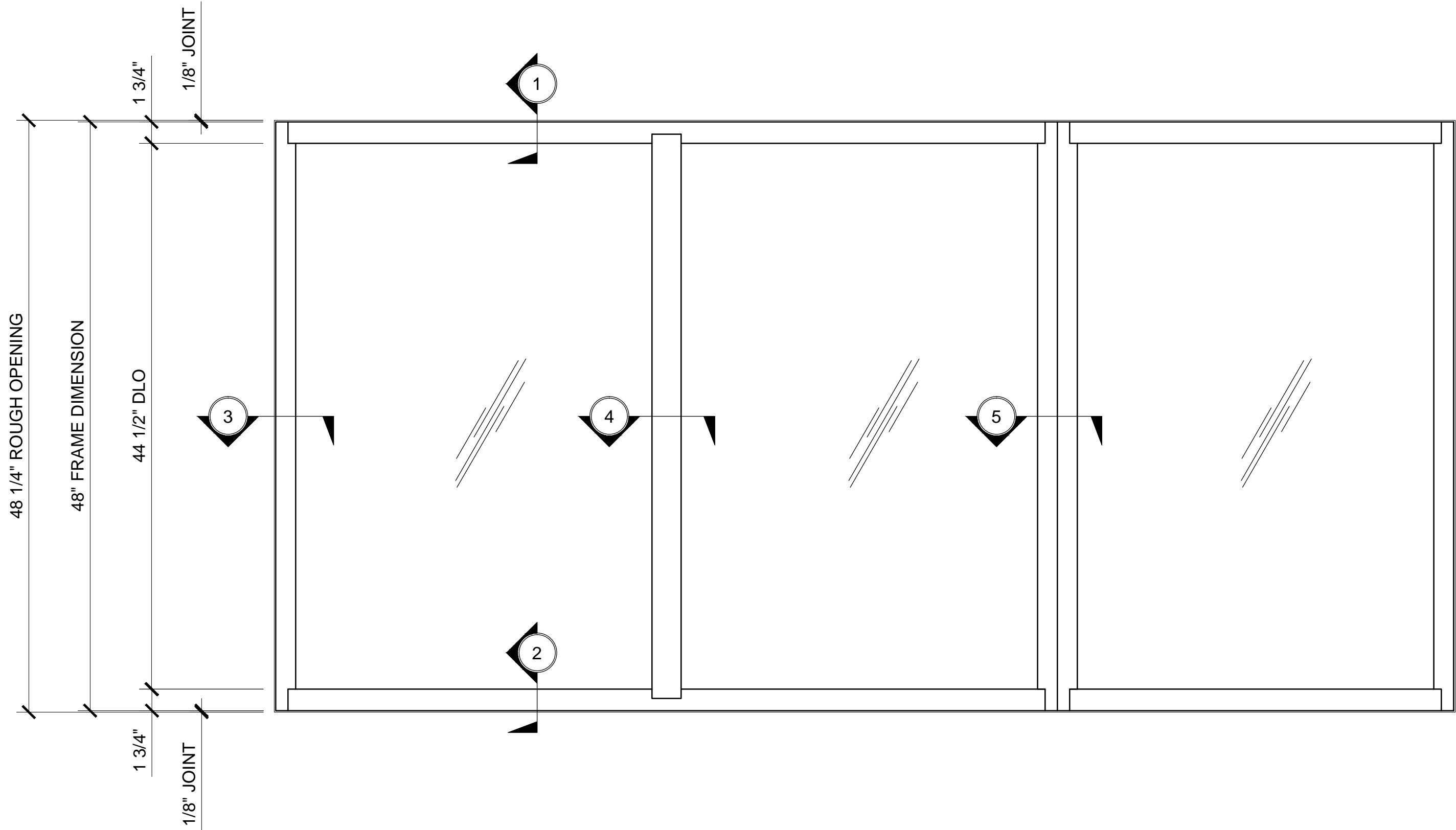
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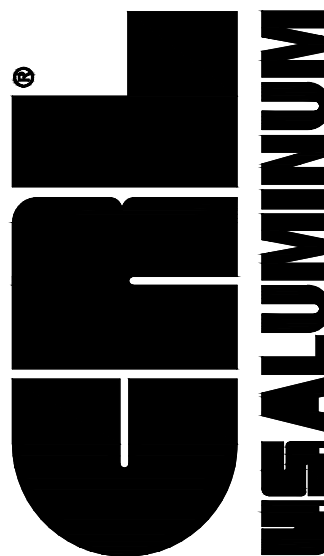


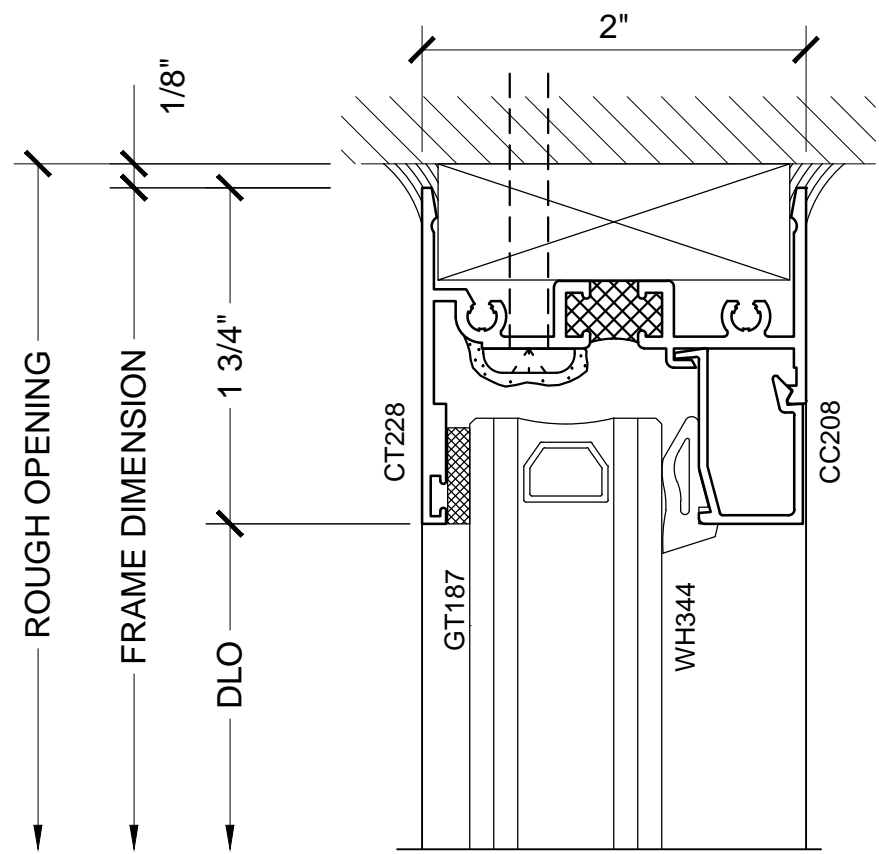
WINDOWS

SERIES 7200 / FIXED / 1" GLAZING

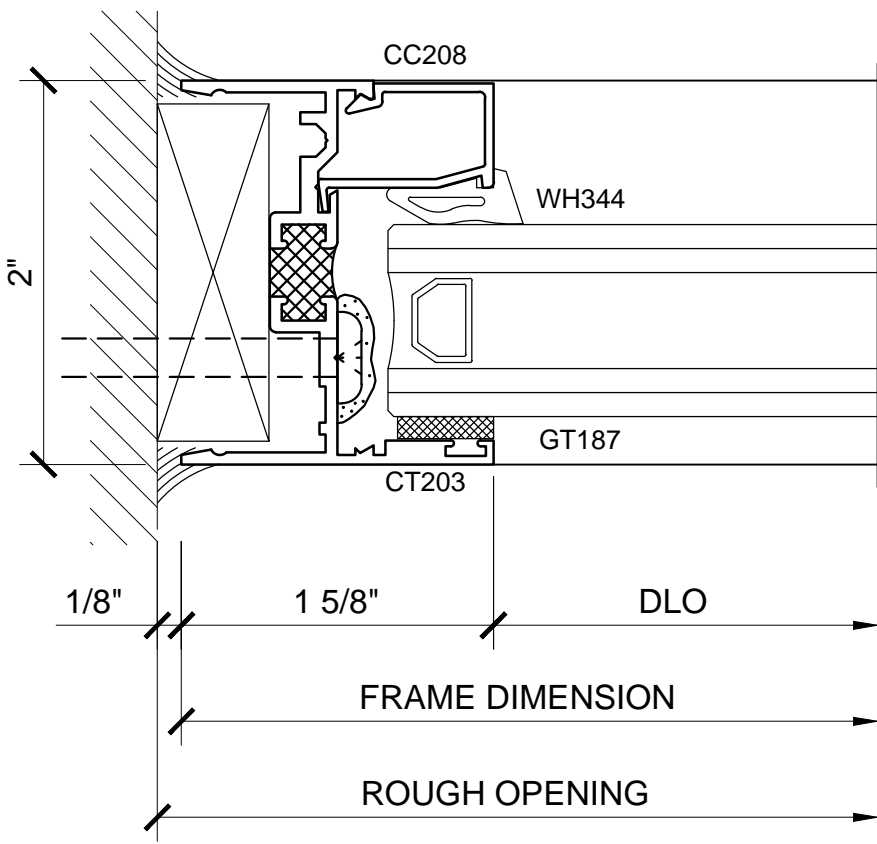
1 1/2" = 1'-0"



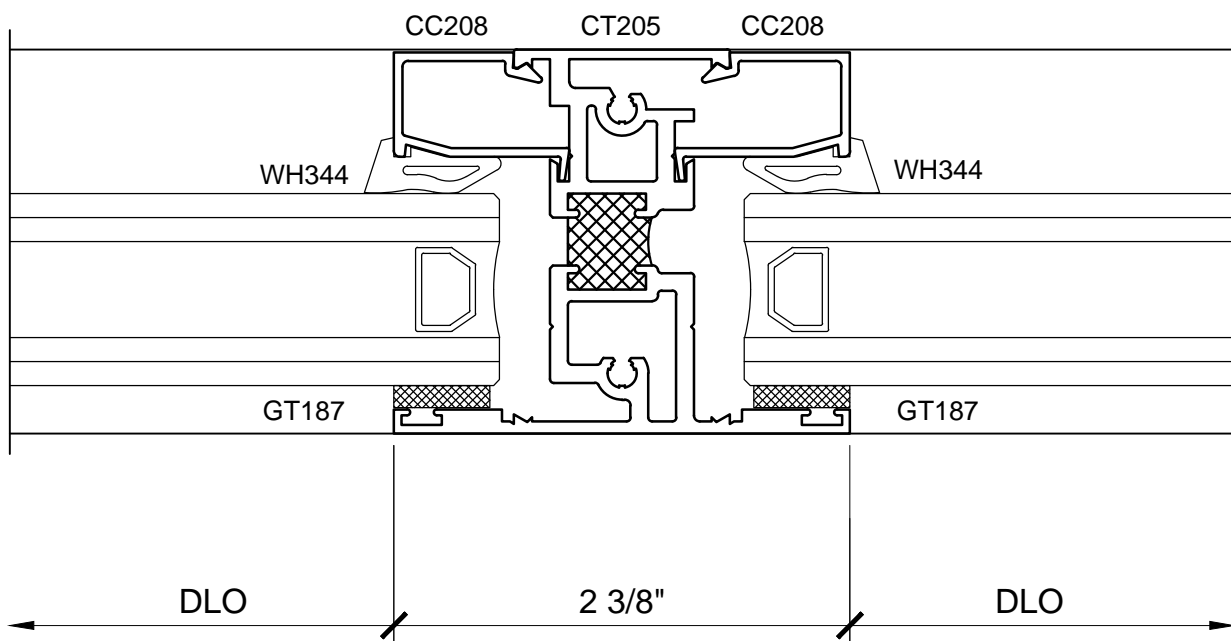
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Drawn By: RP	
Date: 03/06/15	
Scale: AS NOTED	
File Name:	
Series 7200 - Windows.dwg	
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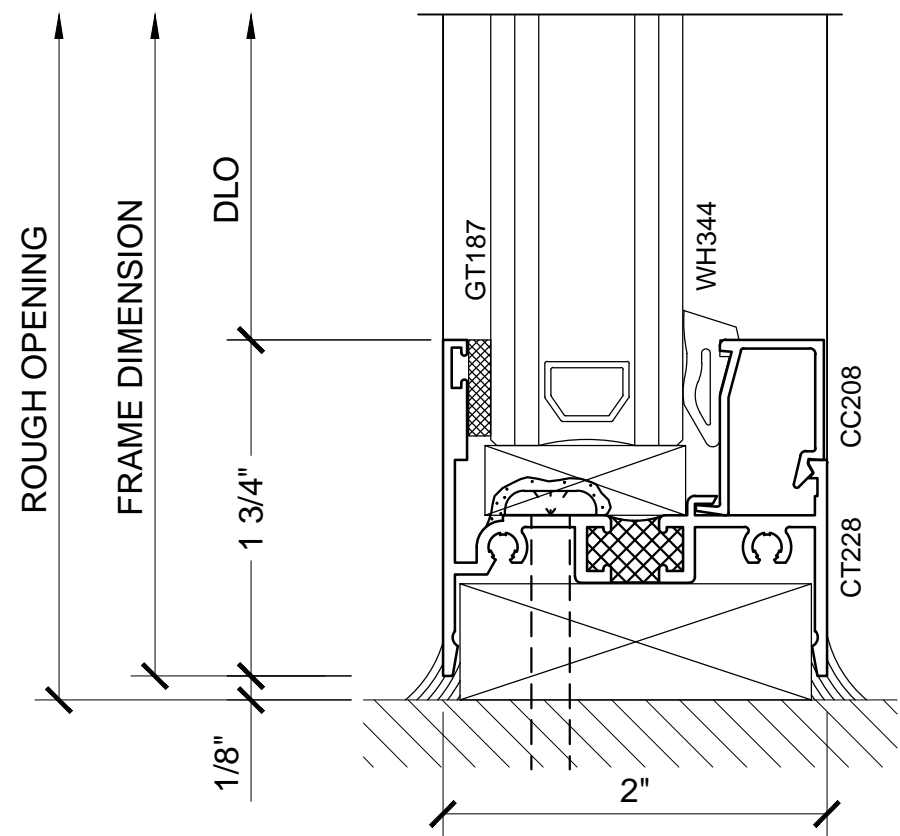
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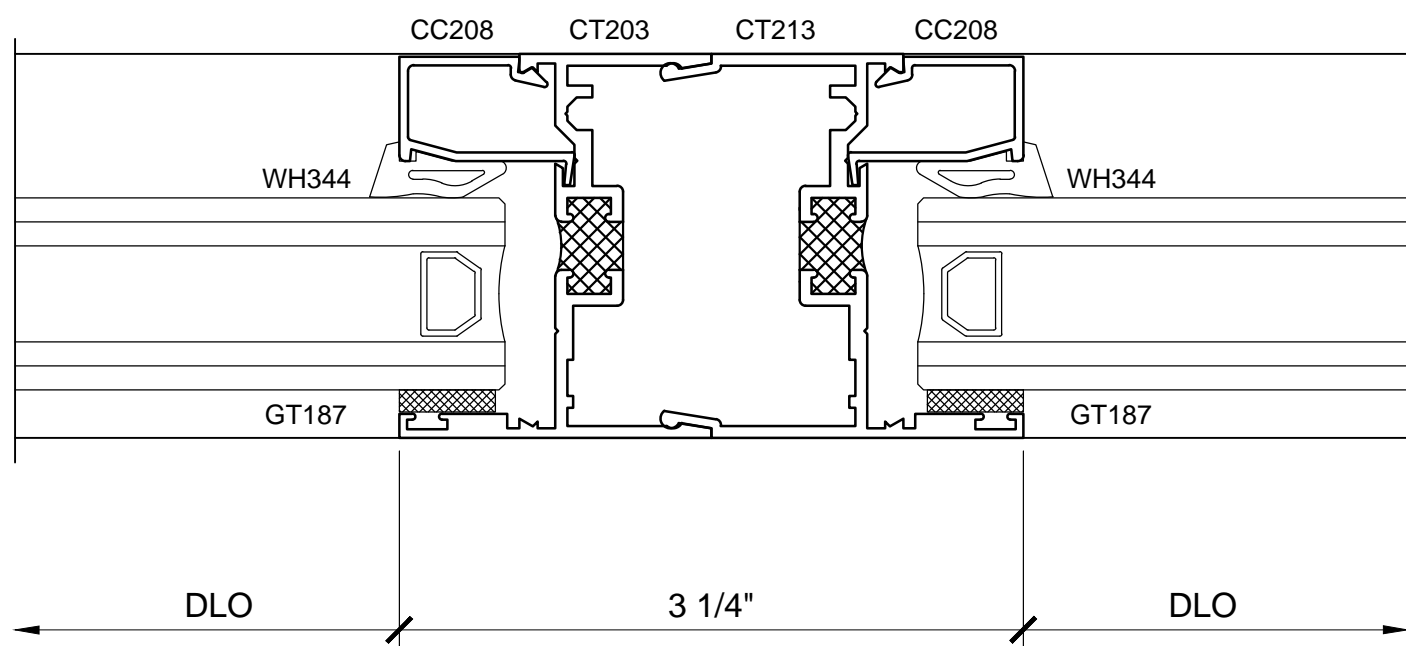
SECTION DETAIL AT JAMB 3



SECTION DETAIL AT VERTICAL MULLION 4



SECTION DETAIL AT SILL 2



SECTION DETAIL AT VERTICAL MULLION - OPTIONAL 5

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WINDOWS
SERIES 7200

Drawn By: RP
Date: 03/06/15
Scale: AS NOTED
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Series 7200 - Windows.dwg
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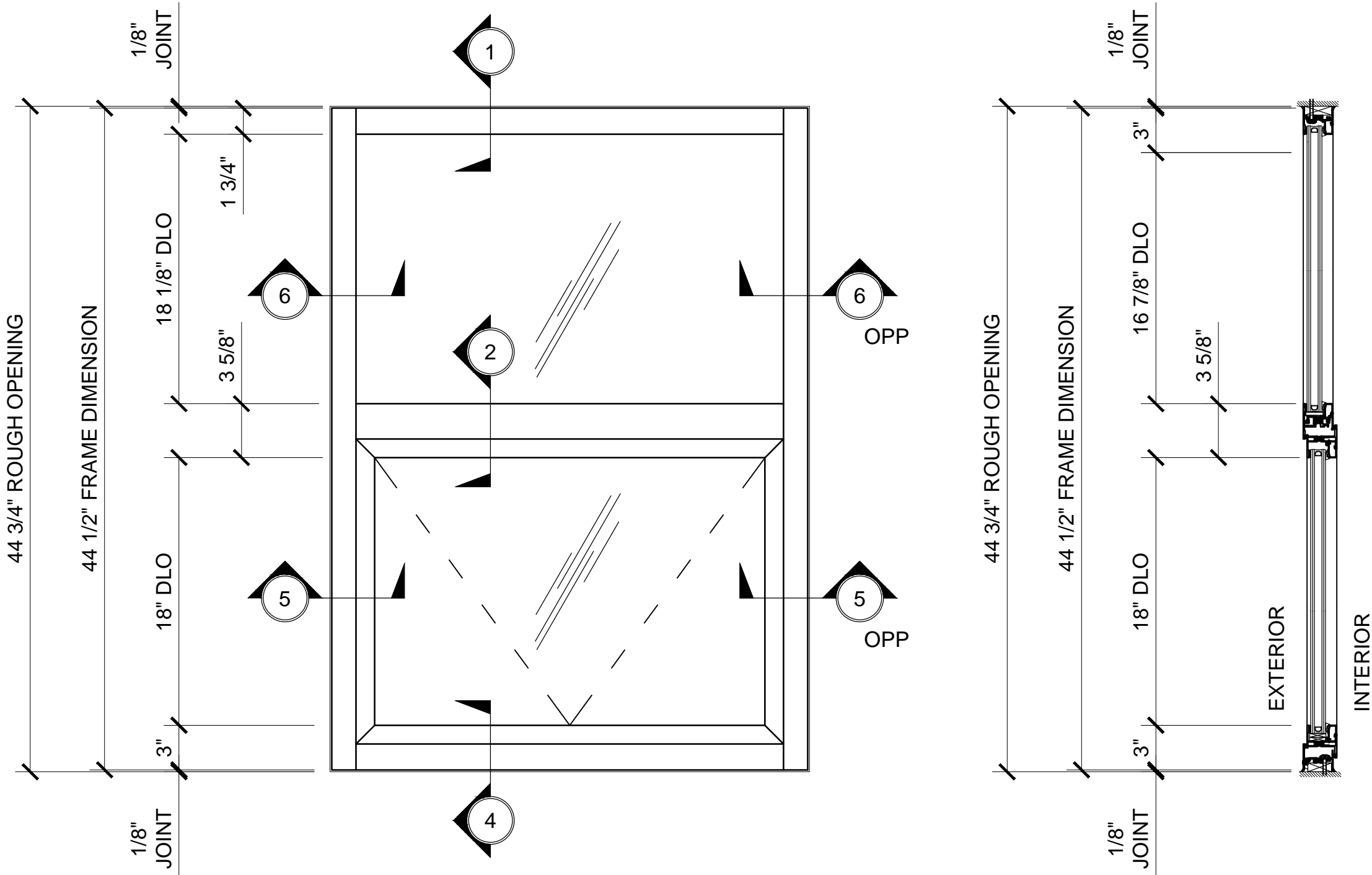
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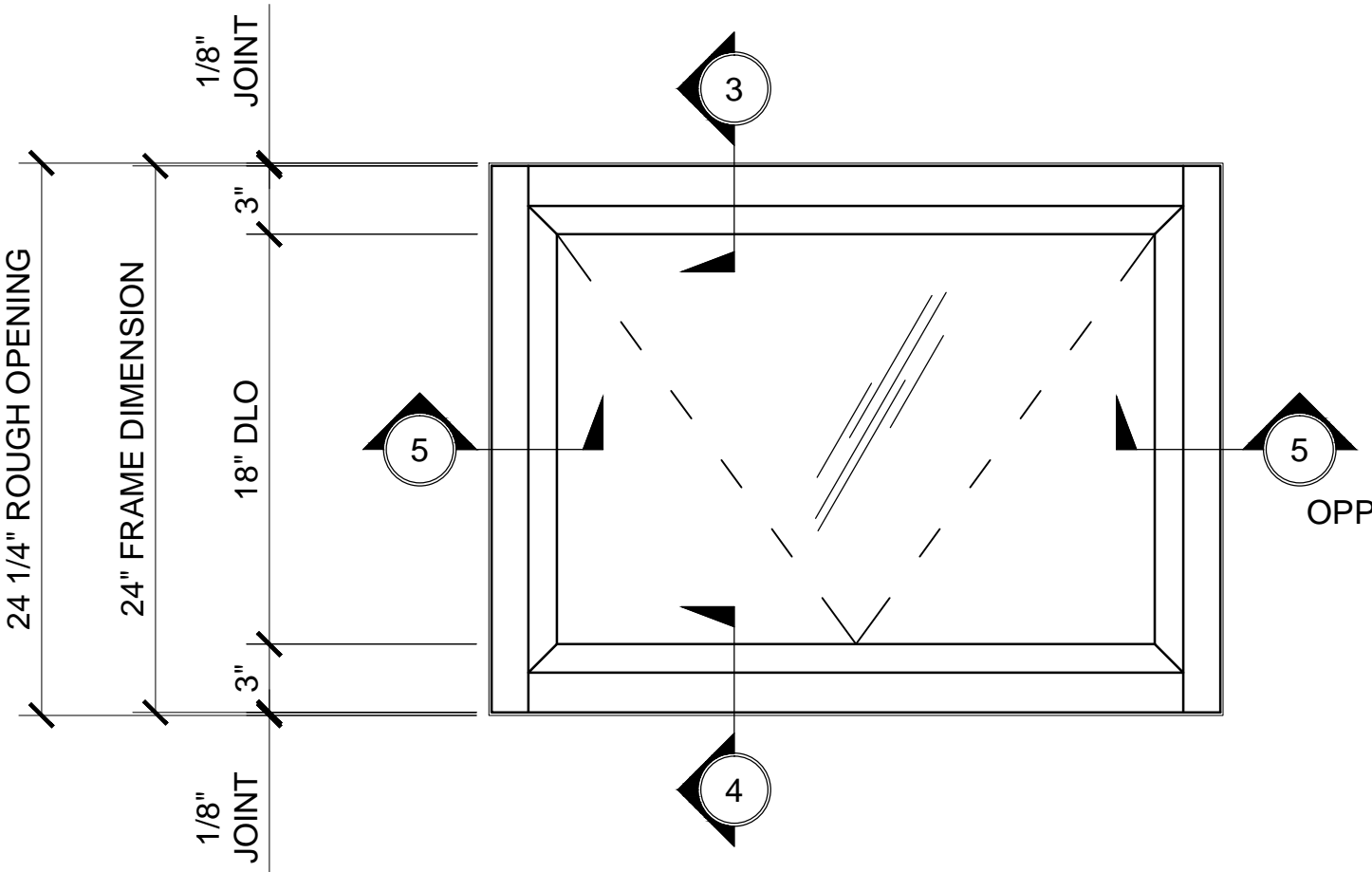
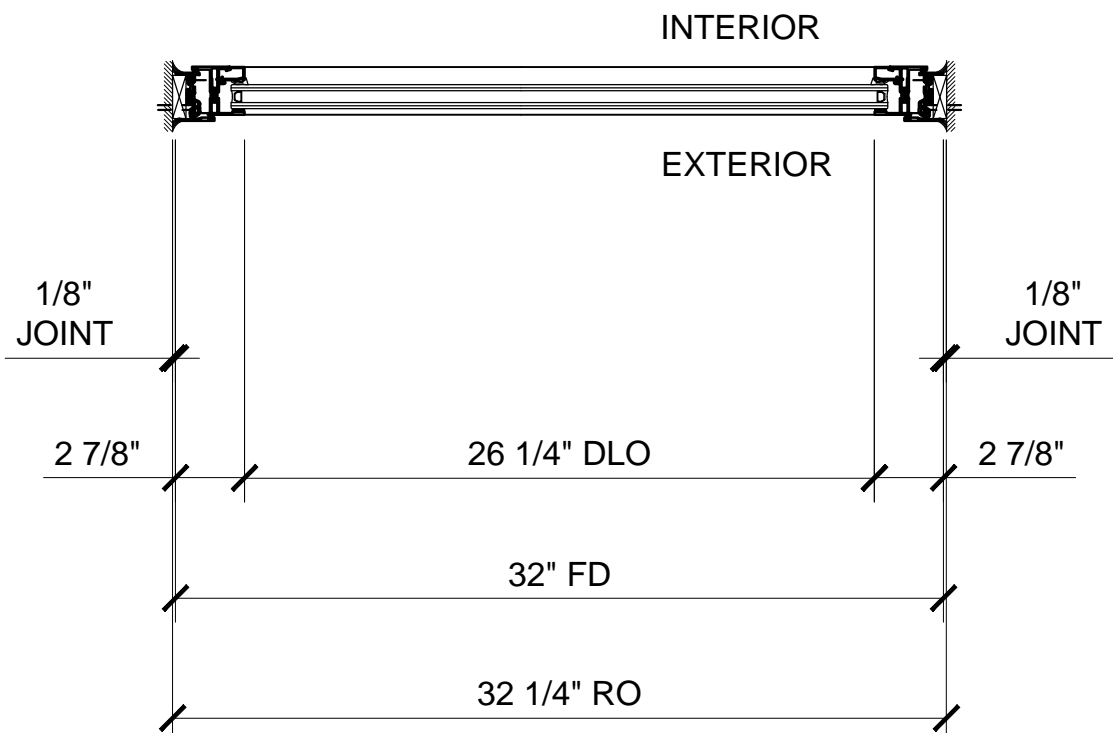
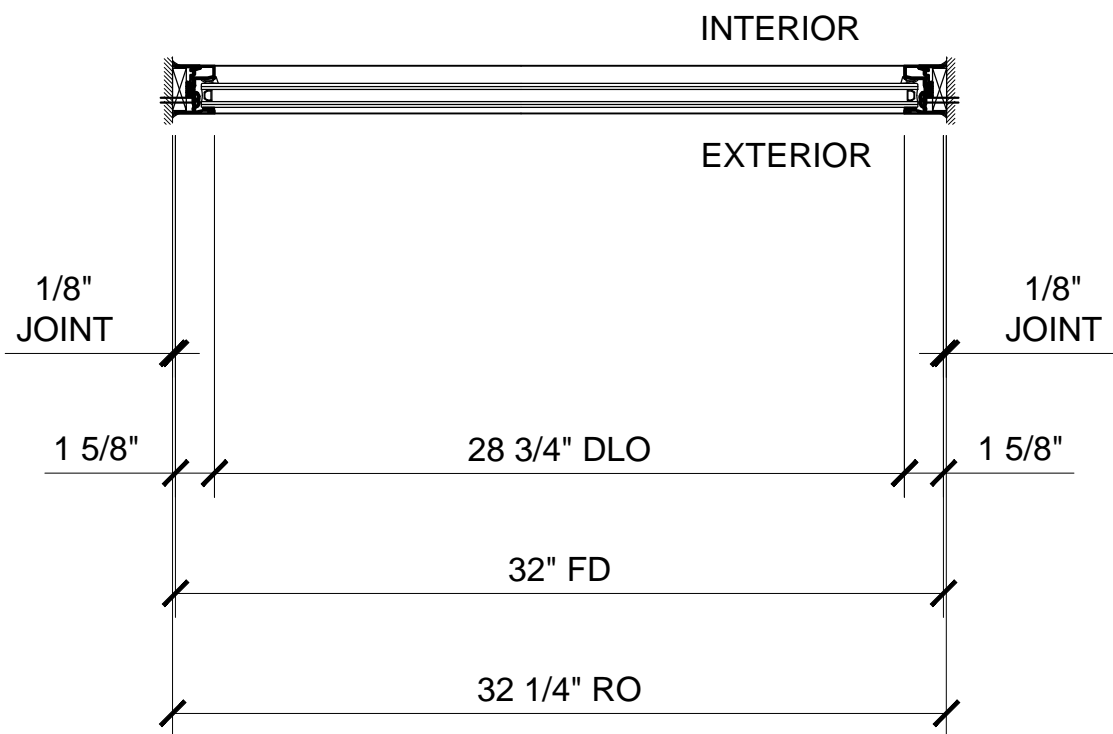
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SERIES 7200 / PROJECT-IN AND FIXED LITE PROJECT-IN / 1" GLAZING

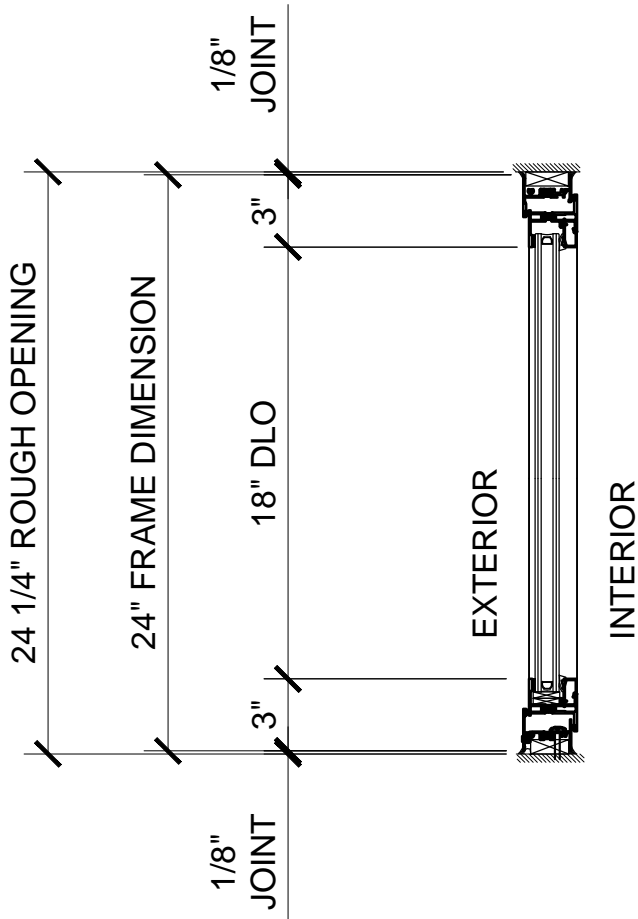
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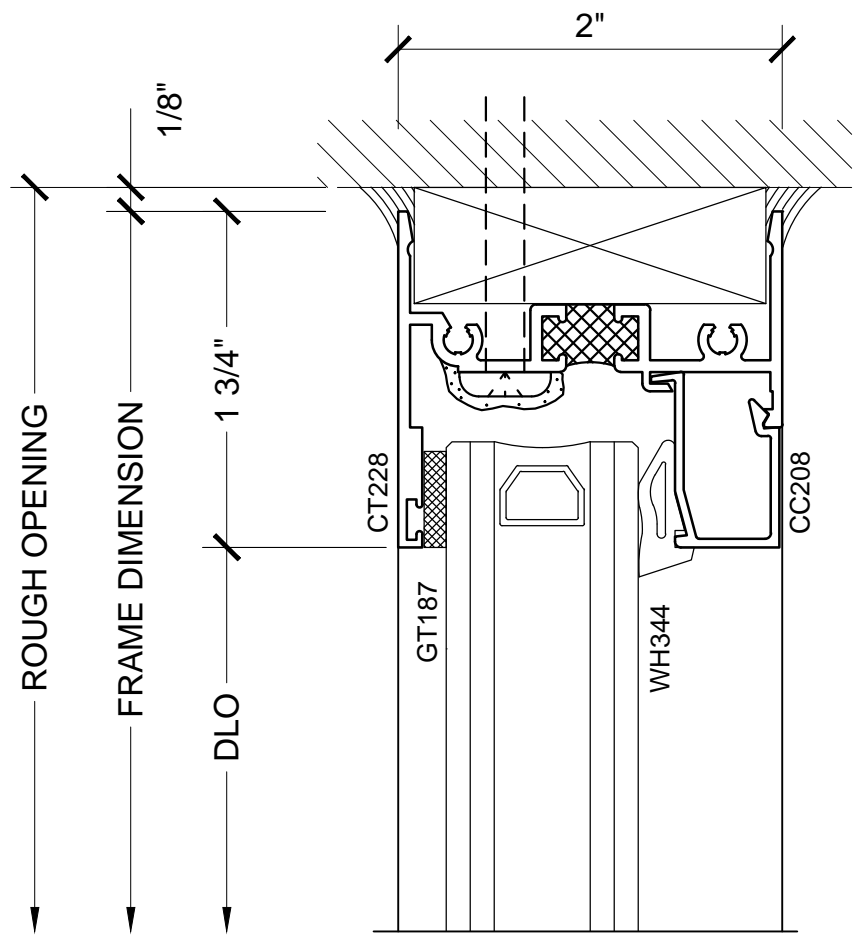
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PROJECT-IN

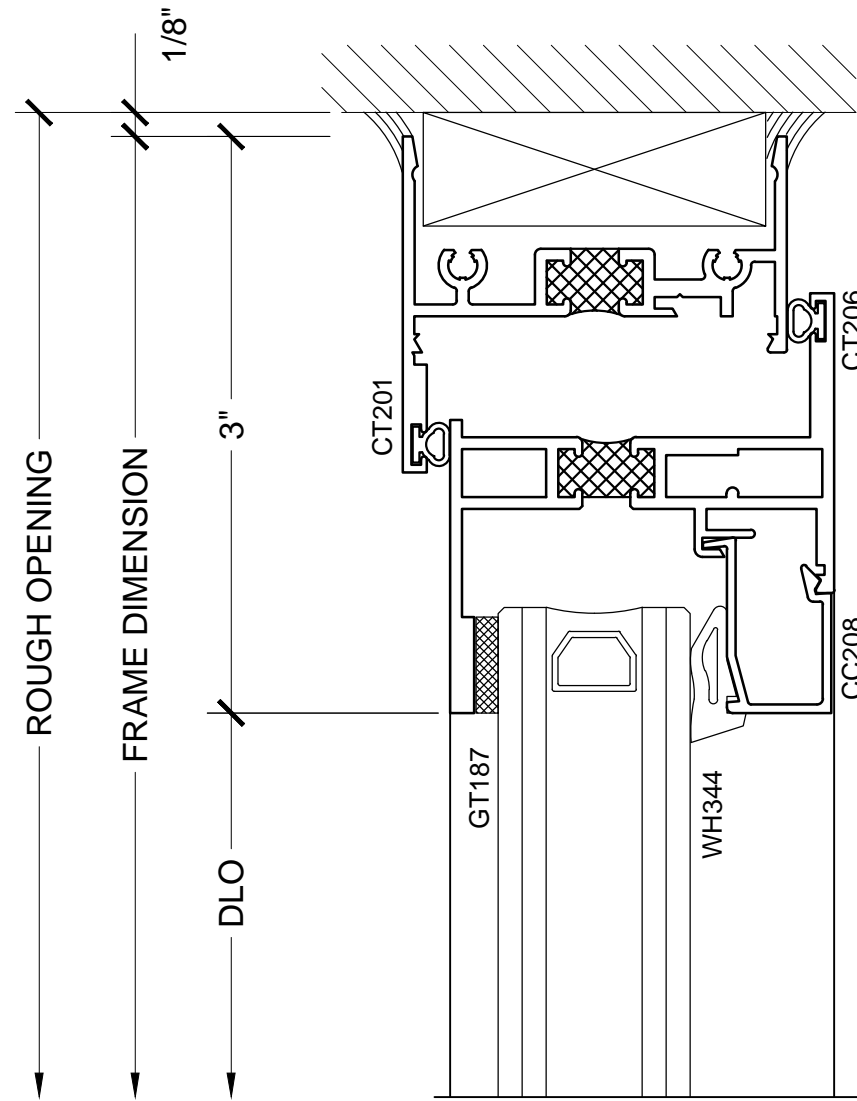


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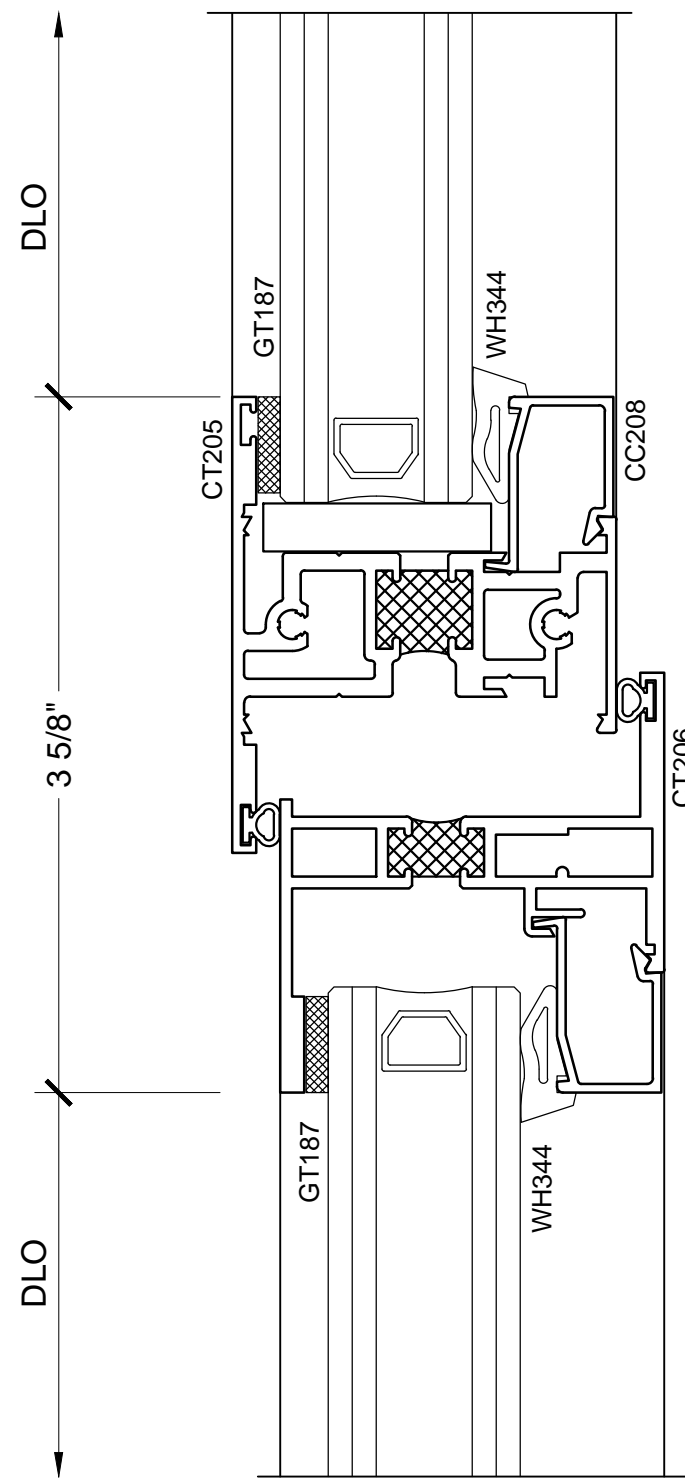
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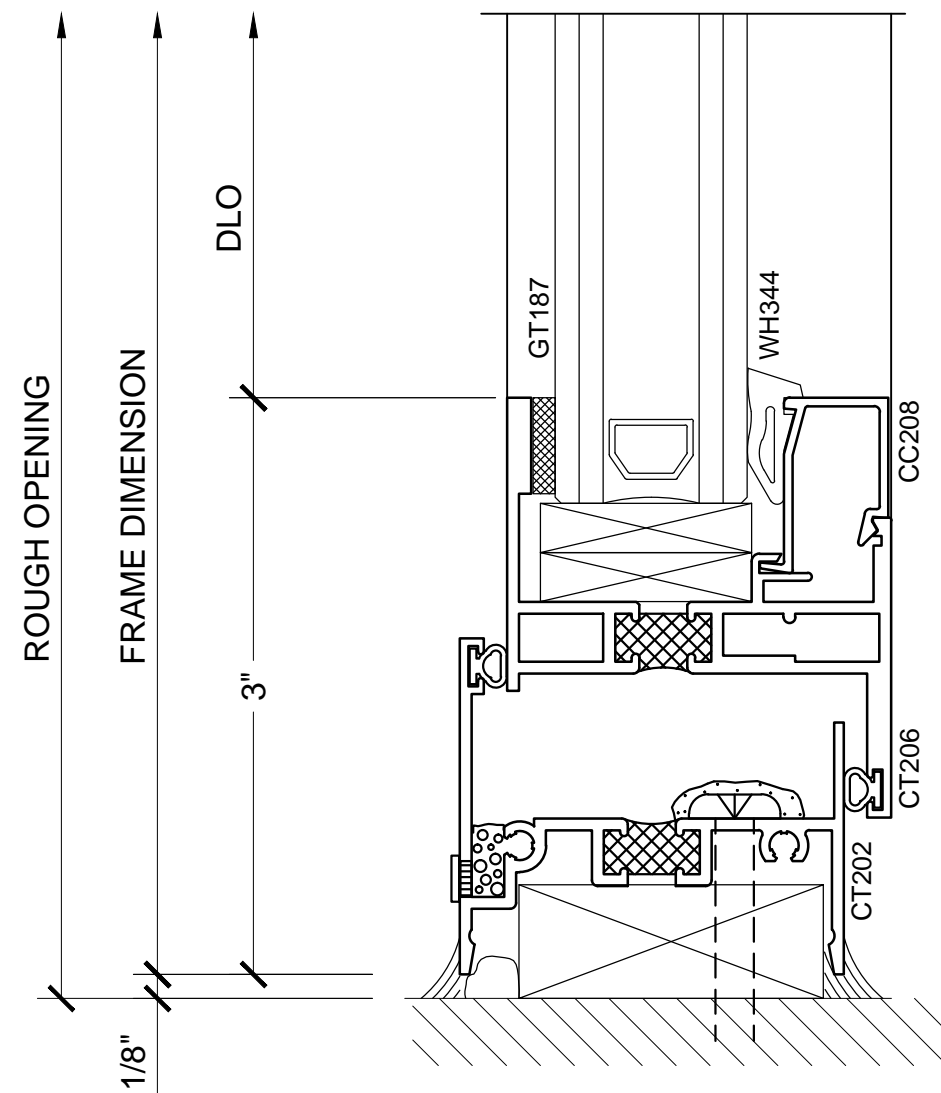
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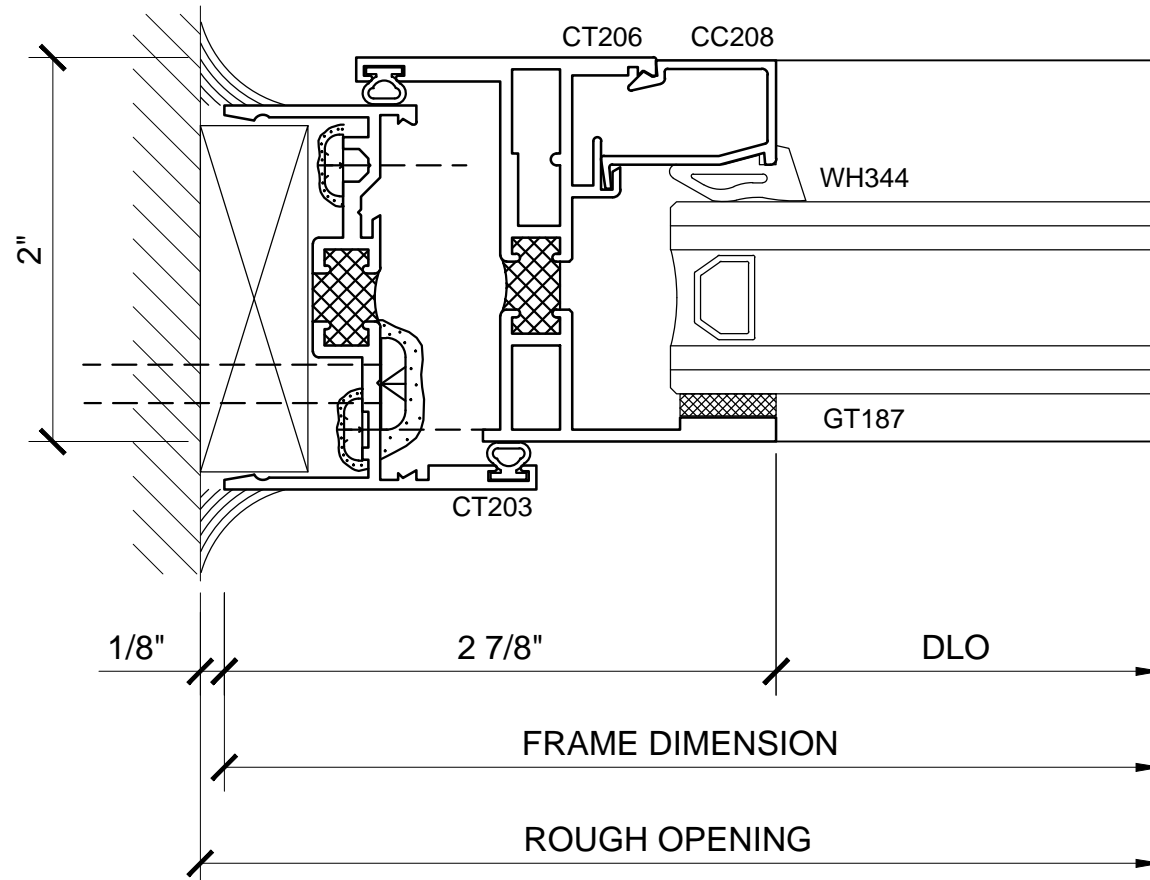
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HORIZONTAL INTERMEDIATE

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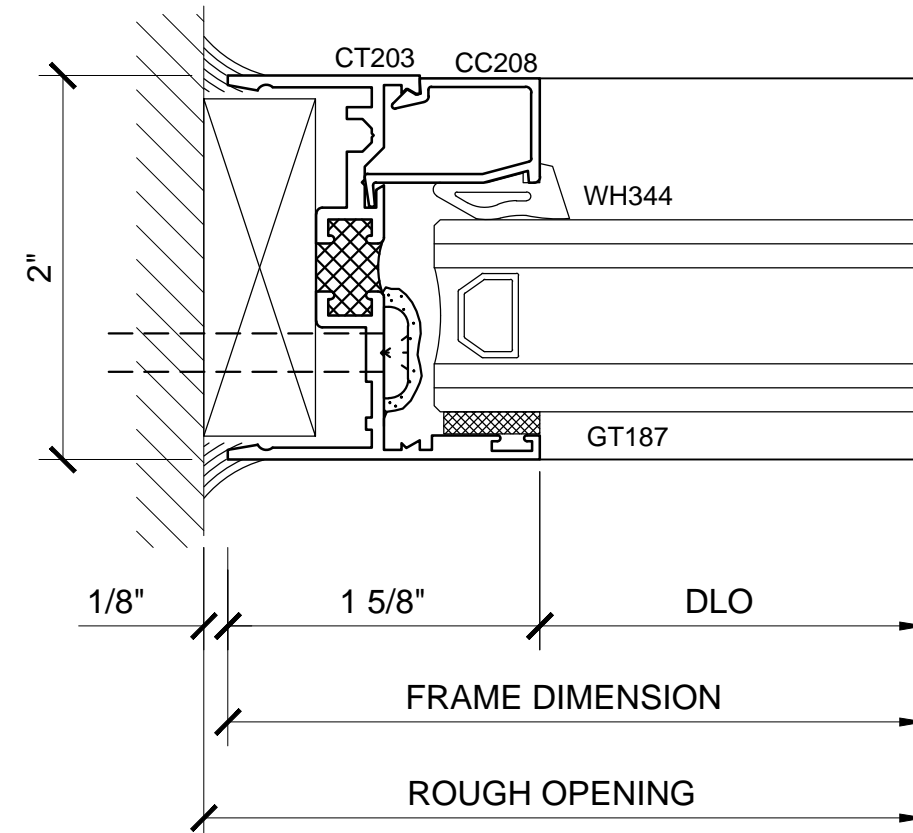
SECTION DETAIL AT SILL

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SECTION DETAIL AT JAMB

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SECTION DETAIL AT JAMB

6

Revisions By:



Discription:
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WINDOWS
SERIES 7200

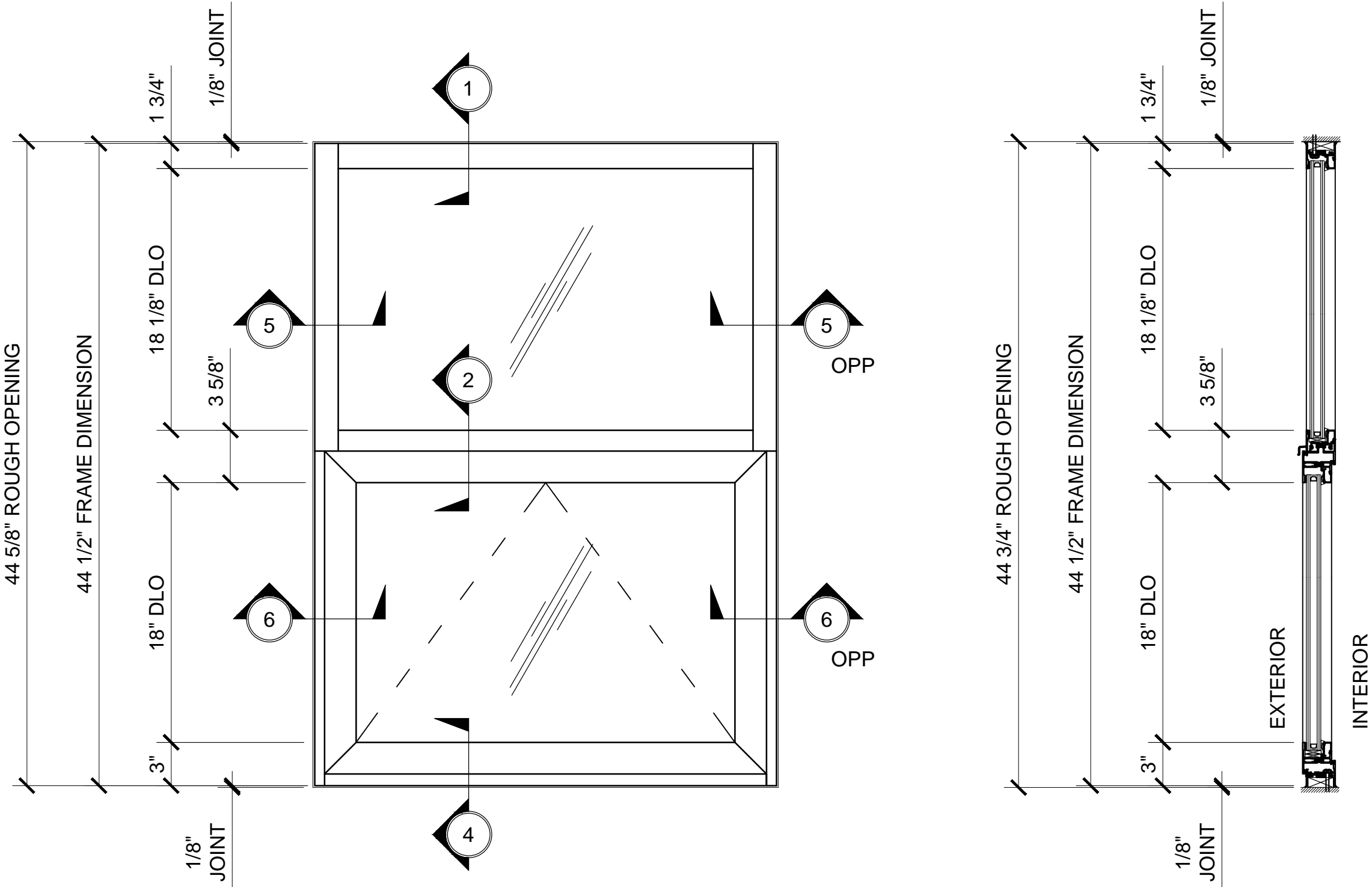
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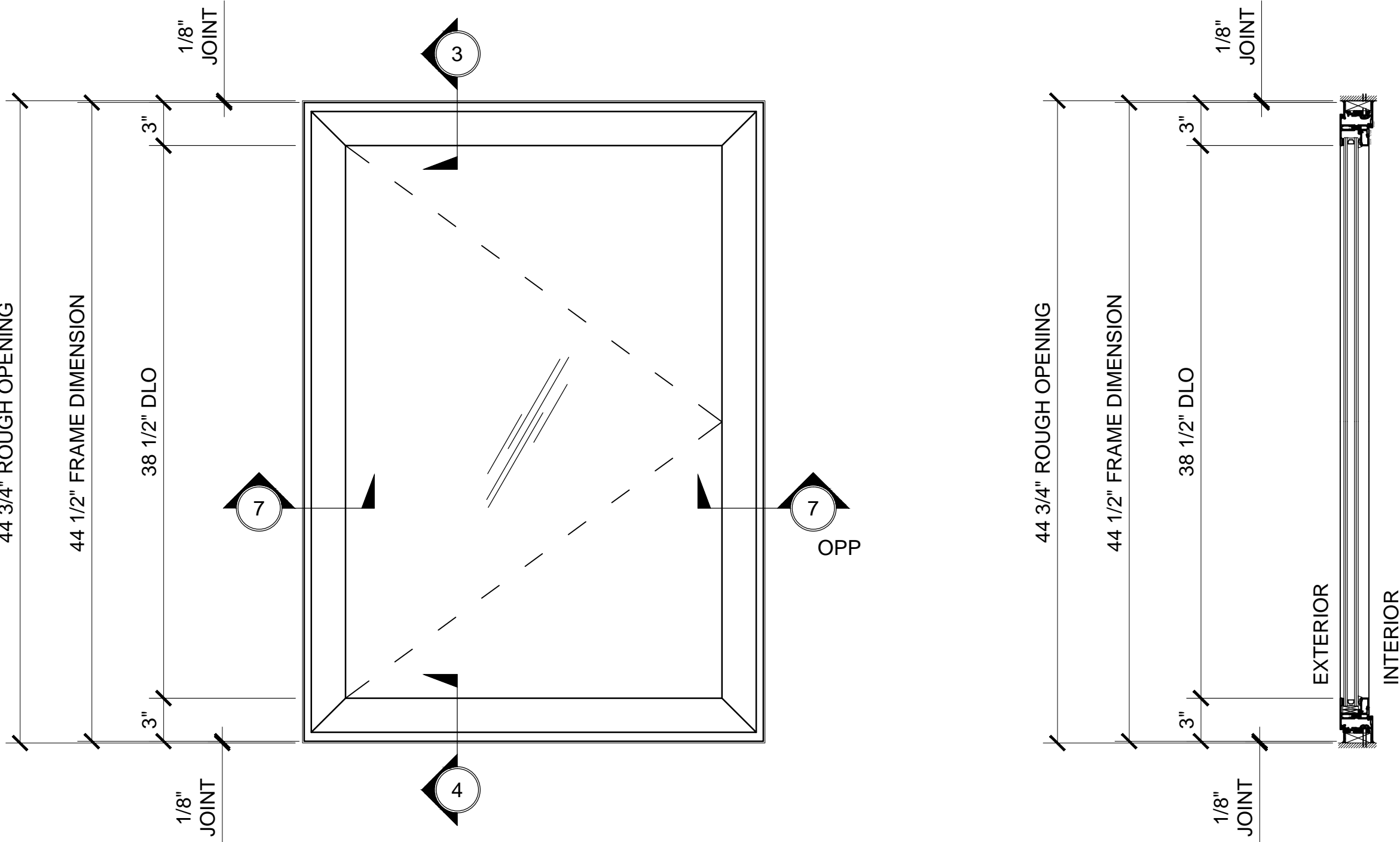
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SERIES 7200 / PROJECT-OUT AND FIXED LITE PROJECT-OUT / 1" GLAZING

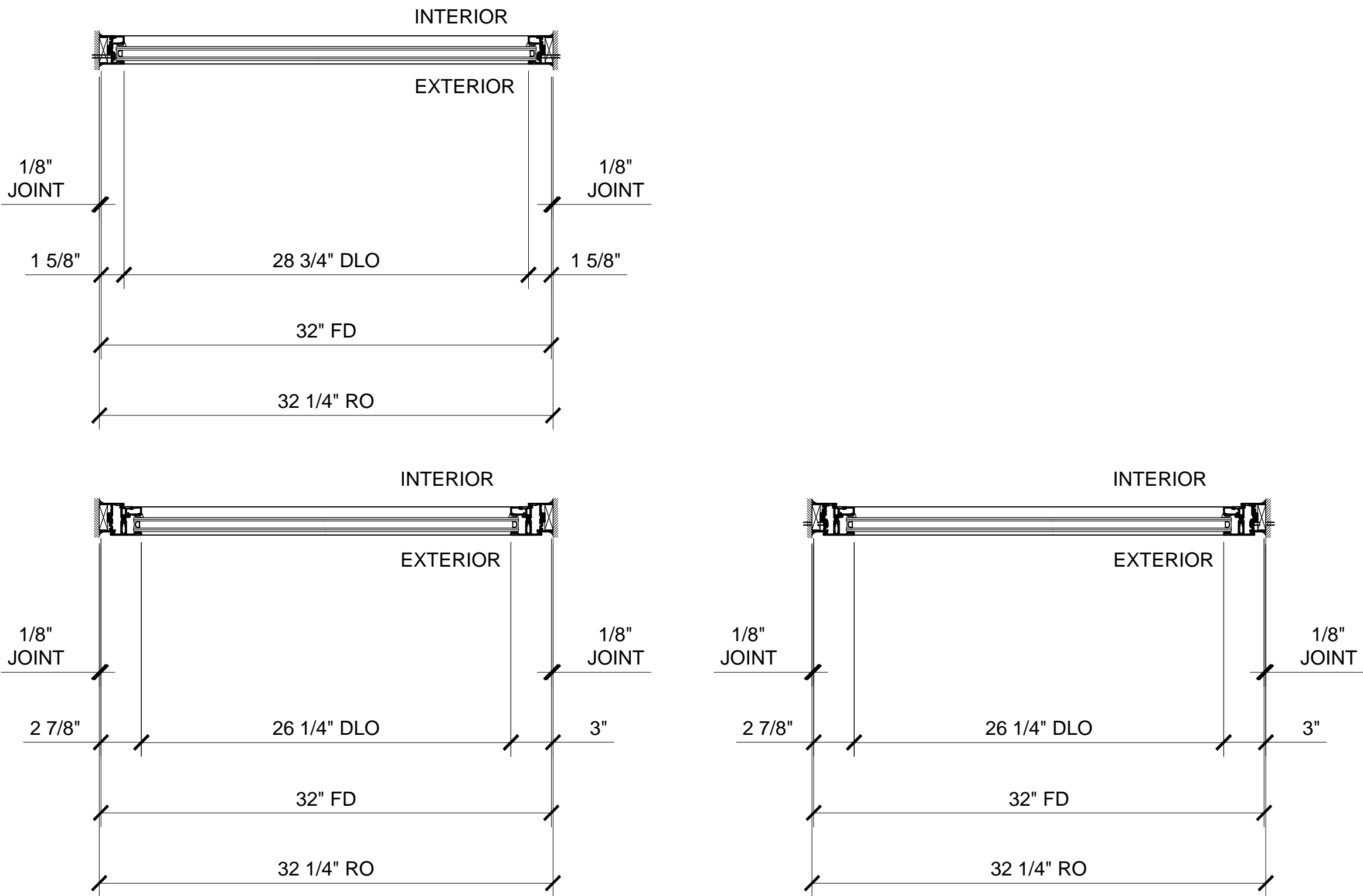
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FIXED LITE PROJECT-OUT



CASEMENT WINDOW



PROJECT -OUT

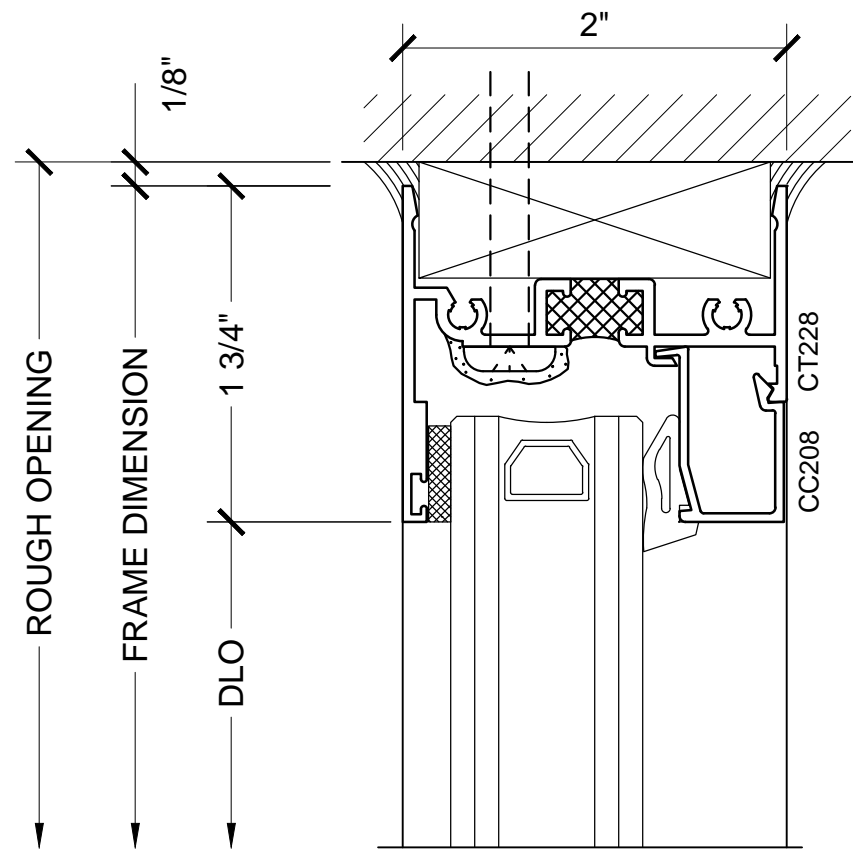
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WINDOWS
SERIES 7200

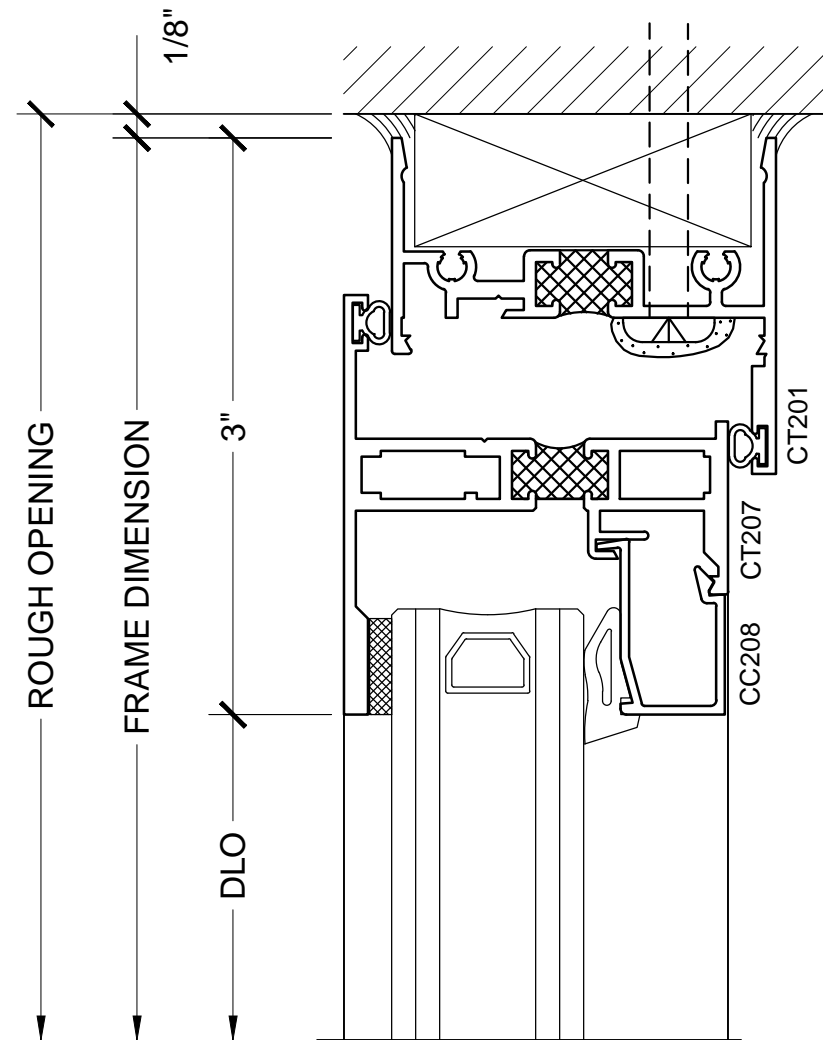
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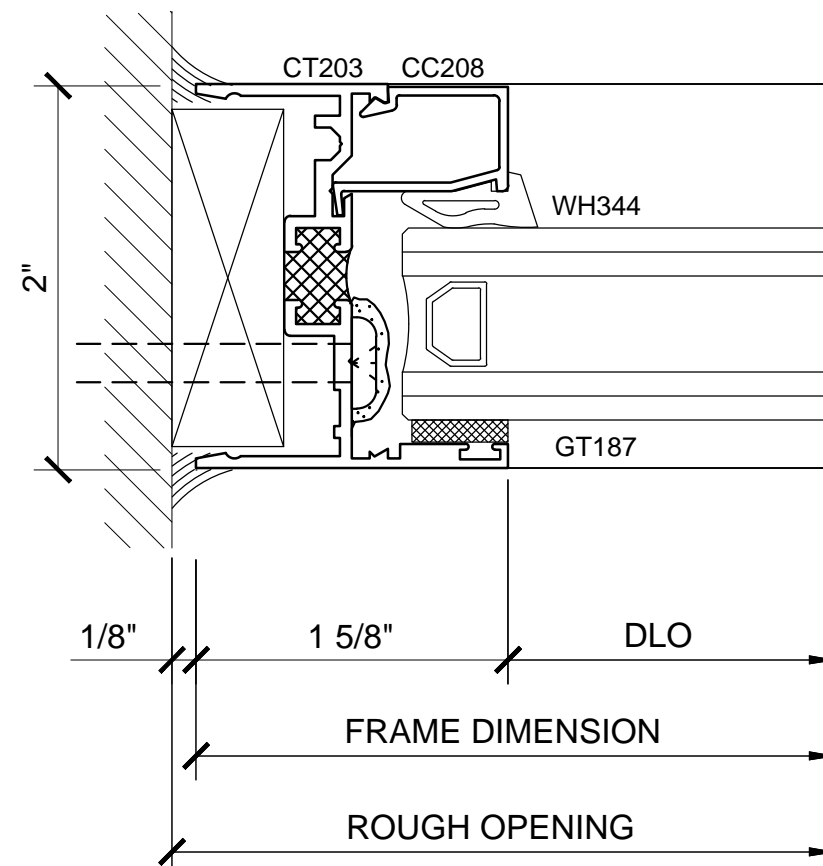
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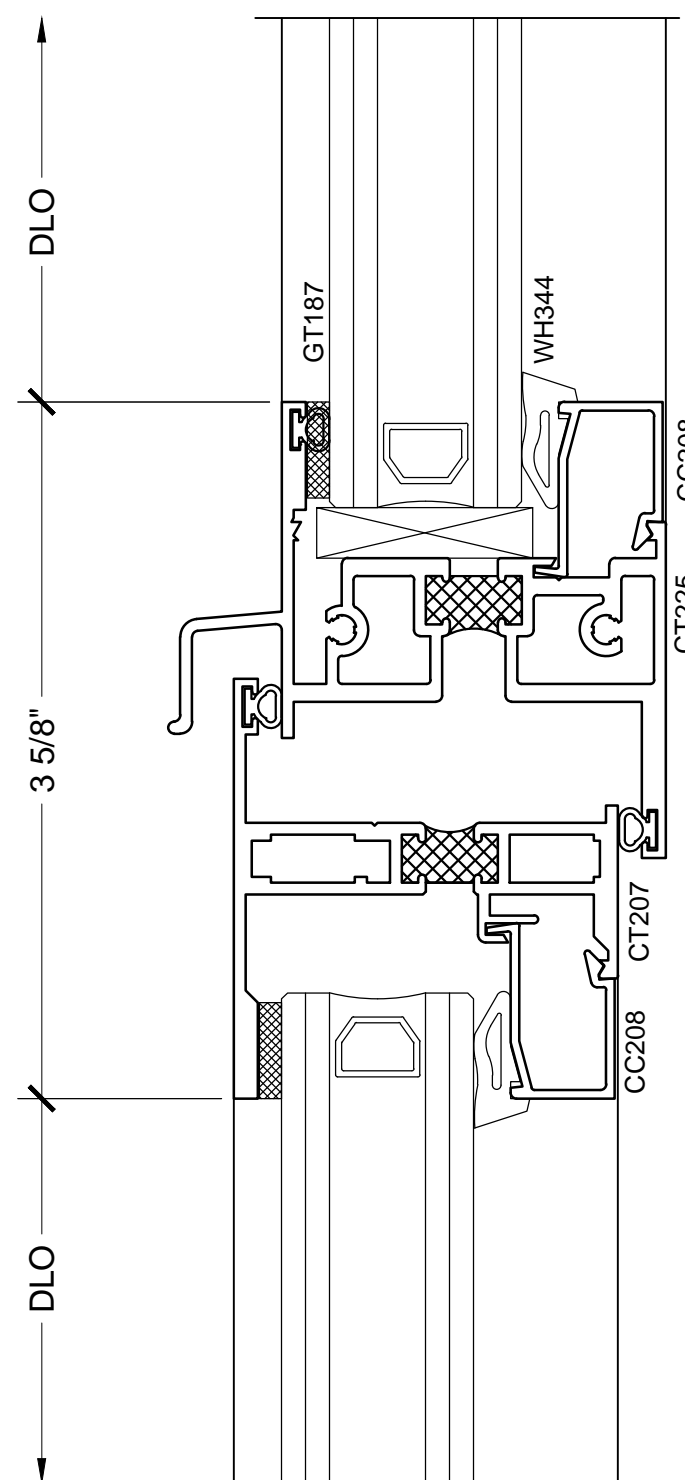
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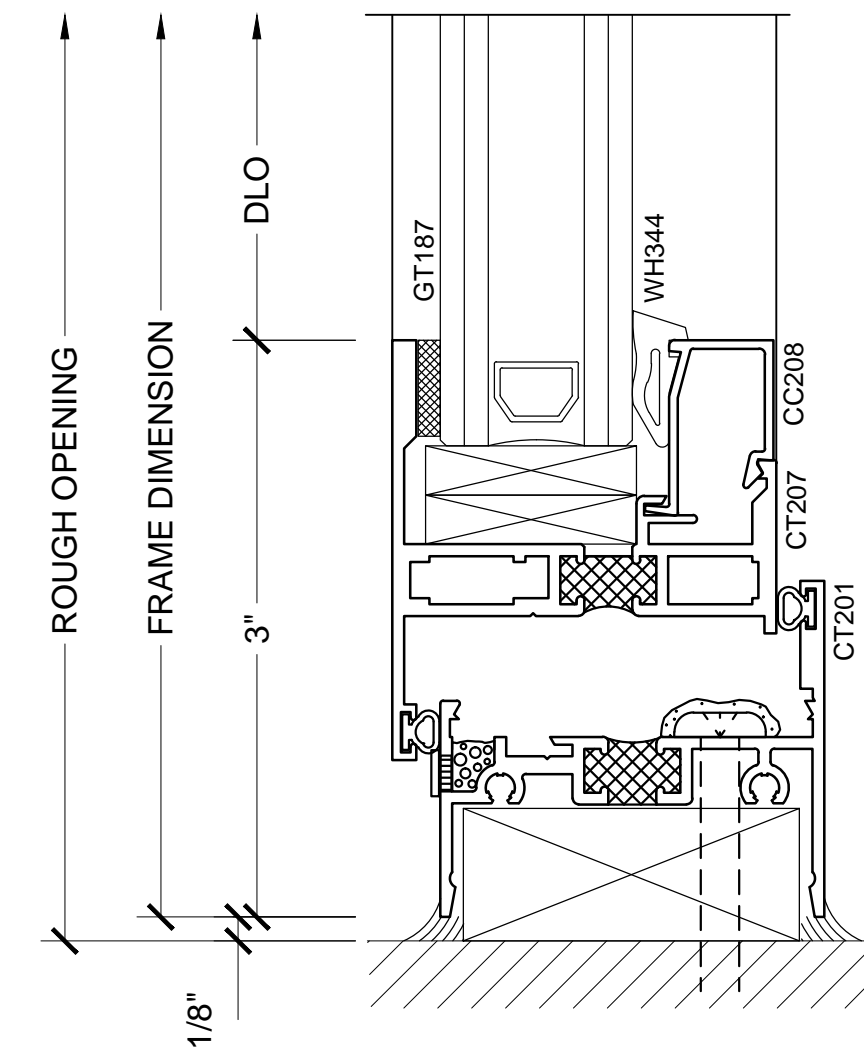
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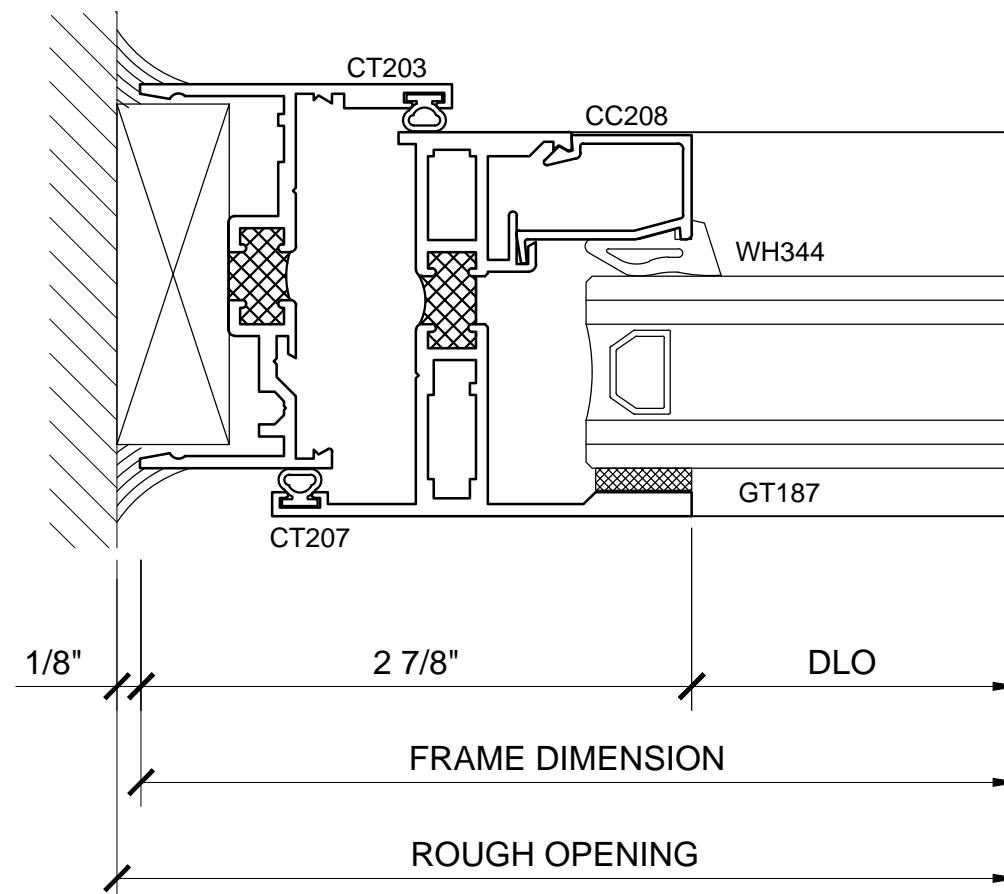
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HORIZONTAL INTERMEDIATE

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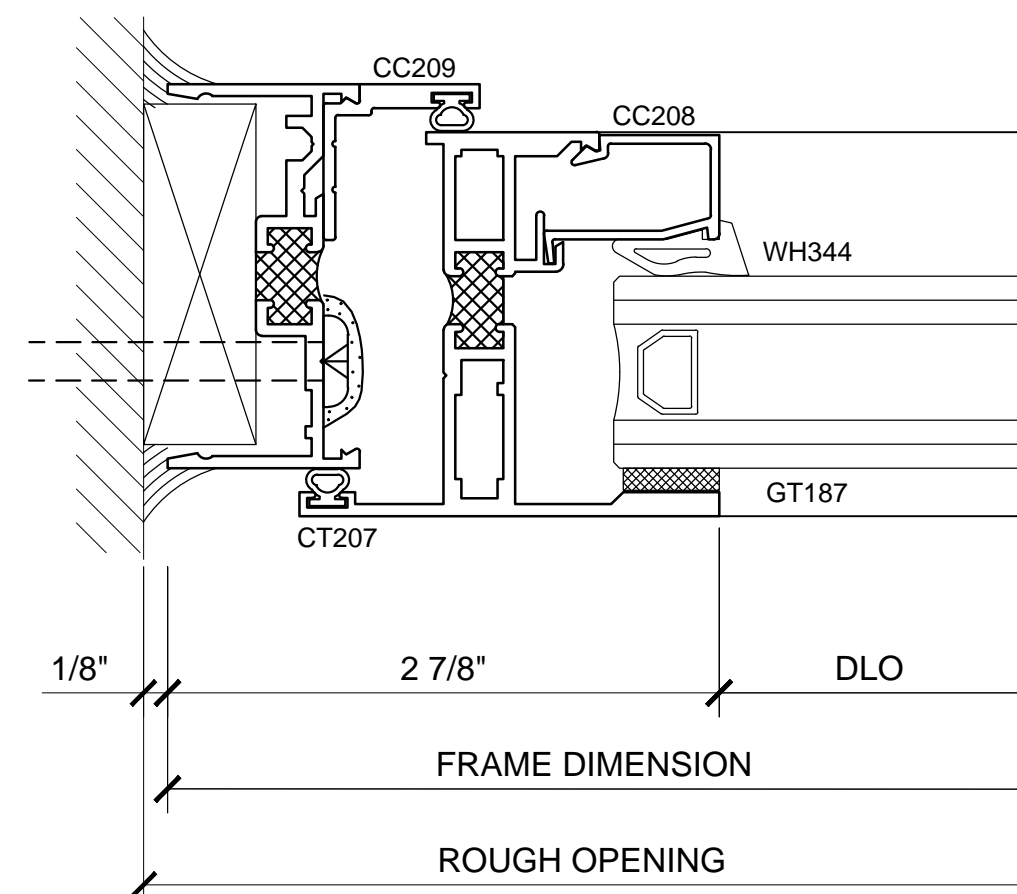
SECTION DETAIL AT SILL

4



SECTION DETAIL AT JAMB

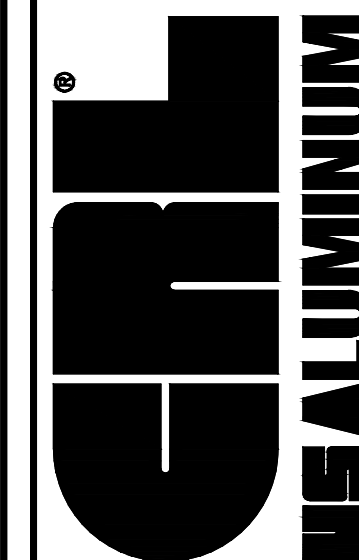
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SECTION DETAIL AT JAMB

7

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Discription:

CRL / US ALUMINUM
WINDOWS
SERIES 7200

Drawn By: RP

Date: 03/06/15

Scale: AS NOTED

File Name:

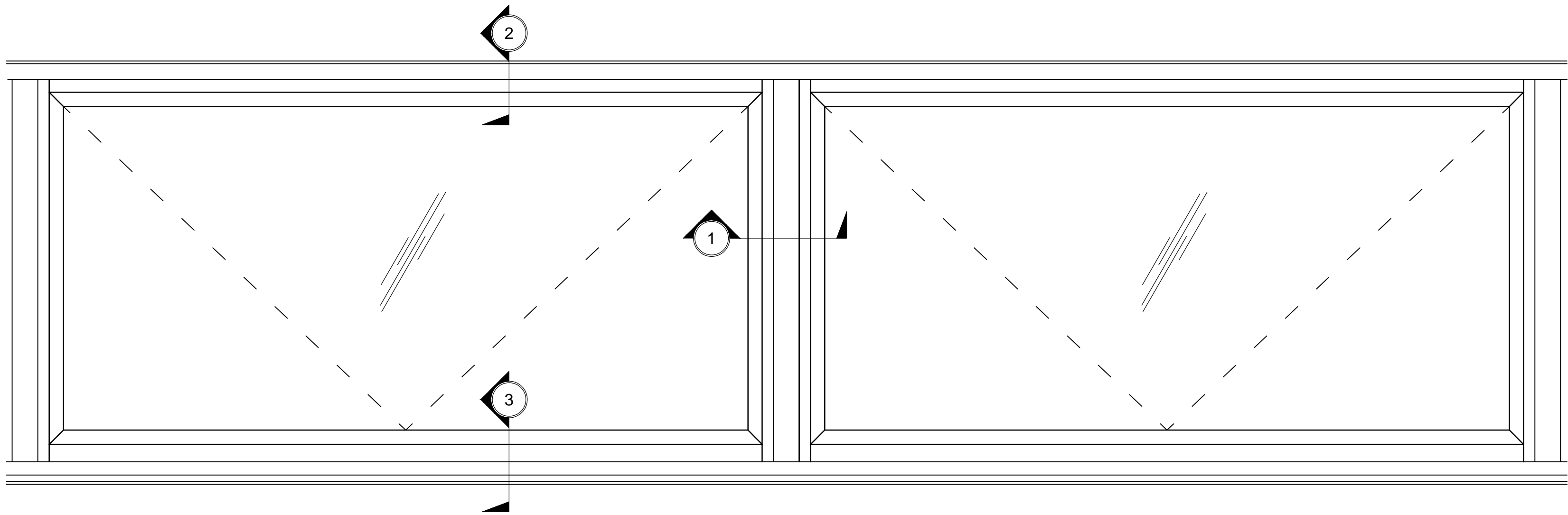
Series 7200 - Windows.dwg

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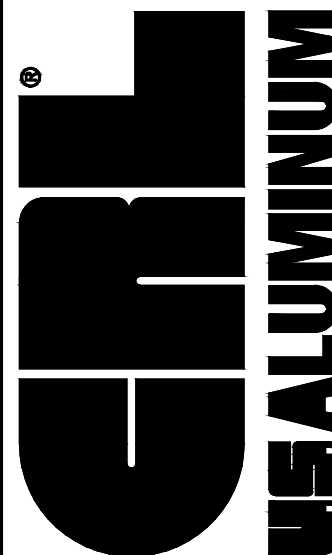
WINDOWS

SERIES 7200 / CENTER GLAZE WITH PROJECT-IN WINDOWS



PROJECT - IN @ FIXED WINDOW FRAME

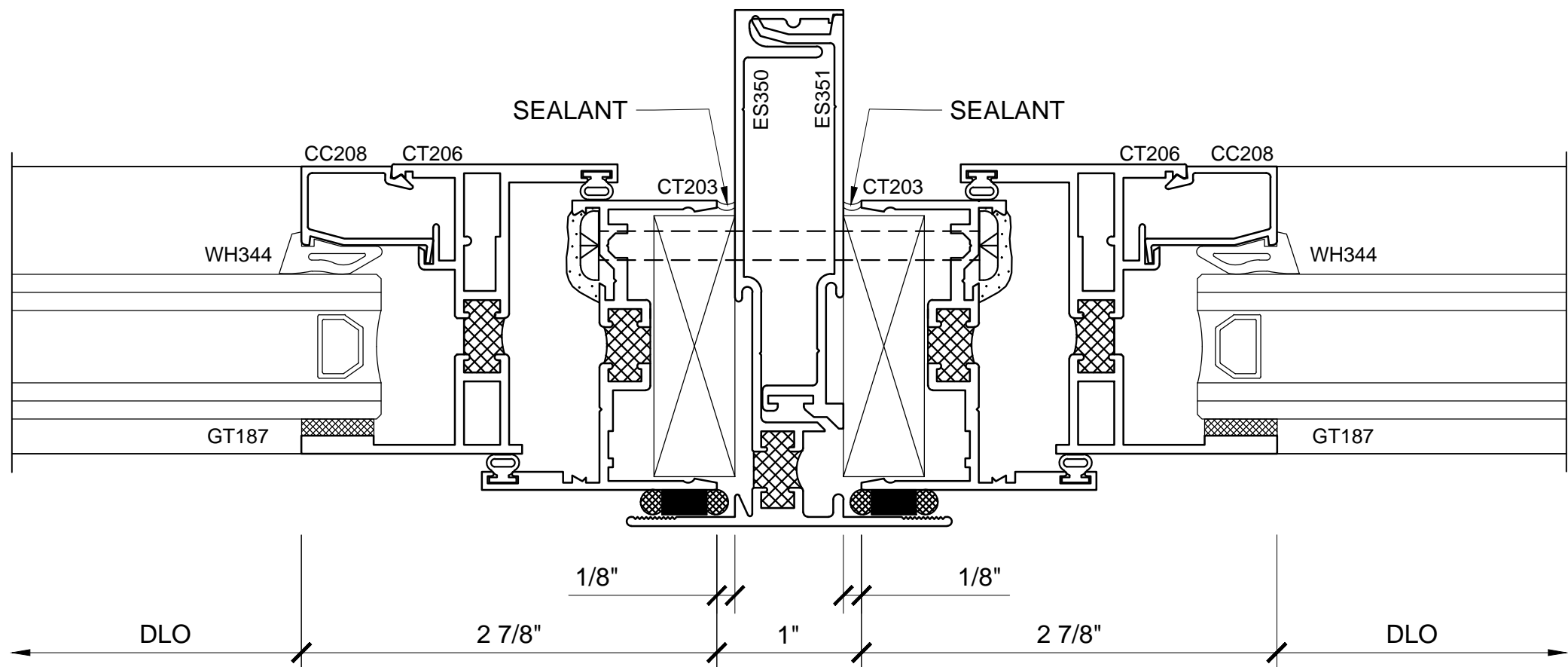
Revisions By:



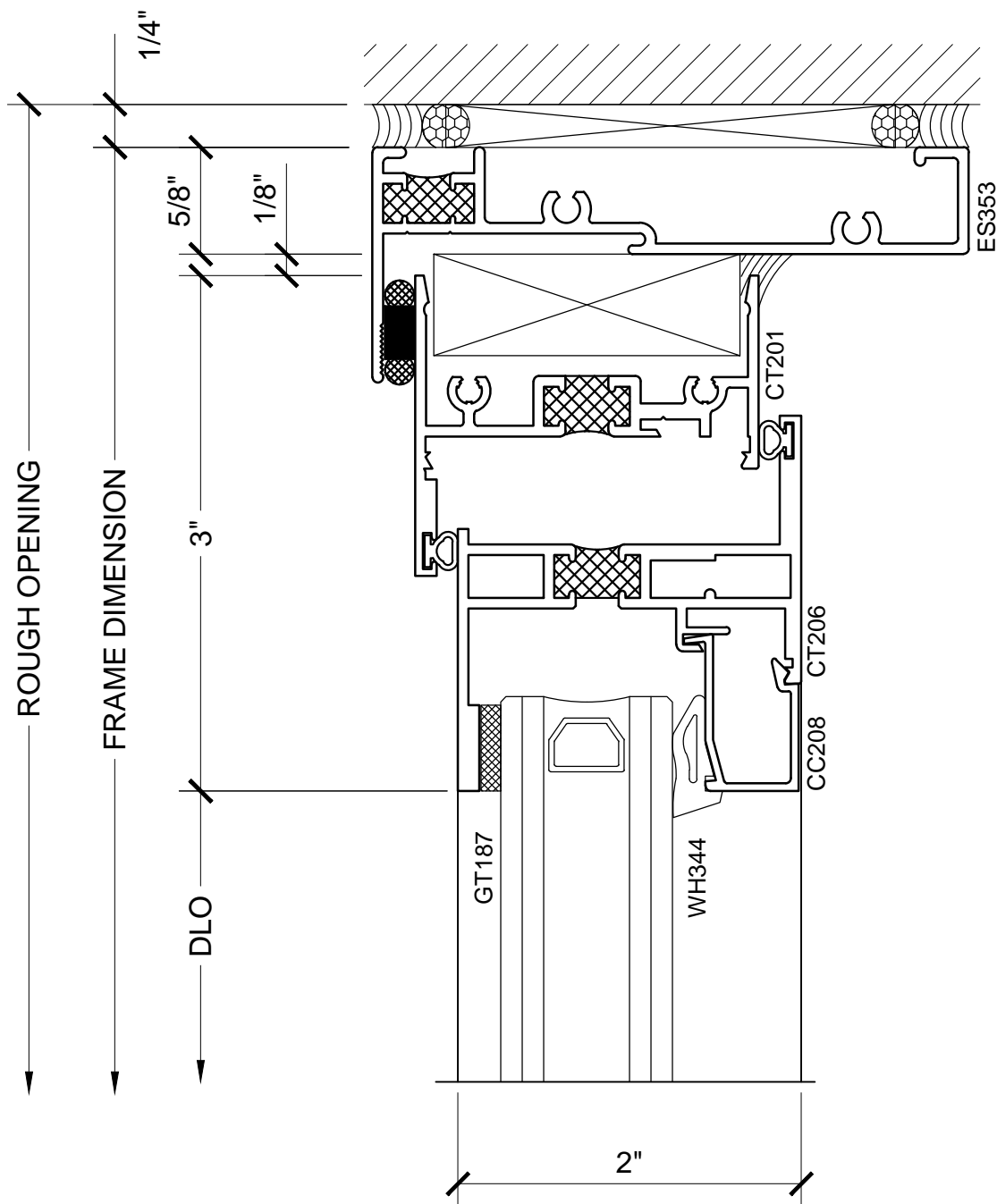
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WINDOWS
SERIES 7200

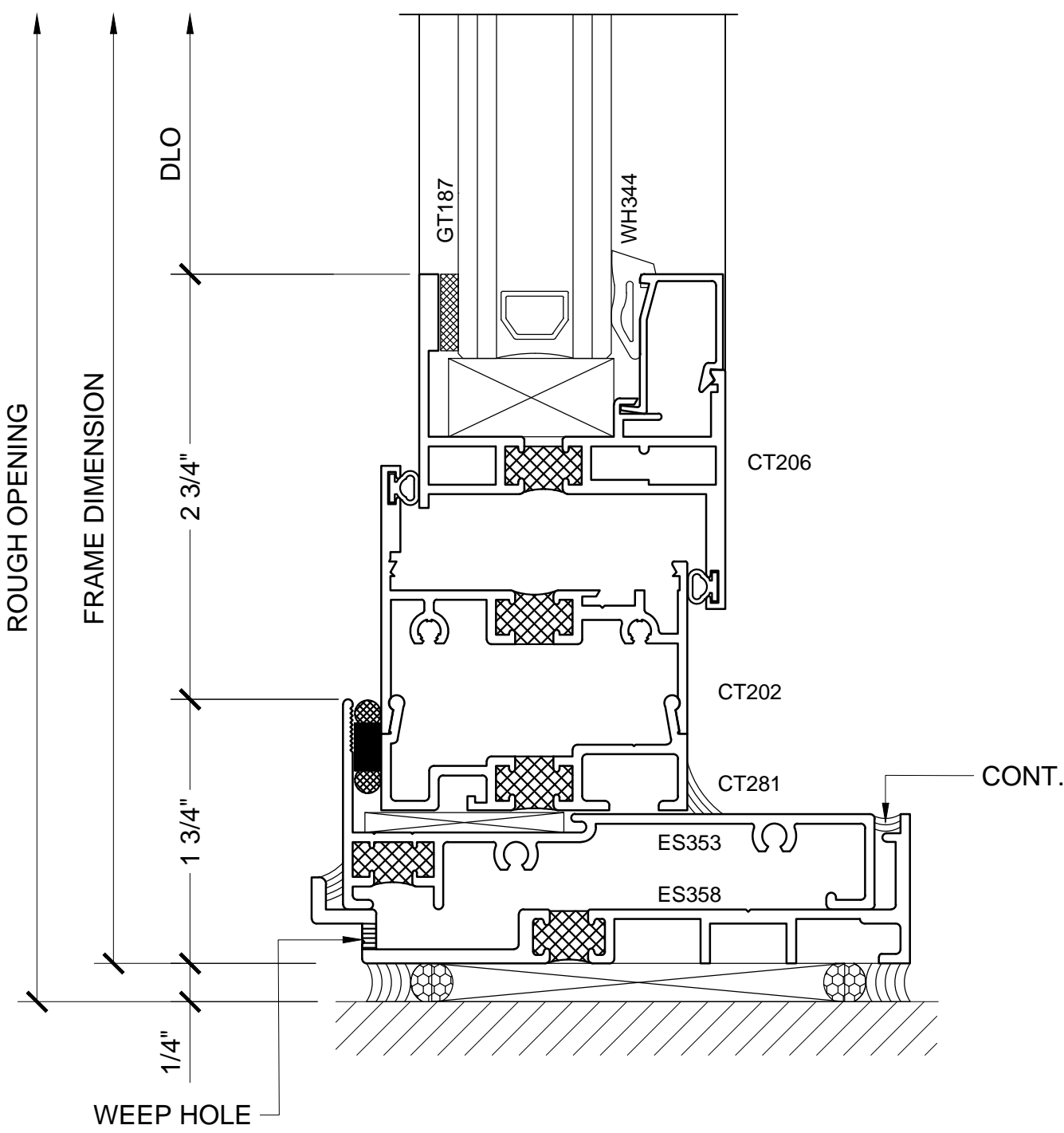
Drawn By: RP
Date: 03/06/15
Scale: AS NOTED
File Name:
Series 7200 - Windows.dwg
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7.01



SECTION DETAIL AT MEETING 1



SECTION DETAIL AT HEAD 2



SECTION DETAIL AT SILL 3

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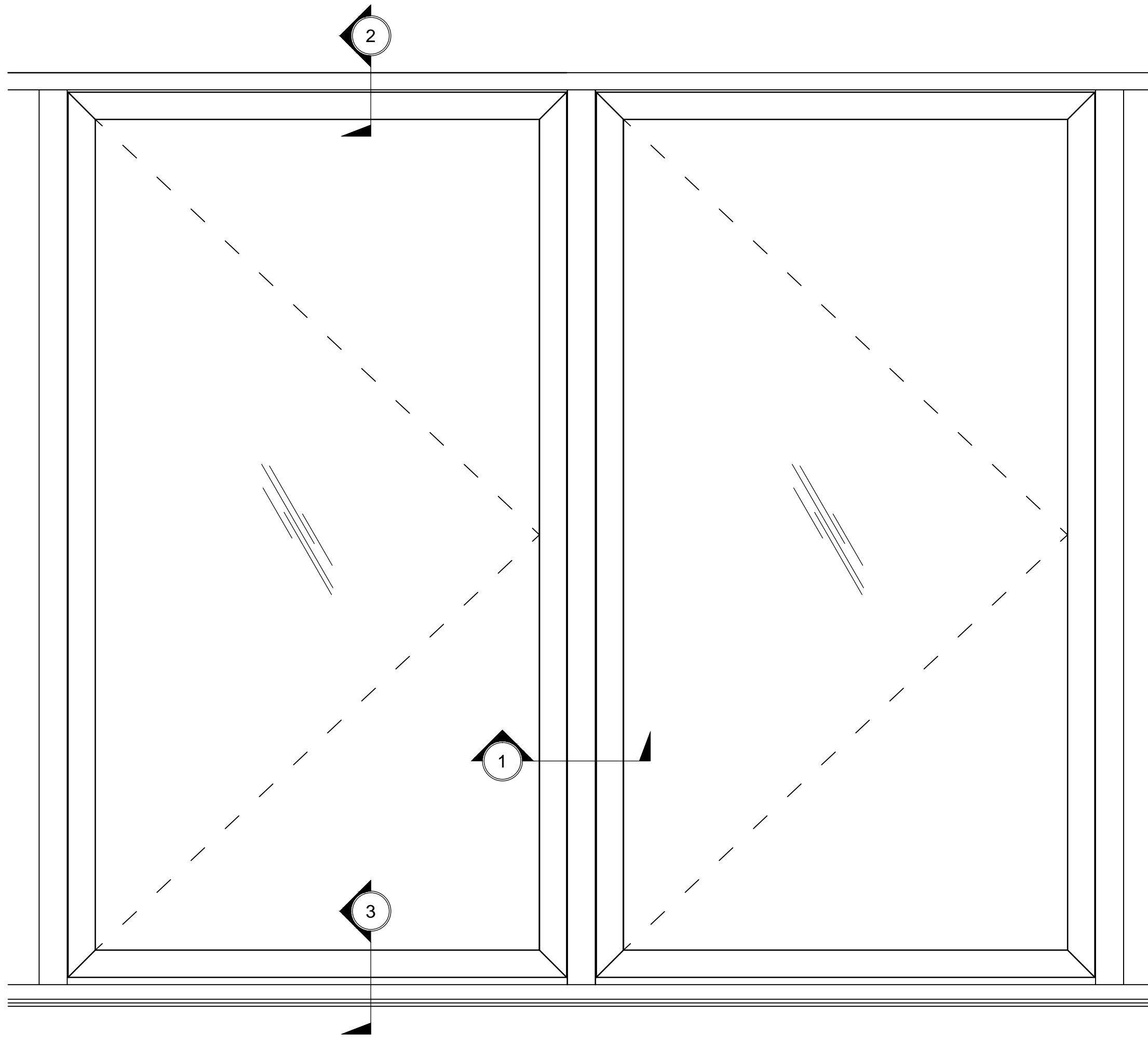
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Series 7200 - Windows.dwg
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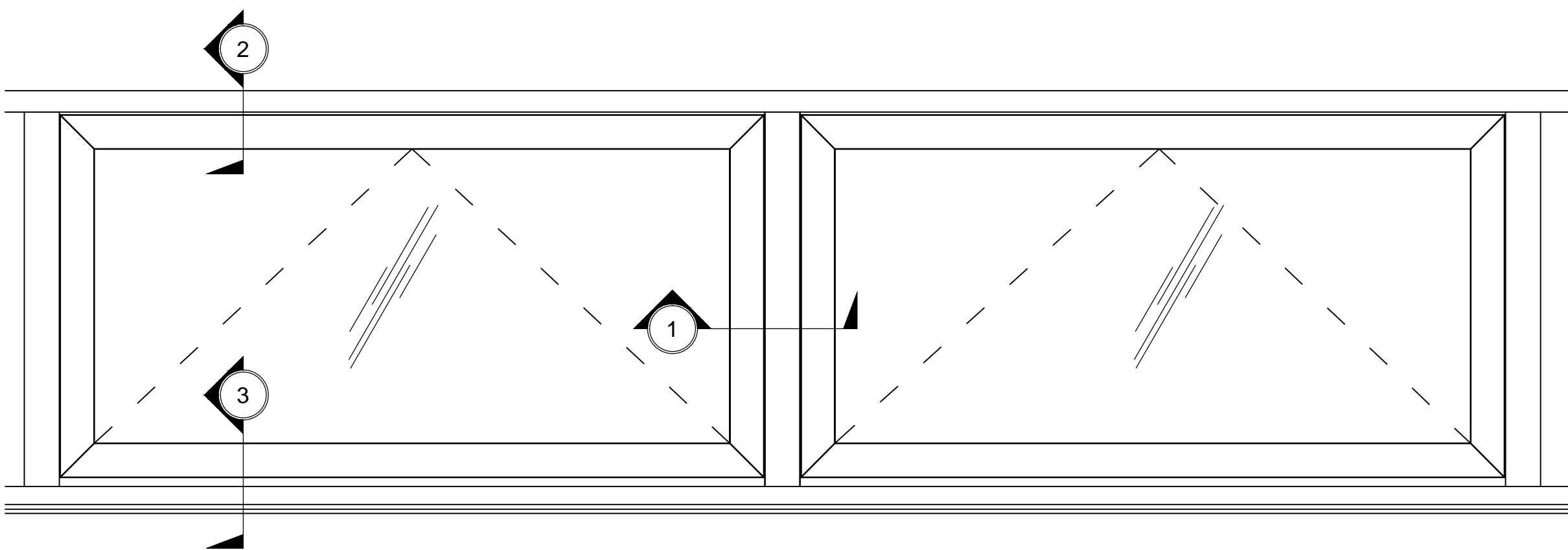


WINDOWS

SERIES 7200 / CENTER GLAZE WITH PROJECT-OUT WINDOWS

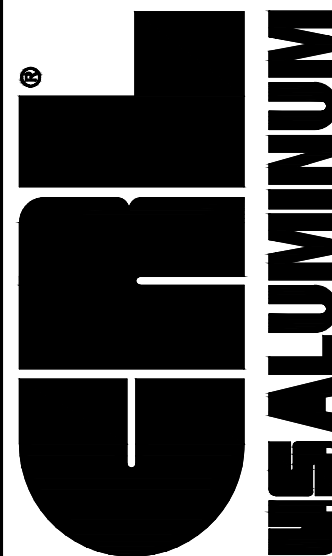


CASEMENT WINDOW @ FIXED WINDOW FRAME



PROJECT - OUT @ FIXED WINDOW FRAME

Revisions By:

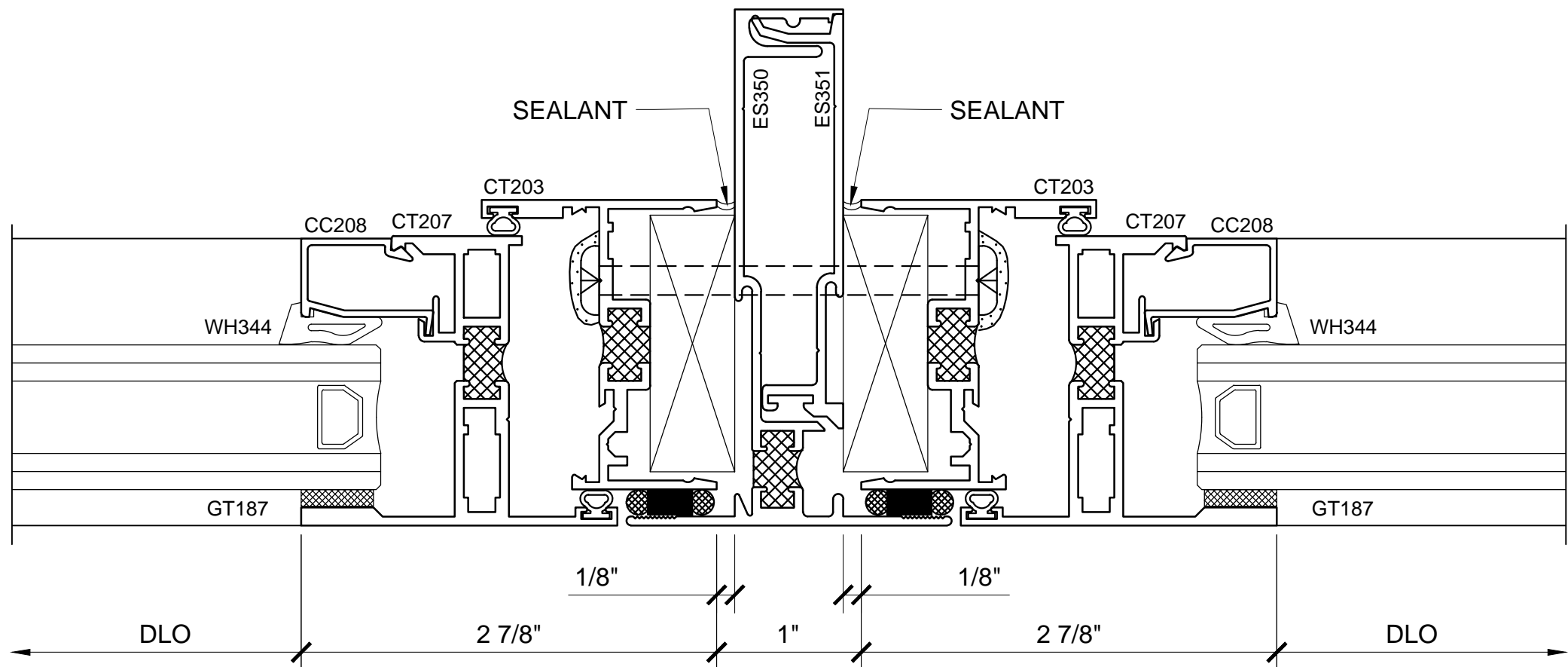


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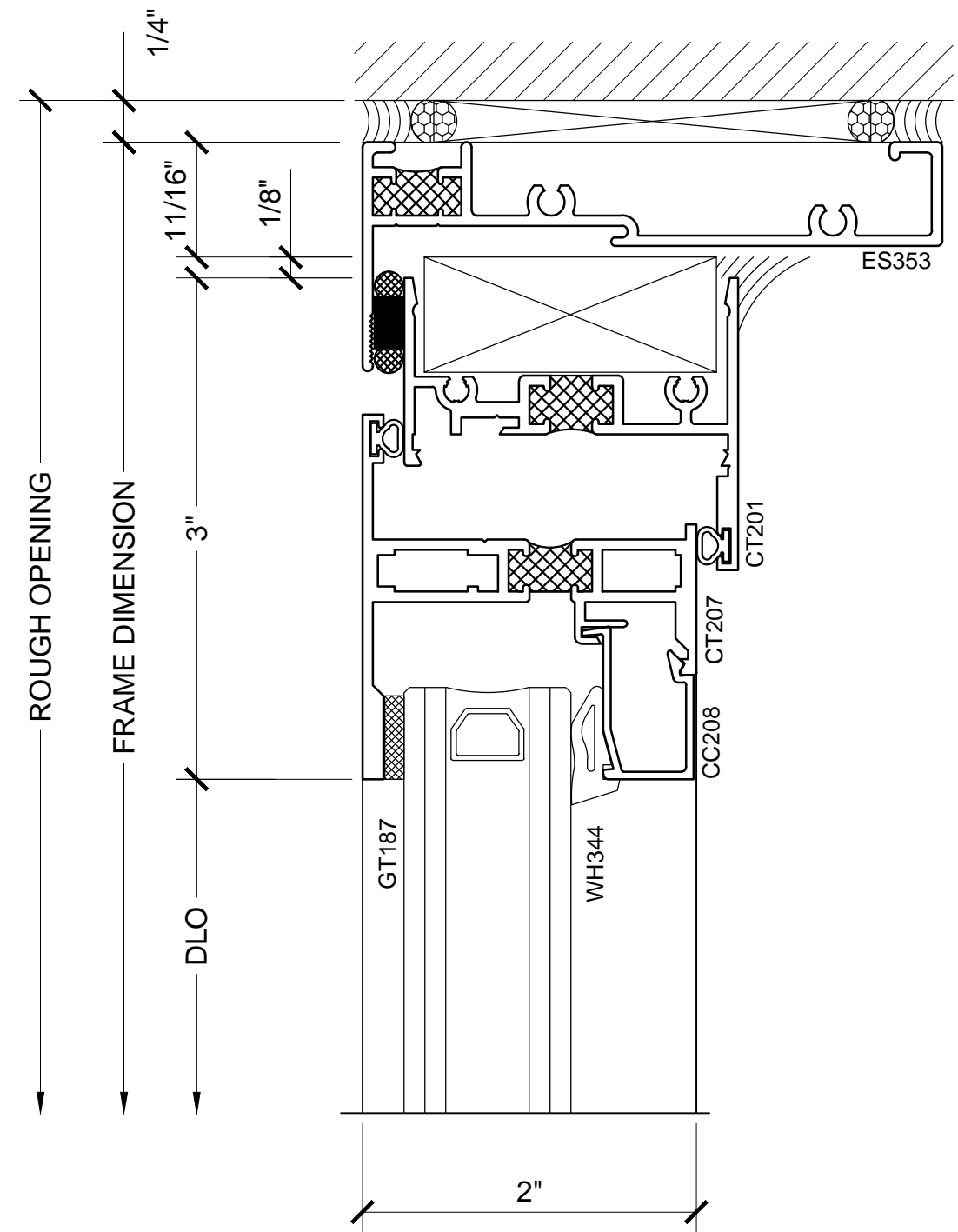
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WINDOWS
SERIES 7200

Drawn By: RP
Date: 03/06/15
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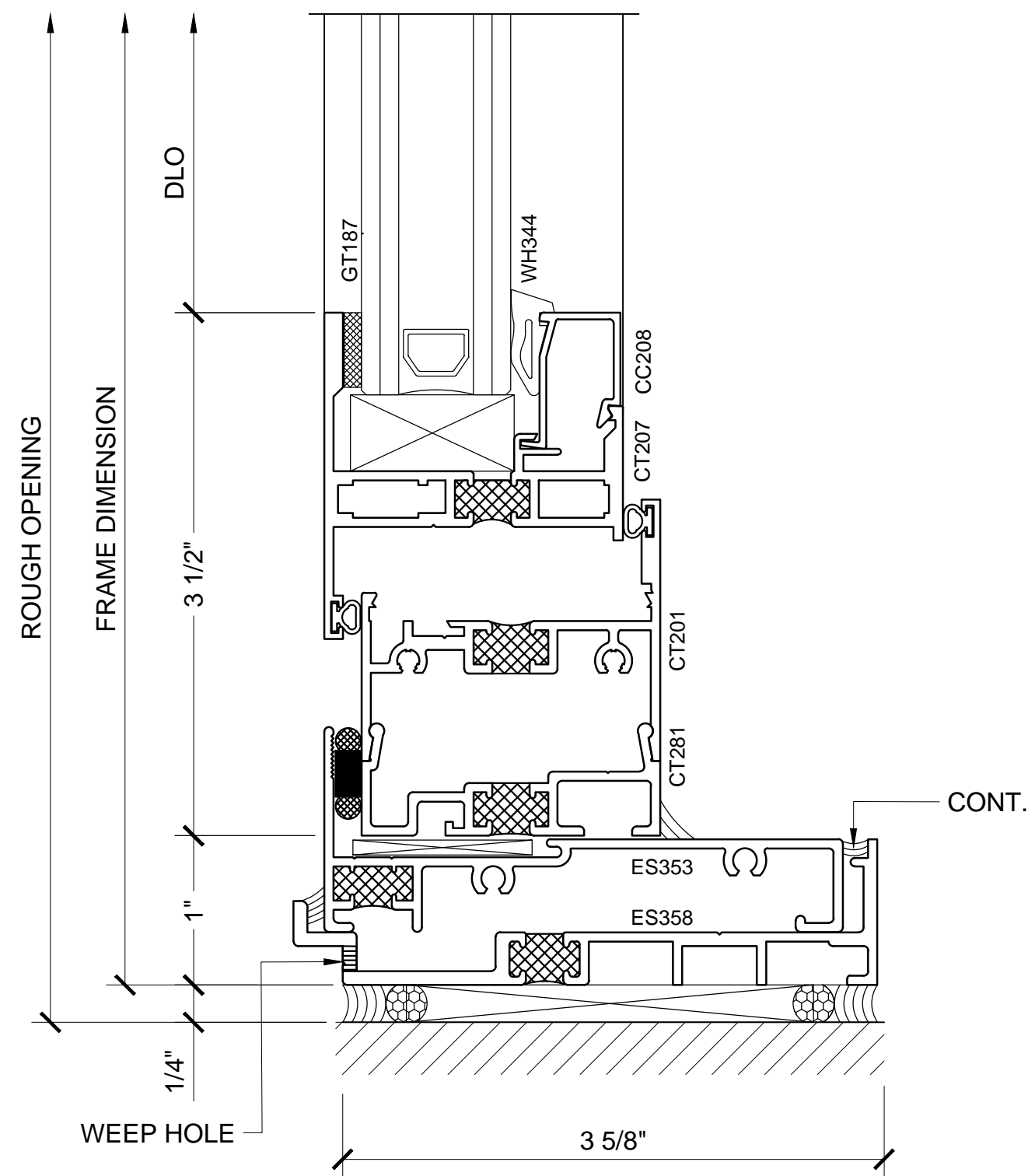
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SECTION DETAIL AT MEETING ①



SECTION DETAIL AT HEAD ②



SECTION DETAIL AT SILL ③

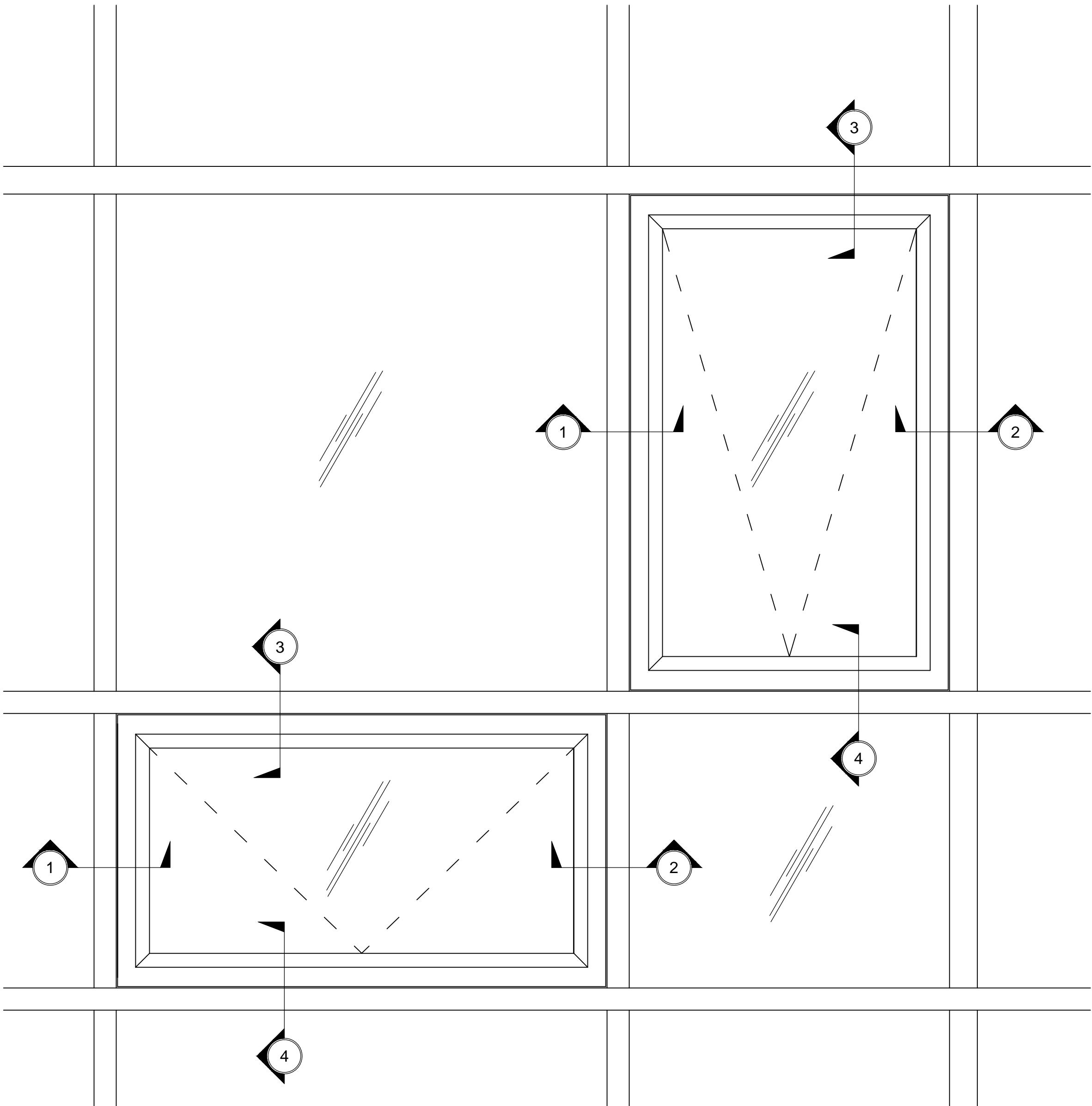
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Description: CRL / US ALUMINUM WINDOWS SERIES 7200	
Drawn By: RP	
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Scale: AS NOTED	
File Name:	
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8.02	



WINDOWS

SERIES 7200 / CENTER GLAZE WITH PROJECT-IN WINDOWS

1 1/2" = 1'-0"



Revisions By:

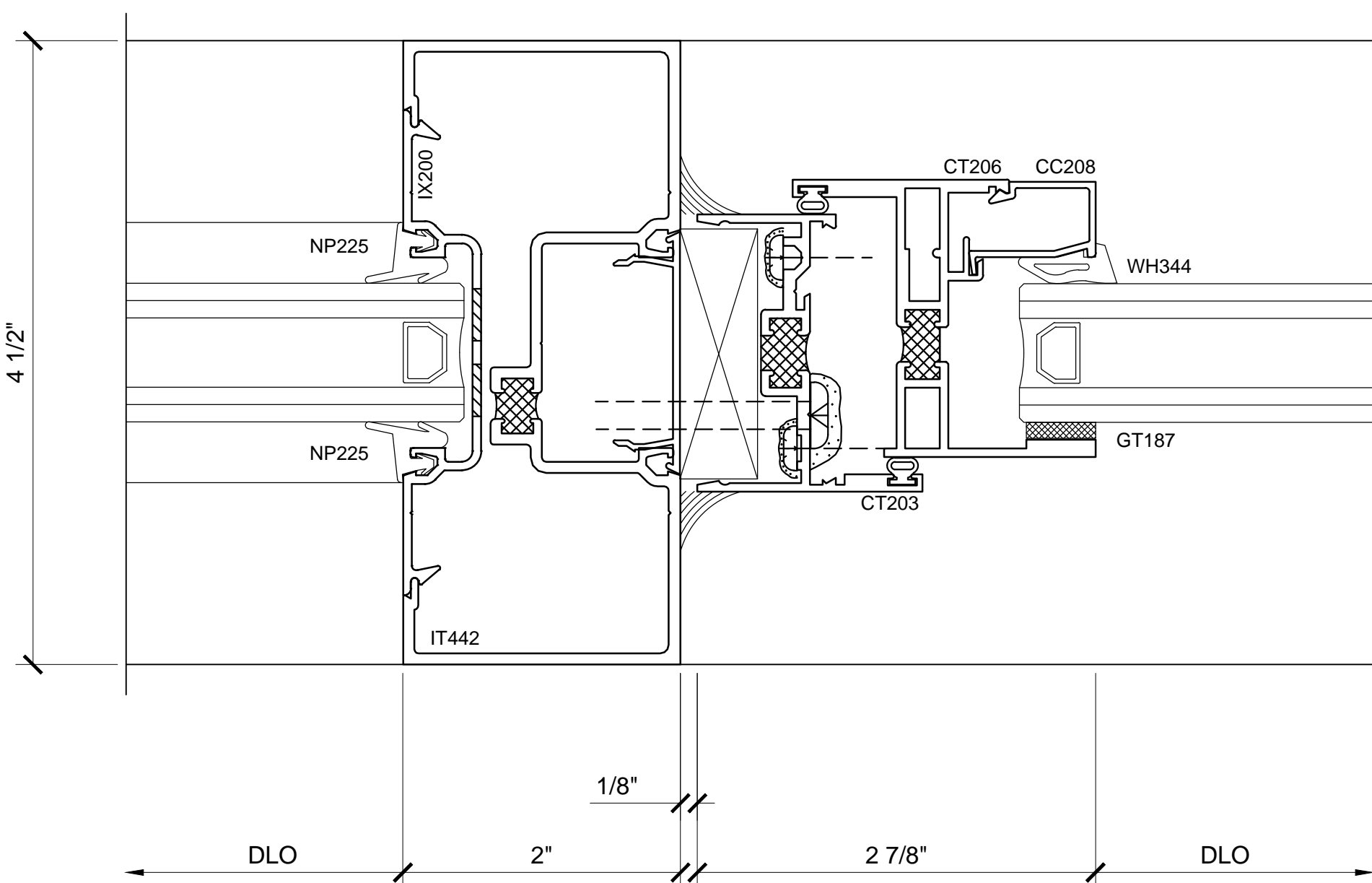


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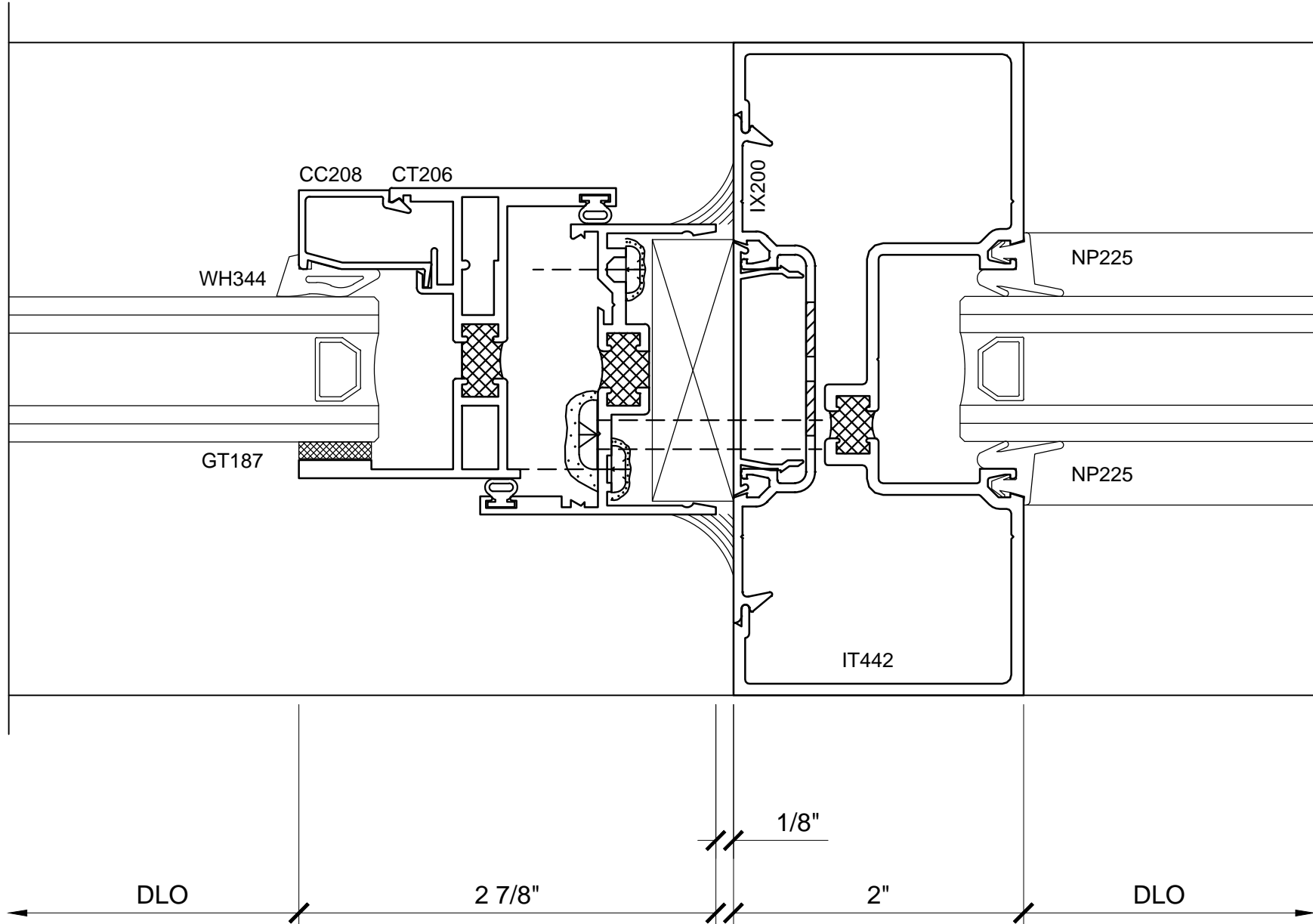
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Series 7200 - Windows.dwg
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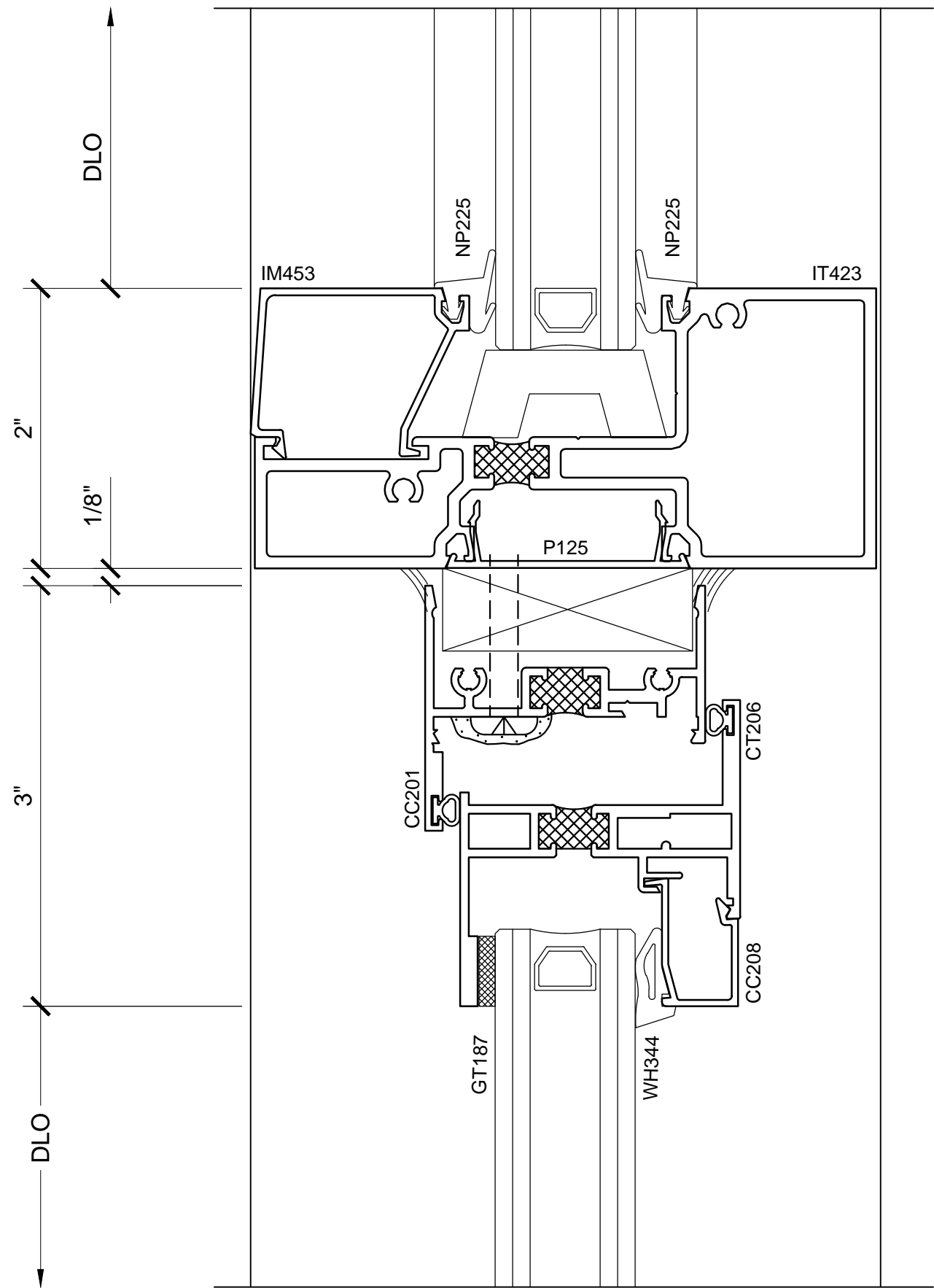
SECTION DETAIL AT
INTERMEDIATE VERTICAL

1



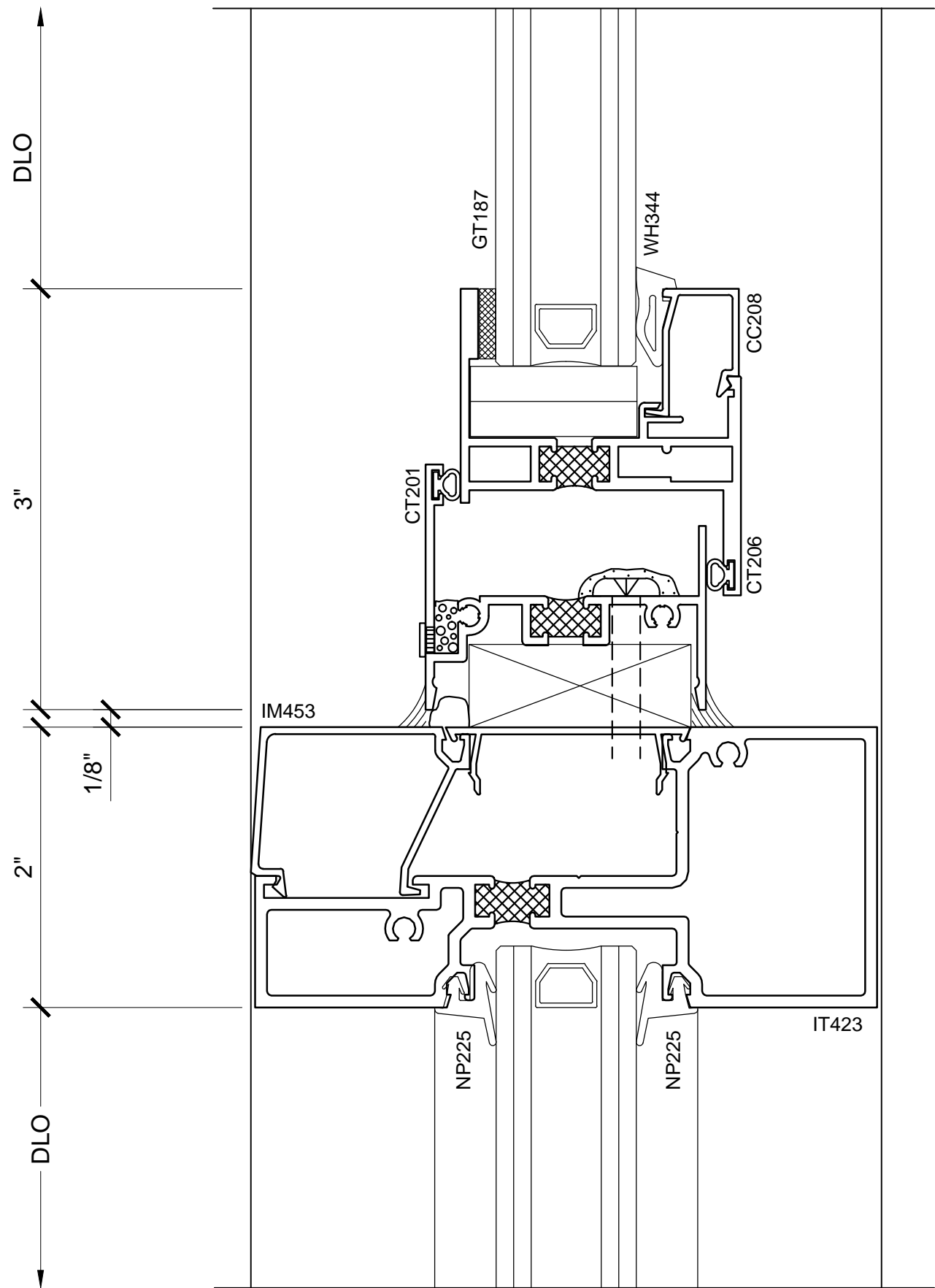
SECTION DETAIL AT
INTERMEDIATE VERTICAL

2



SECTION DETAIL AT
INTERMEDIATE HORIZONTAL

3



SECTION DETAIL AT
INTERMEDIATE HORIZONTAL

4

WINDOWS SERIES 7200 - CENTER GLAZE WITH PROJECT-IN WINDOWS

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WINDOWS
SERIES 7200

Drawn By: RP
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Series 7200 - Windows.dwg

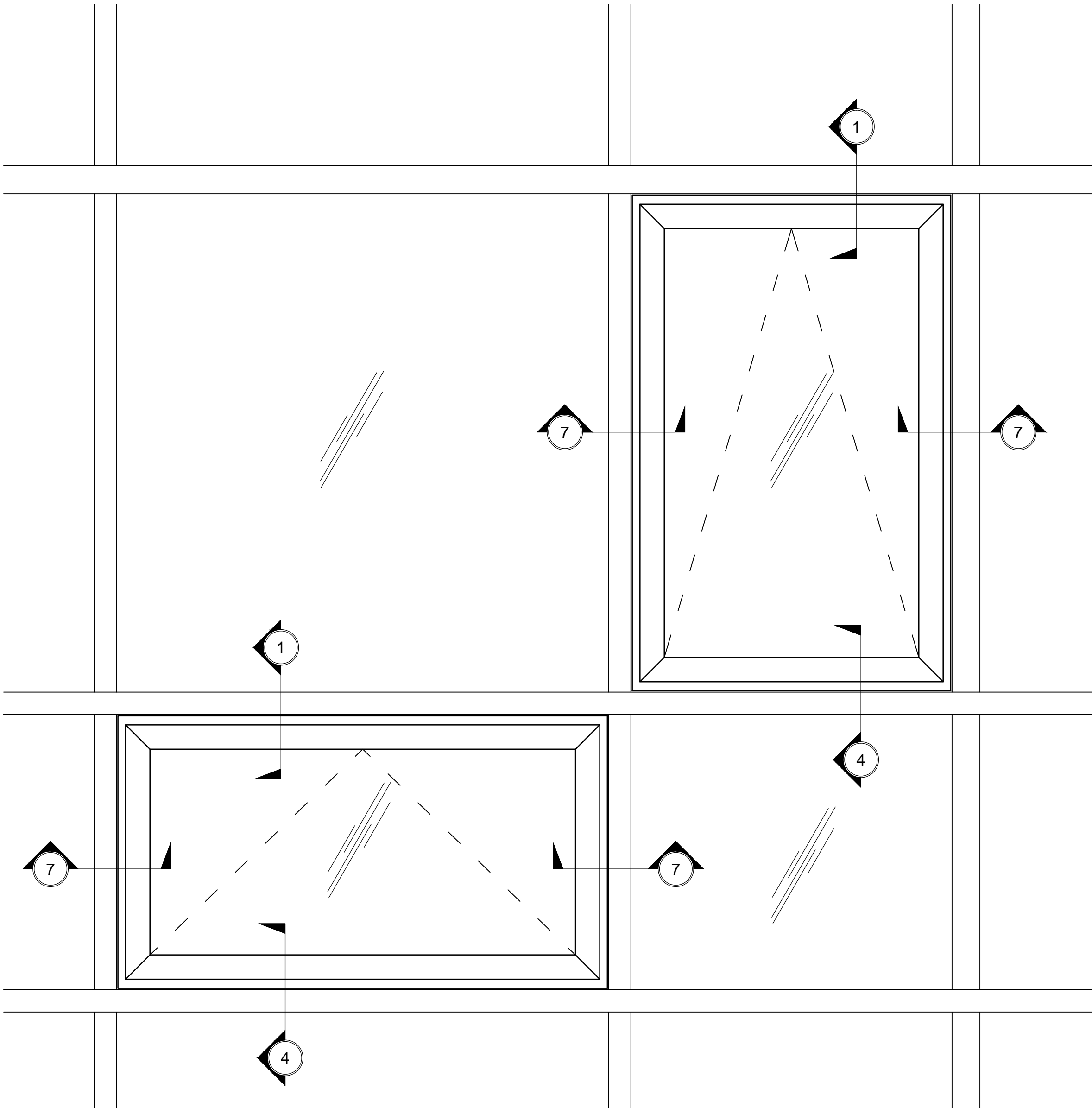
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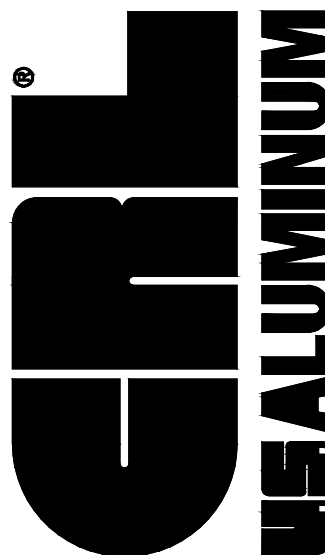


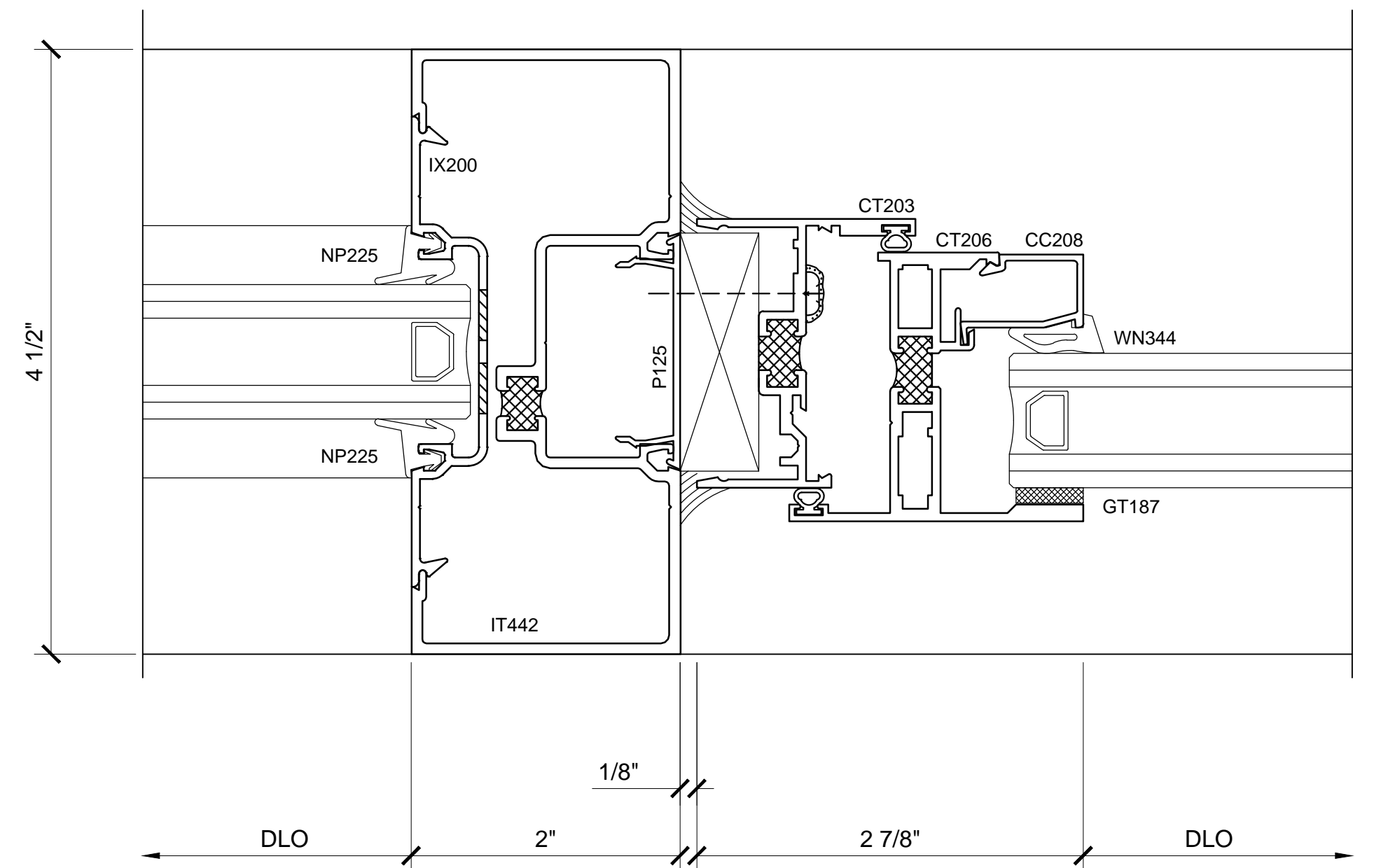
WINDOWS

SERIES 7200 / CENTER GLAZE WITH PROJECT-OUT WINDOWS

1 1/2" = 1'-0"

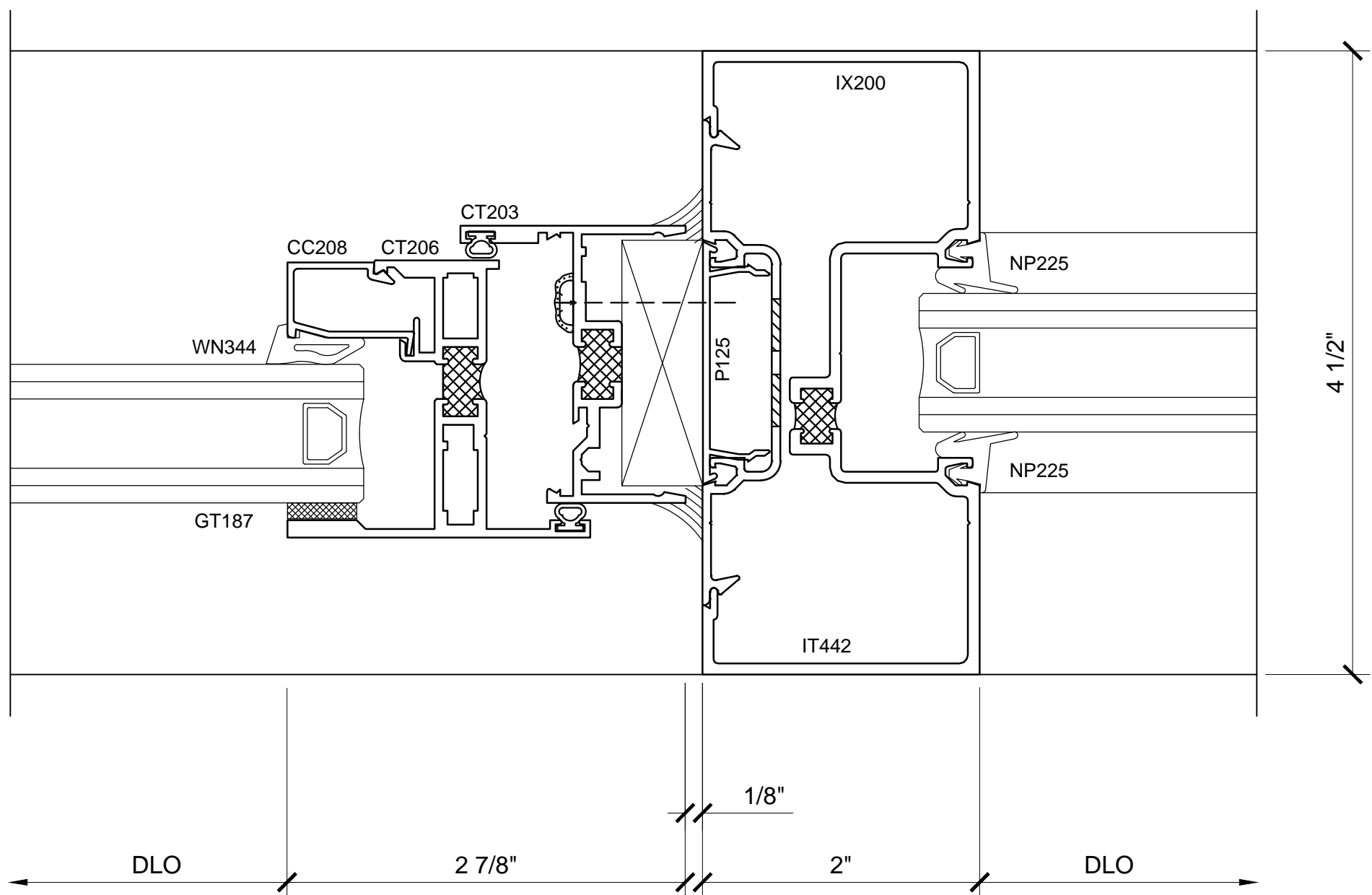


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Drawn By: RP	
Date: 03/06/15	
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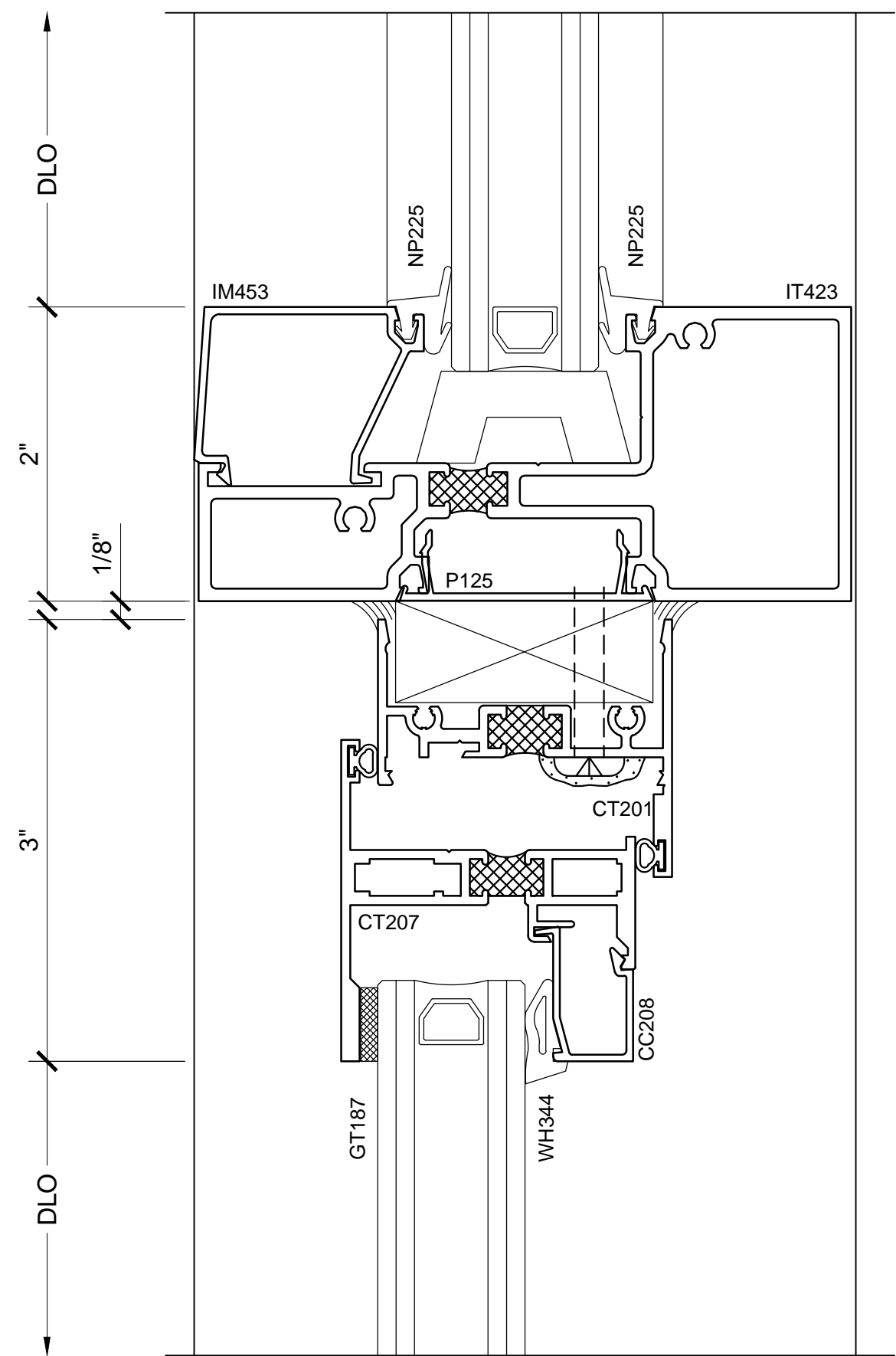
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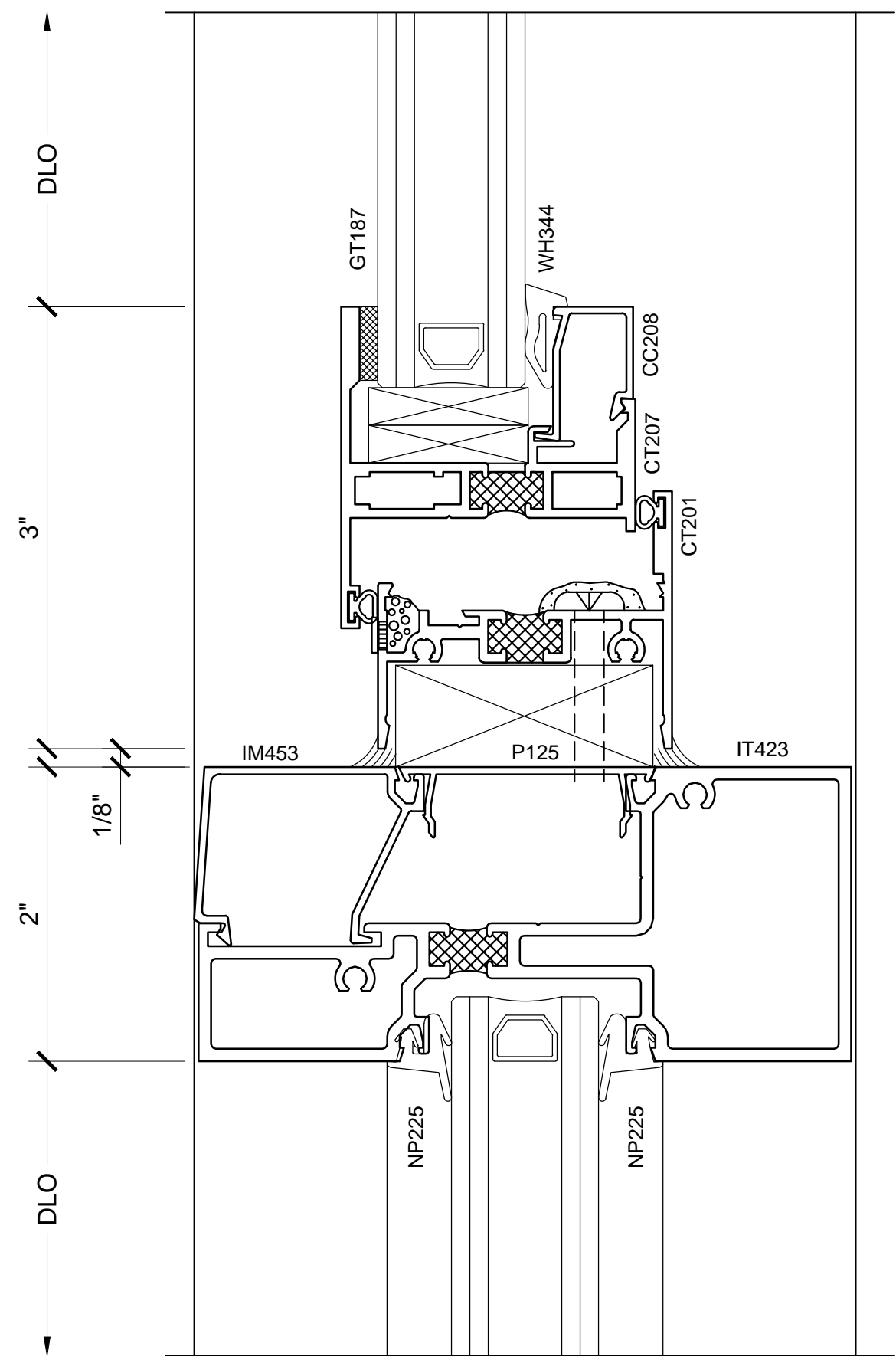
SECTION DETAIL AT
INTERMEDIATE VERTICAL

2



SECTION DETAIL AT
INTERMEDIATE HORIZONTAL

3



SECTION DETAIL AT
INTERMEDIATE HORIZONTAL

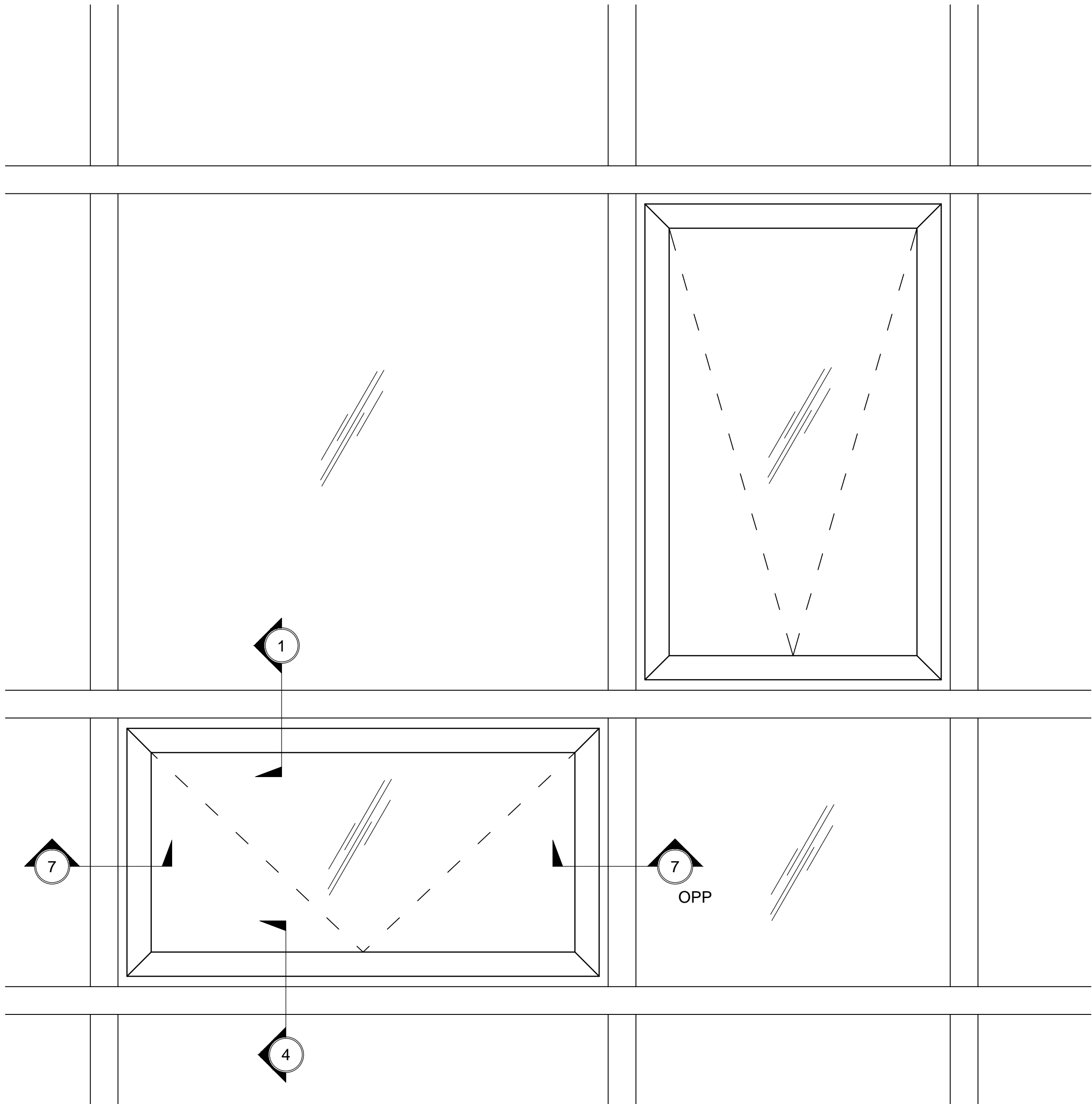
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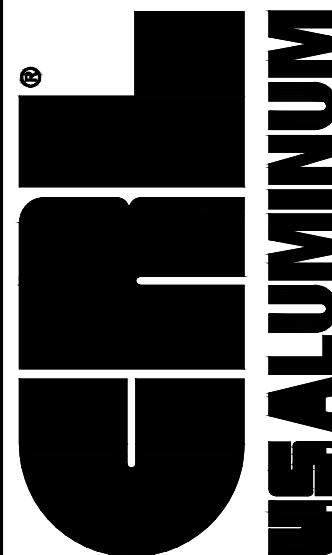
WINDOWS

SERIES 7200 / 3250 CURTAIN WALL WITH PROJECT - IN WINDOWS

1 1/2" = 1'-0"



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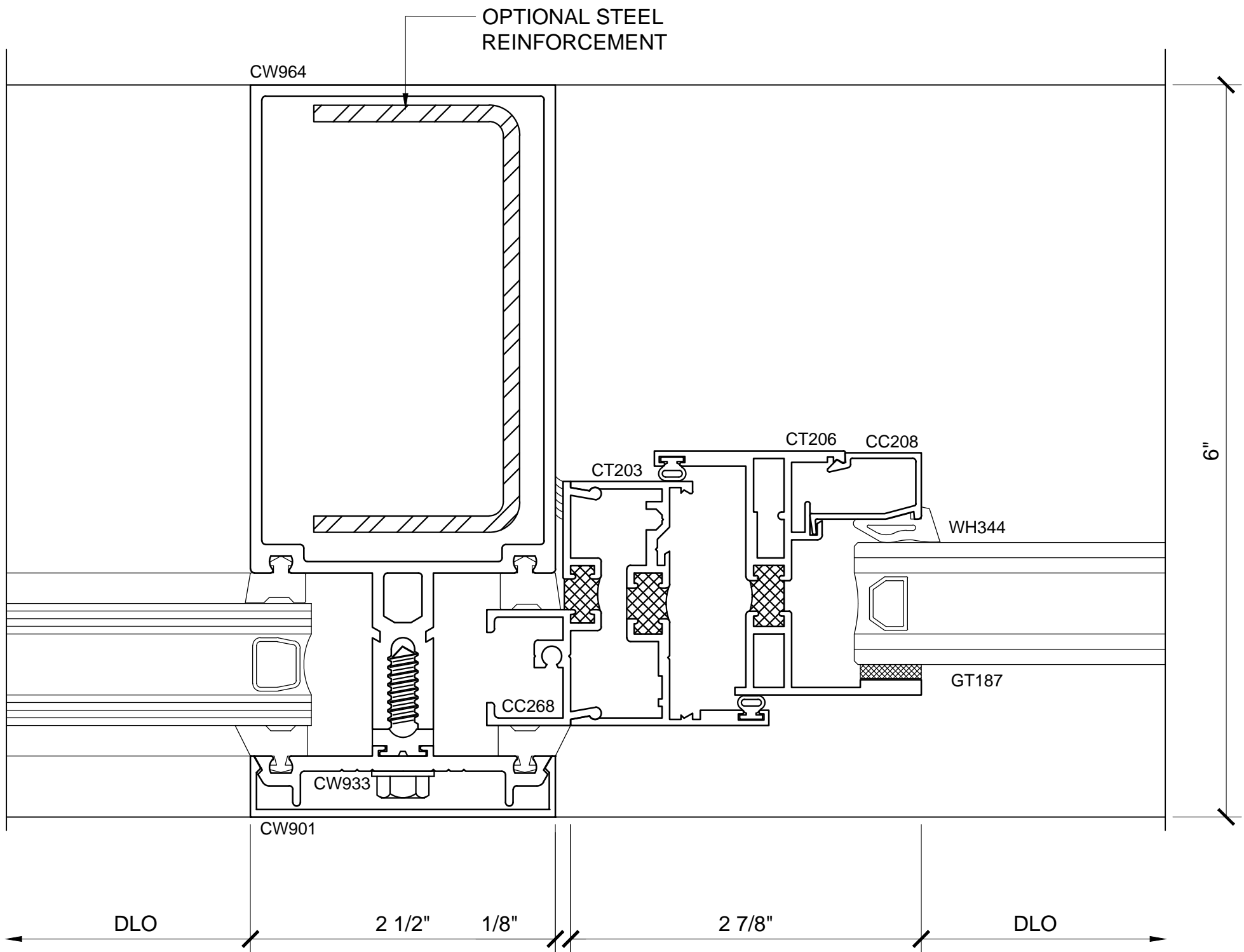


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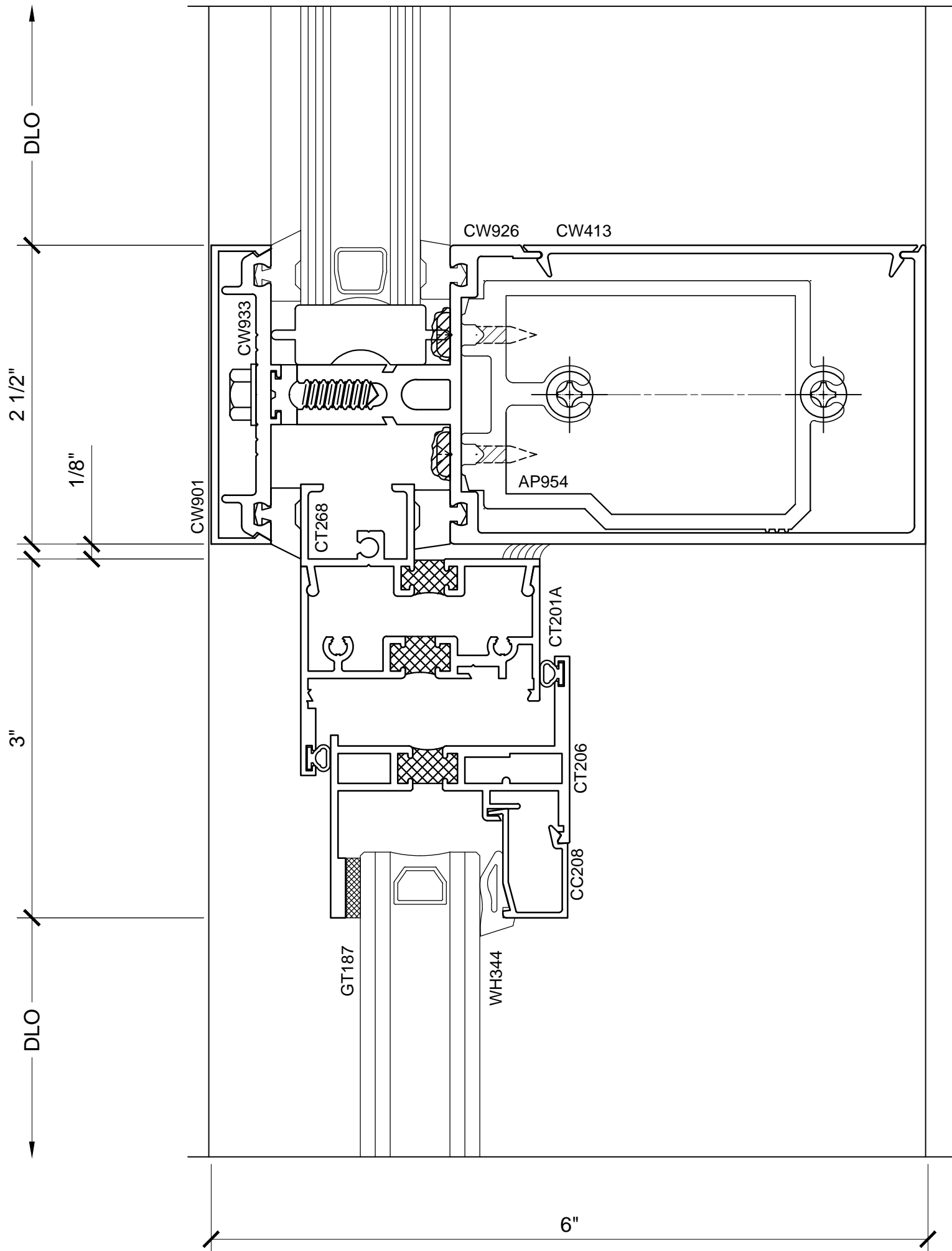
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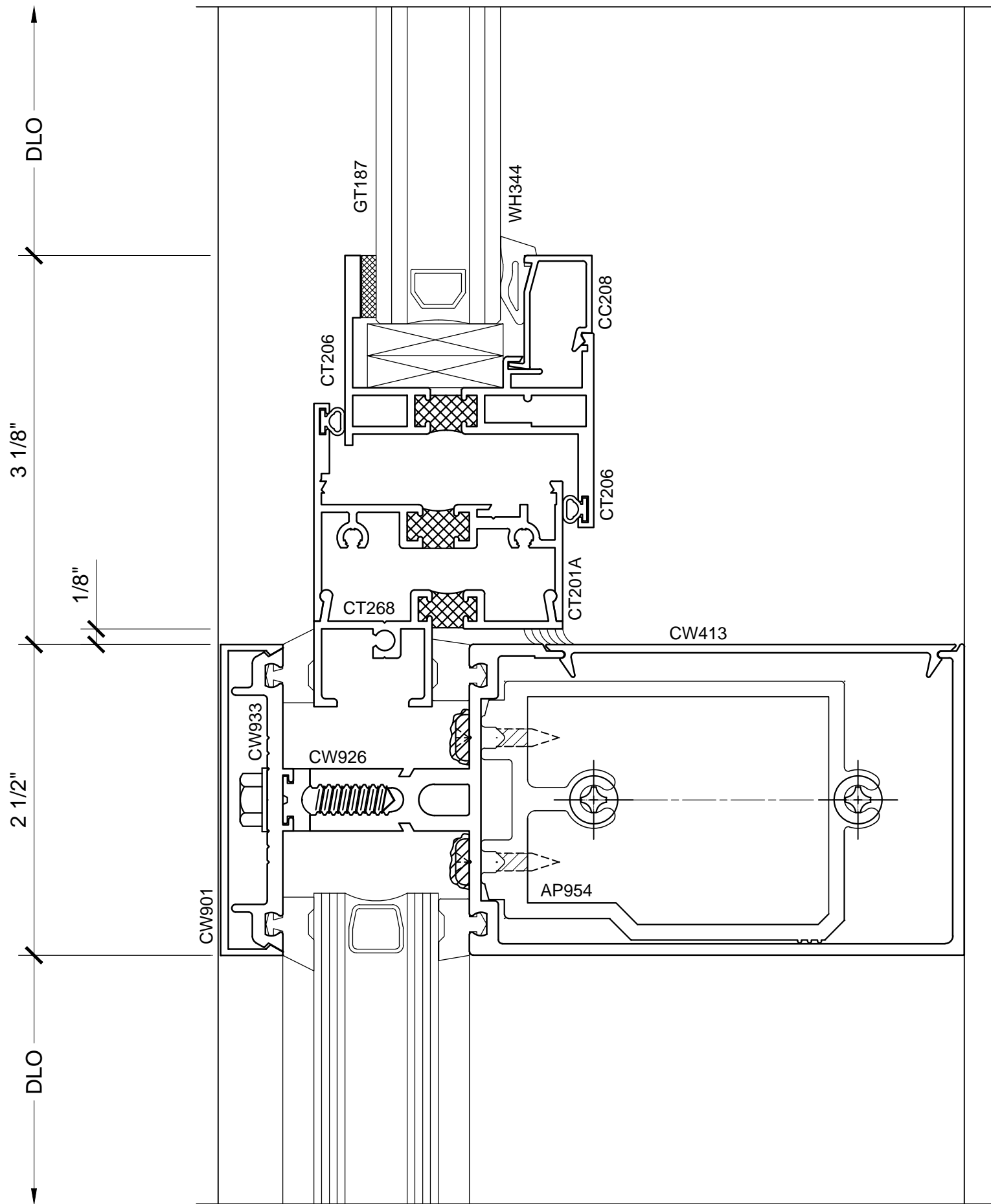
SECTION DETAIL AT
INTERMEDIATE VERTICAL

1



SECTION DETAIL AT
INTERMEDIATE HORIZONTAL

2



SECTION DETAIL AT
INTERMEDIATE HORIZONTAL

3

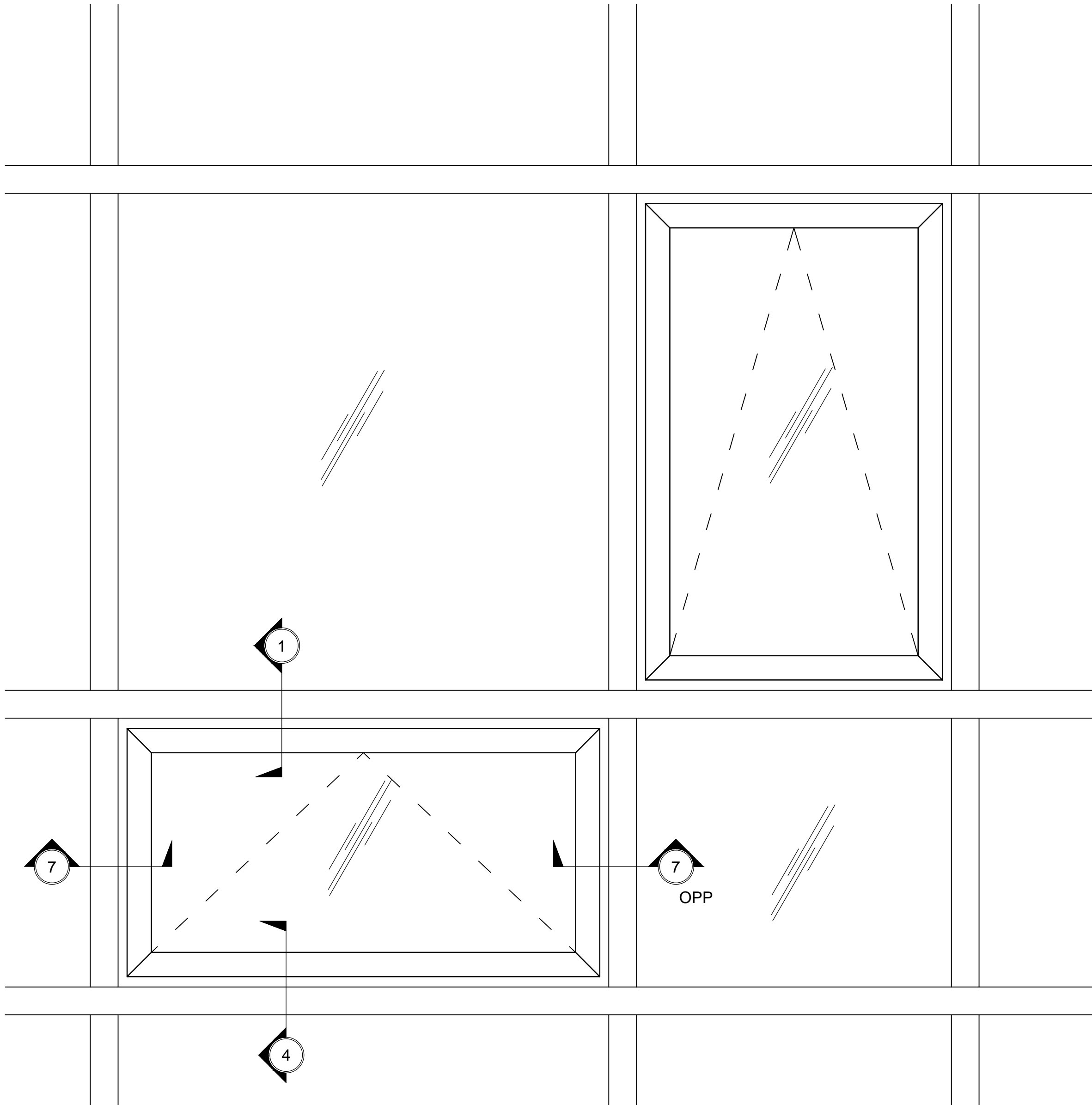
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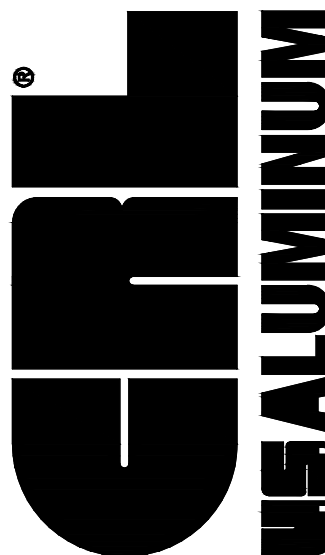
WINDOWS

SERIES 7200 / 3250 CURTAIN WALL WITH PROJECT - OUT WINDOWS

1 1/2" = 1'-0"



Revisions By:

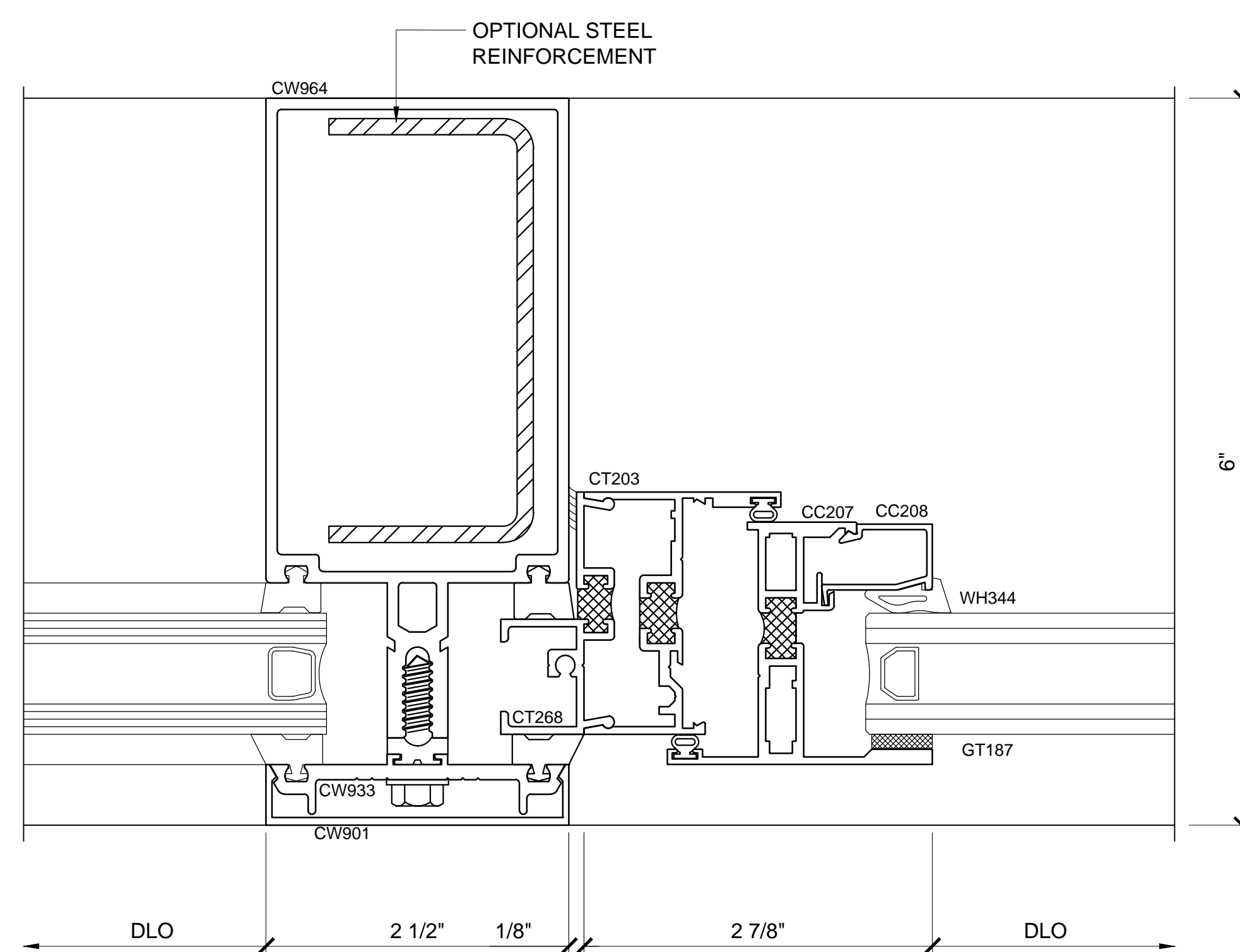


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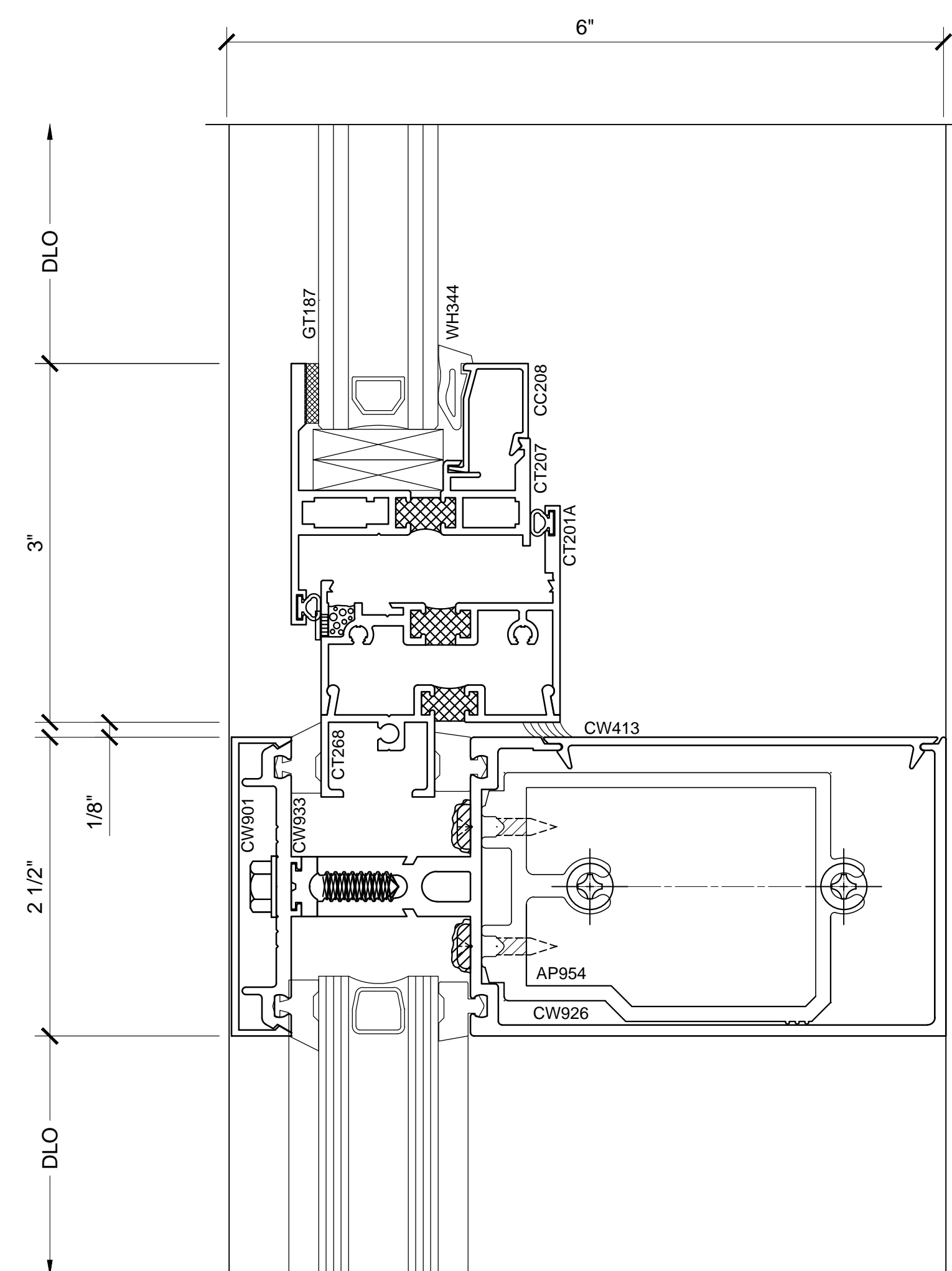
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CRL / US ALUMINUM
WINDOWS
SERIES 7200

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Date: 03/06/15
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Series 7200 - Windows.dwg
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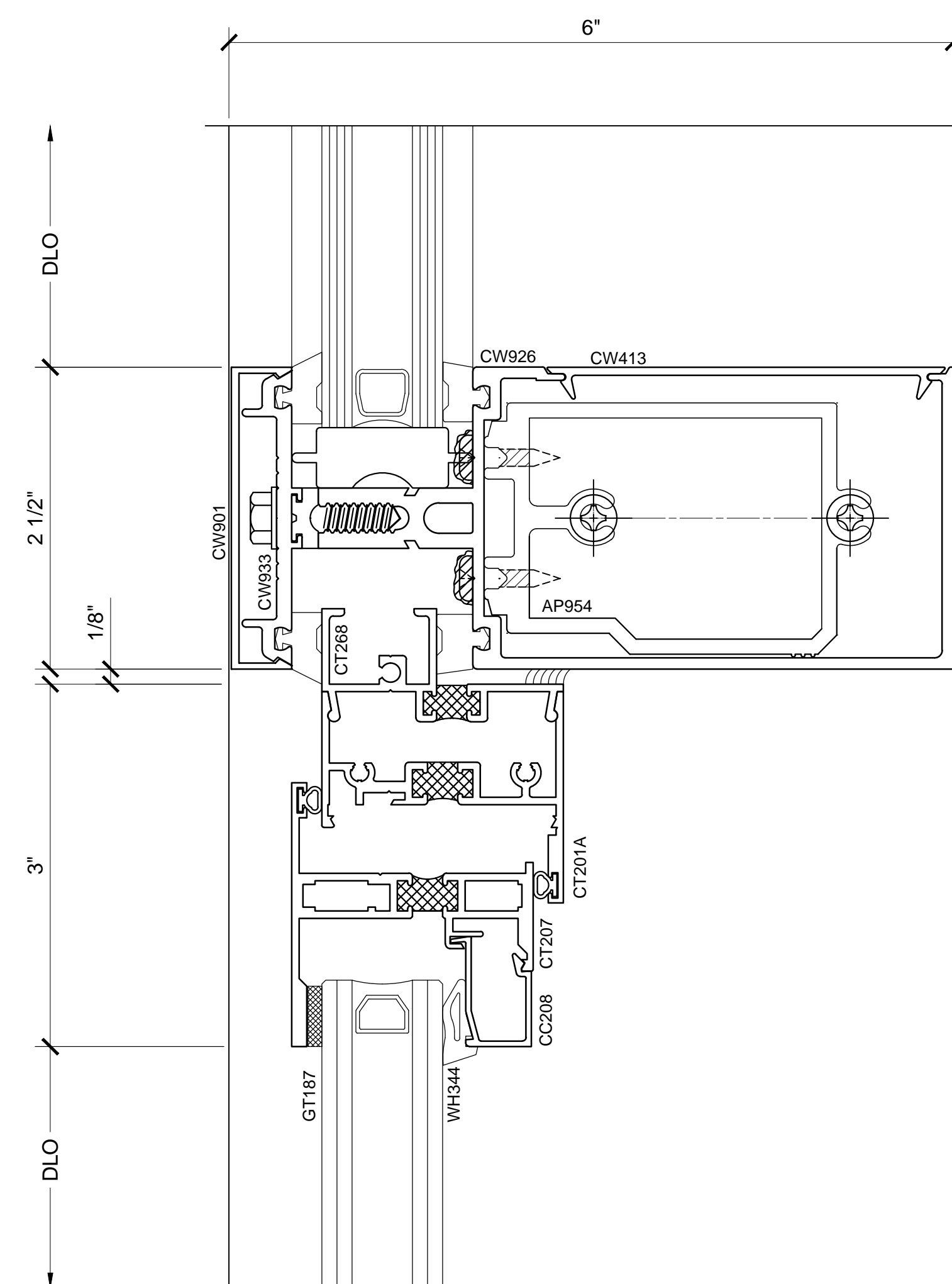
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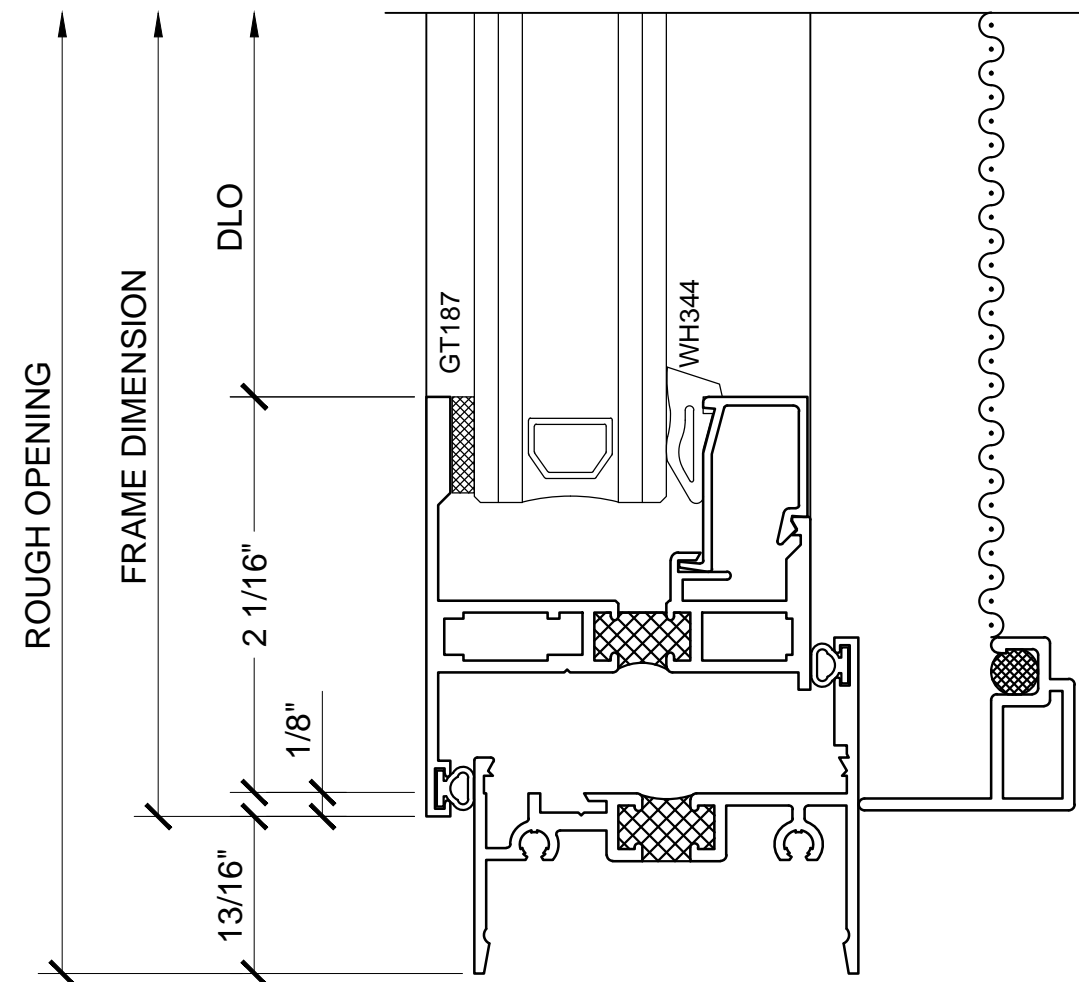
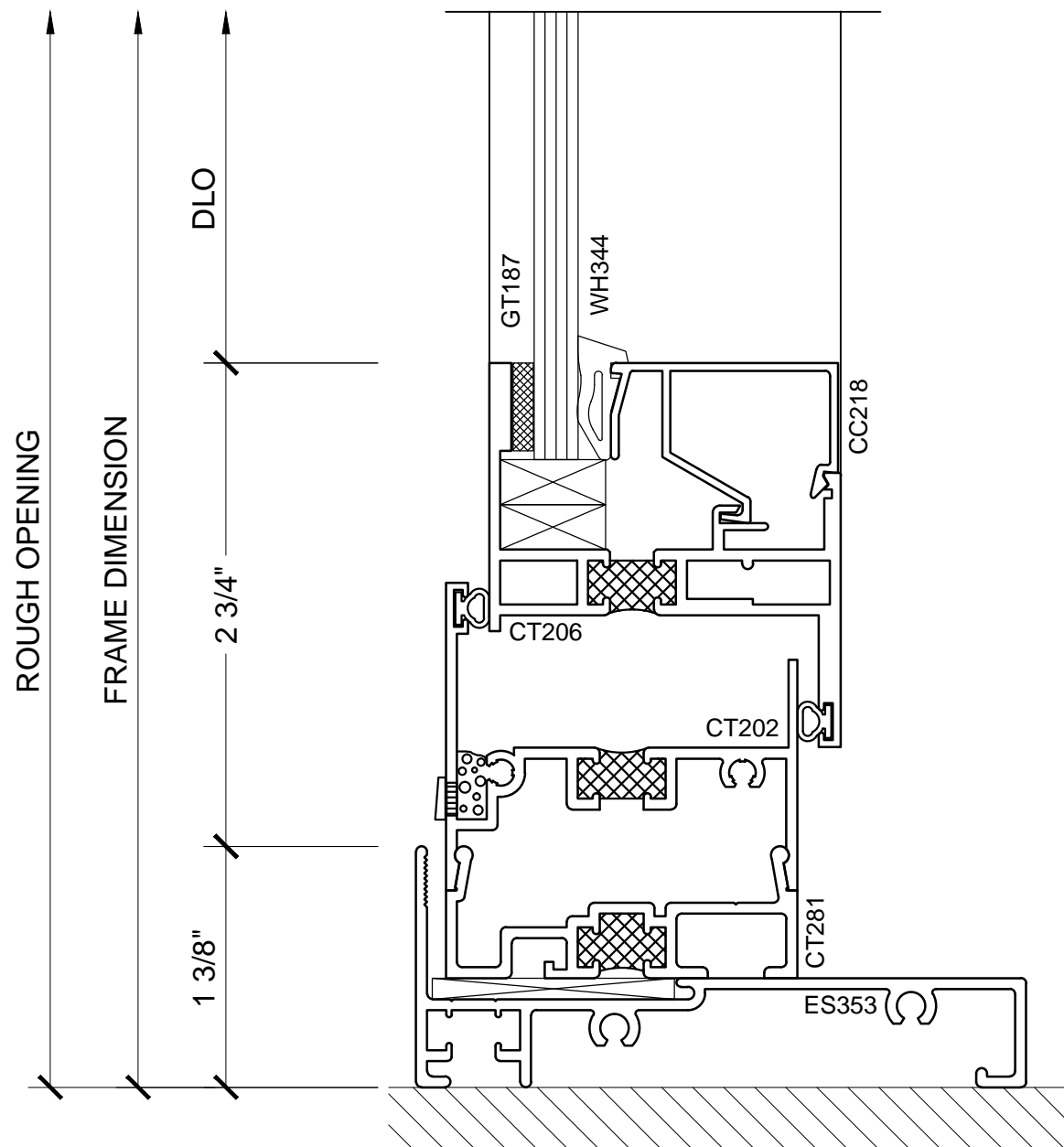
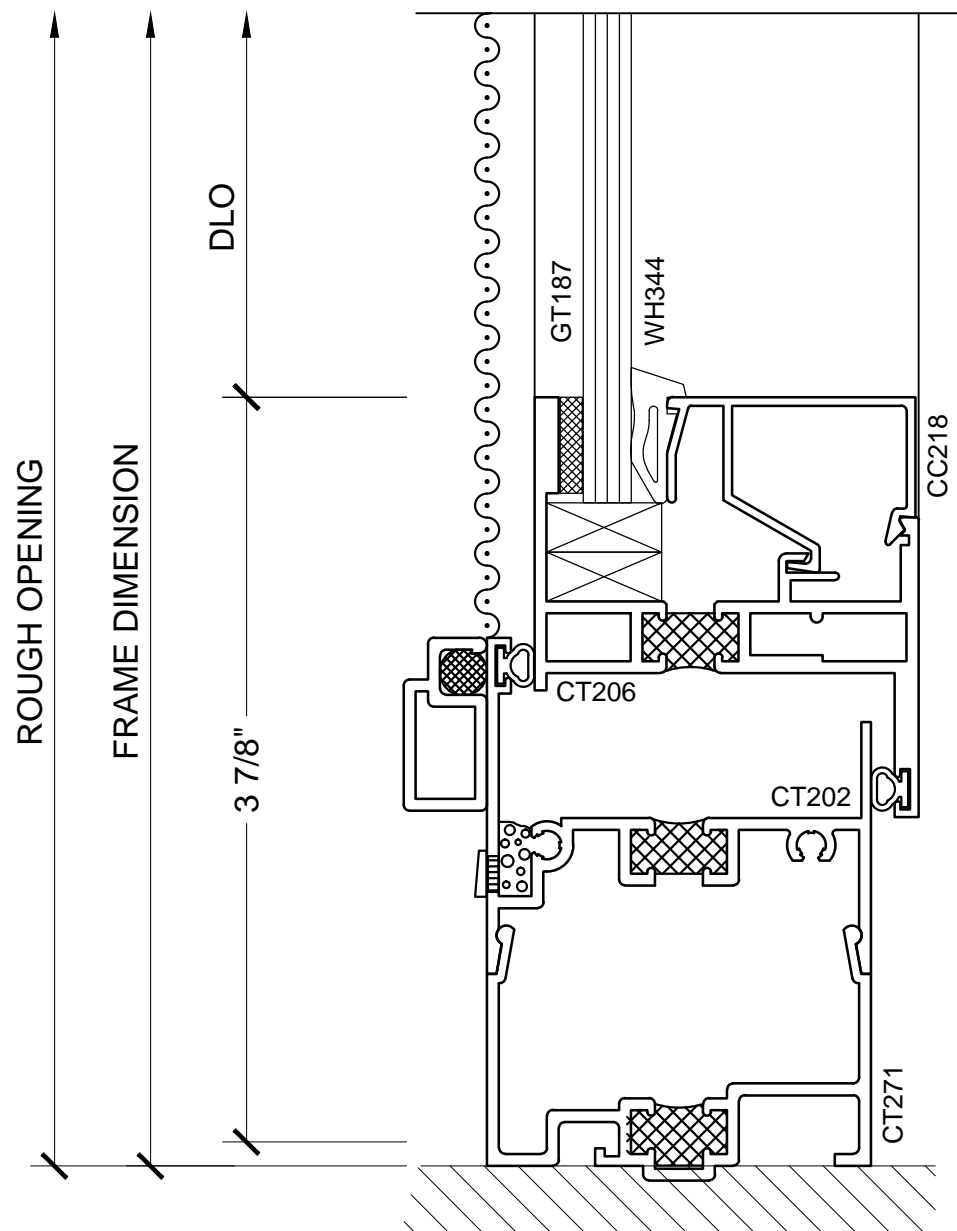
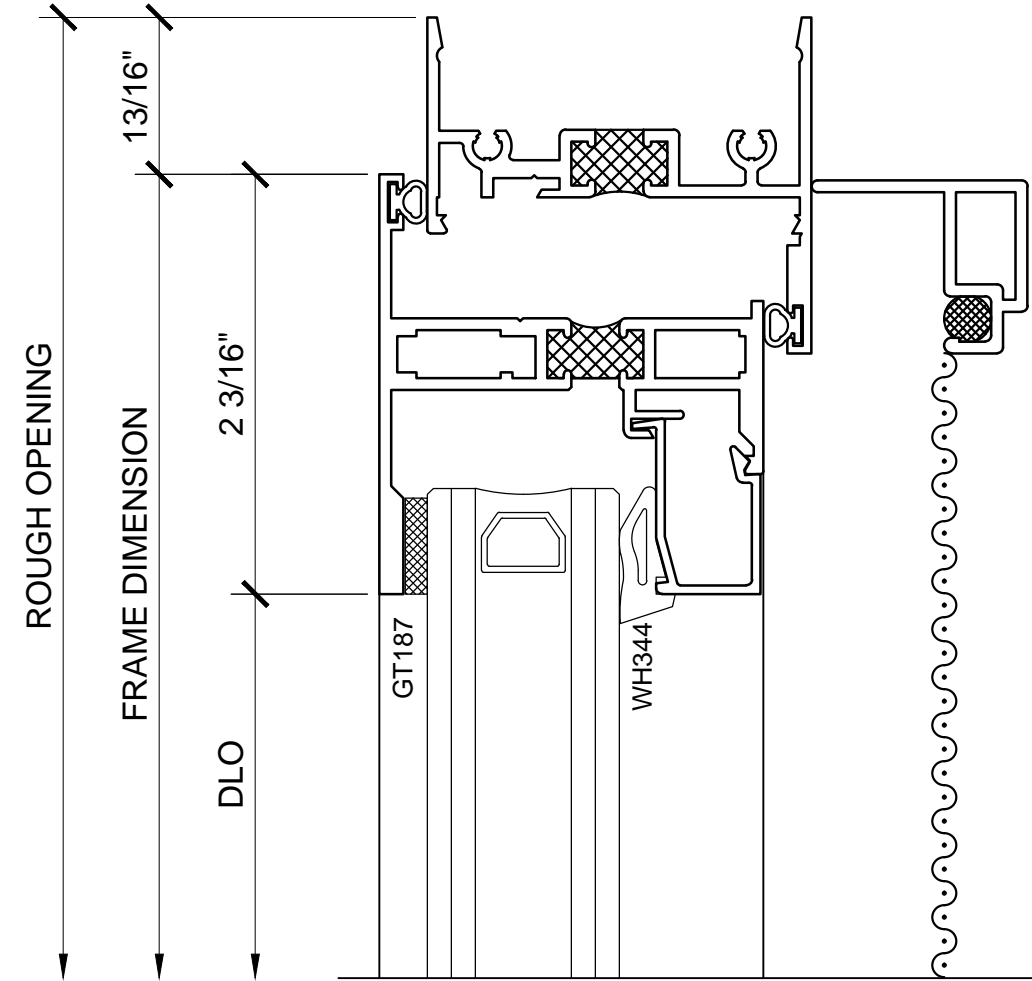
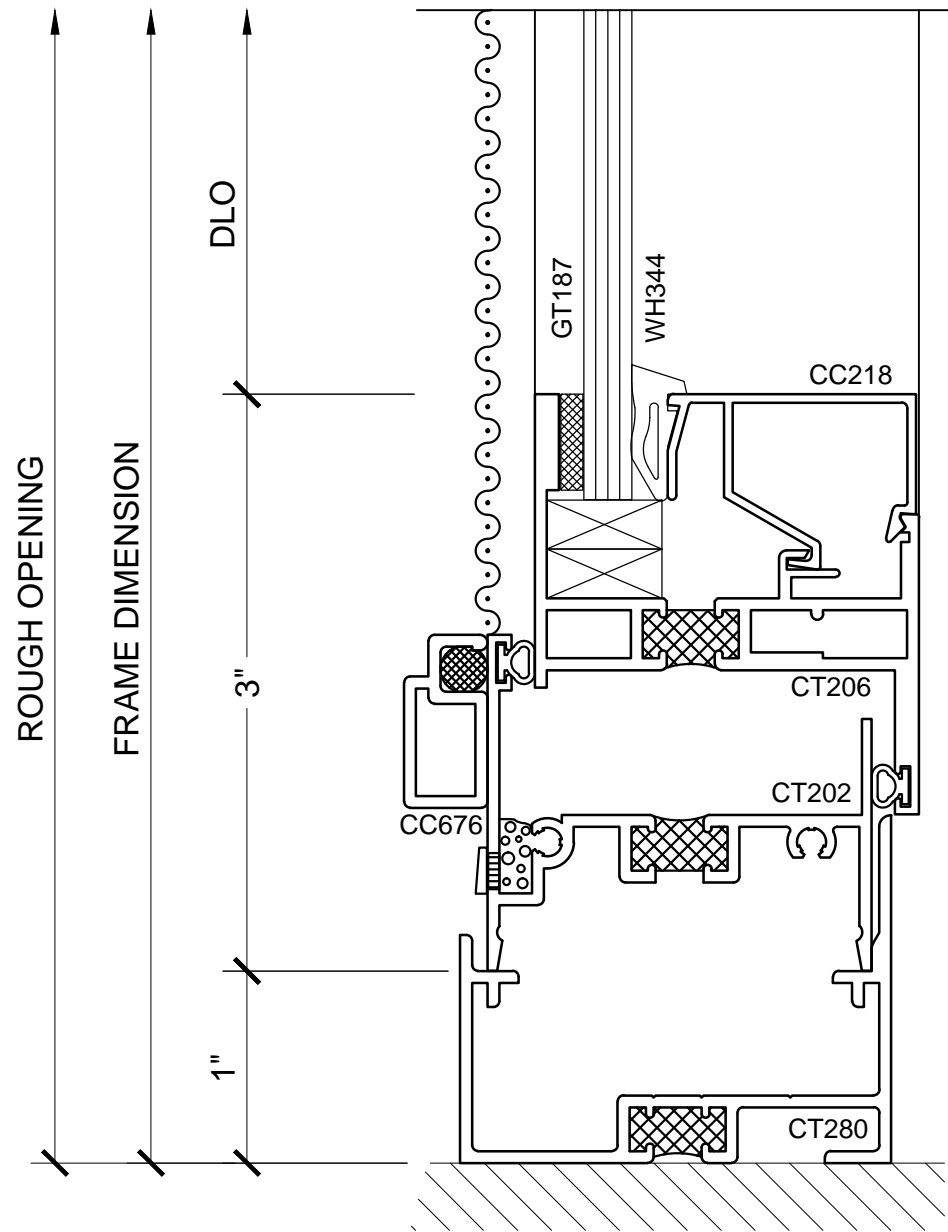
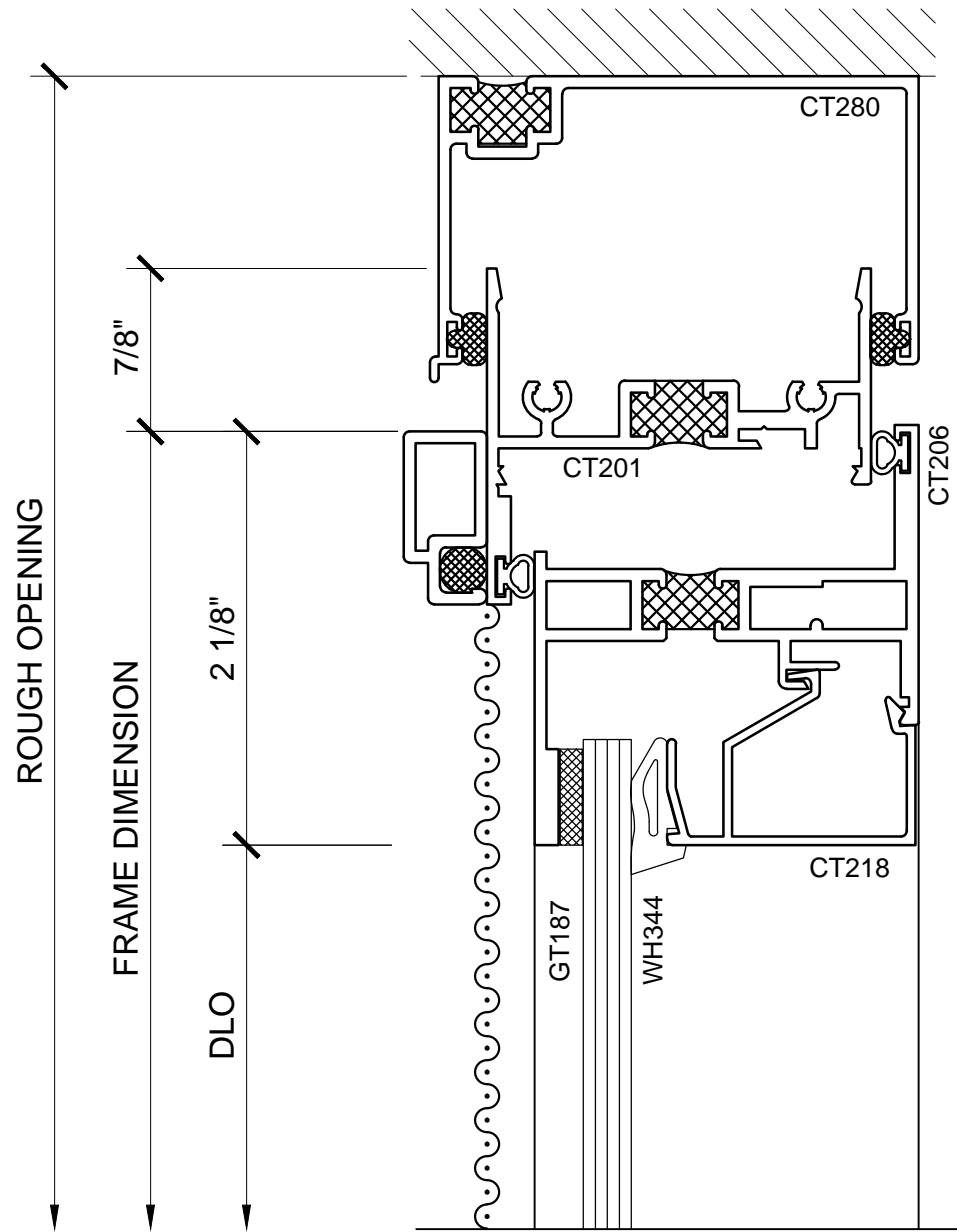
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2



3



WINDOWS SERIES 7200 - OPTIONAL ACCESSORIES

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Description: CRL / US ALUMINUM WINDOWS SERIES 7200		
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